ATevo Operations–Single Phase Input–Group II (30-100 Adc Output)

1 — Last update: 5 October 2022

HindlePower Inc

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1. ATevo – Single Phase – Group II



1.1. 5-Year Warranty

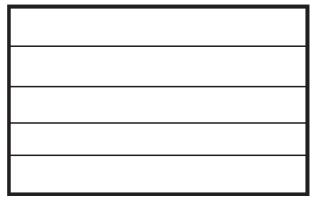




[applies only to product(s) delivered within United States and Canada]

Product Details:

Battery Charger Model: Factory Ordering Code: Battery Charger Serial Number: Date Shipped: Date Energized:



☑ Standard Warranty

This product is warranted to be free from defects in material and workmanship for a period of five (5) years from date of manufacture.

During the term of the warranty period: parts, assemblies, or components deemed to be defective will be repaired or replaced at the manufacturer's option, free of charge. All costs related to removal, reinstallation and transportation will be paid by the purchaser/ customer and/or operator of the product. Evaluation, repair and/or replacement of any defective part(s) are FOB manufacturer's factory.

This warranty does not cover products or parts that are damaged from improper use or abuse, as determined by the manufacturer. Accessory items or additional items carry only their

respective manufacturer's warranty. Consumable items (such as fuses and electrolytic capacitors), which wear out under normal use are specifically not covered by this standard warranty. Any consequential damage due to diagnosis or repair by any party other than the manufacturer's authorized personnel is not covered under this warranty.

Extended Spare Parts Warranty

The manufacturer's extended warranty includes all items as mentioned in the 'Standard Warranty' as previously listed, plus reasonable in/ out freight costs related to a warranty claim for parts. Said freight cost is based on either standard UPS rates or common carrier only, as appropriate. Contact your sales representative for more information & pricing regarding the extended spare parts warranty.

□ **Magnetic Parts 25-Year Extended Warranty** (equal to 5% of the original purchase price)

Lifetime warranty (limited to 25 years from date of shipment) covers battery charger major electromagnetic components (T1 transformer, L1 inductor & L2 inductor) as applicable. Coverage is for 100% replacement of any covered magnetic component that fails during normal use. Abuse, neglect, and damage from outside sources or improper application will make this warranty null and void. The manufacturer reserves the right to make final determination regarding the application of this warranty. The manufacturer will be responsible for costs related to inbound and outbound freight of warranted magnetic components (T1, L1 & L2).

Freight cost is based on standard UPS rates or common carrier only, as appropriate. Costs related to removal and/or reinstallation of warranted magnetic components will be the responsibility of the purchaser/customer and/or operator of the product. Contact your sales representative for more information & pricing regarding the magnetic parts extended warranty.

Requests for returns or warranty claims must be made via manufacturer's Return Material Authorization (RMA) instructions and assignment. Contact your sales representative for more information & pricing regarding returns or warranty

claims. Returns that do not follow this procedure will not be honored.

Election to any of the above offered extended warranties must be done within the terms of the initial standard warranty.

2. Safety

		SECTION TOPICS
		Key to Safety Symbols
	A DANGER	Equipment Misuse Examples
C1998 HCB, Inc. 600-748-0241 No. 6010B-ISO		DANGERS
		WARNINGS
		CAUTIONS

2.1. Key to Safety Symbols

SAFETY INSTRUCTIONS - PLEASE READ AND FOLLOW TO AVOID SERIOUS INJURY OR DEATH

SYMBOL	MEANING
A DANGER	Imminently hazardous situation, which if not avoided, WILL result in death or serious injury.
AWARNING	Potentially hazardous situation, which if not avoided, could result in death or serious injury.
	Potentially hazardous situation, which if not avoided, could result in minor or moderate injury (e.g. minor burns, bruising from pinch points, minor chemical irritation). May also be used to alert against unsafe practices.
NOTICE	Important information not related to personal injury (e.g. messages related to equipment or property damage).
	LOCKOUT TAGOUT is required before servicing.
	VENTILATION MANDATORY. Maintain at least 6in / 152mm of free air on all vented surfaces for cooling. Allow sufficient clearance to open front panel for servicing.
	Refer to manual.
	SAFETY ALERT. Indicates that a hazardous situation exists. TO REDUCE RISK OF INJURY OR DEATH, refer to accompanying documents, and follow all steps or procedures as instructed.
	DANGEROUS HIGH VOLTAGE inside product enclosure. TO REDUCE RISK OF FIRE OR ELECTRIC SHOCK, do not attempt to open enclosure or gain access to areas where you are not instructed to do so. SERVICING IS TO BE DONE ONLY BY QUALIFIED SERVICE PERSONNEL.
3 MIN	Allow at least 3 minutes for internal components to discharge to a safe level after performing lockout tagout to prevent exposure to DANGEROUS HIGH VOLTAGE.

DANGER! Risk of Arc Flash (only for ATevo units with input voltage over 416 Vac)
EXPLOSIVE GAS can be produced from batteries during normal operation. Never smoke, use an open flame, or create arcs in the vicinity of the ATevo or the battery.
Do not operate equipment without all guards and/or covers in place.

2.2. Equipment Misuse Examples

 Use of equipment in a manner not specified by manufacturer may impair protection provided by the ATevo and result in SERIOUS INJURY OR DEATH

SYMBOL	EXAMPLE
	Do not use the equipment for any purpose not described in this manual.
	Do not operate this equipment without all guards and covers in place.
	Do not operate this equipment from any power source that does not match voltage rating stamped on equipment. Refer to Manufacturer's Identification Label for operational requirements.

!



A DANGER

Imminently hazardous situation, which if not avoided, WILL result in death or serious injury.

SYMBOL	INSTRUCTION
	Do not touch any uninsulated parts of ATevo, especially the input and output connections, as there is the possibility of electrical shock.
	During normal operation, batteries may produce EXPLOSIVE GAS! Never smoke, use an open flame, or create arcs in the vicinity of ATevo, or the battery.

2.4. WARNINGS

AWARNING

Potentially hazardous situation, which if not avoided, could result in death or serious injury.

SYMBOL	INSTRUCTION
	Do not install ATevo outdoors, or in wet or damp locations, unless specifically equipped for that environment.
<u>A</u>	Remove all jewelry, watches, rings, etc. before proceeding with installation or servicing to avoid electrical shock hazards.
	Do not operate ATevo with any power source that does not match the specified ac and dc voltage ratings. Refer to the data nameplate decal affixed to the outside panel for operational requirements.
	Do not operate ATevo with the safety shield or any other supplied guards removed or improperly installed.
	Do not operate ATevo if it has been damaged in any way. Refer to qualified service personnel.
	Before using ATevo, read all instructions and cautionary markings on: a) this equipment, b) battery, and c) any other equipment to be used in conjunction with ATevo
	Do not use ATevo for ANY purpose not described in this manual.
	Turn OFF ATevo before connecting or disconnecting the battery to avoid electrical shock hazards, arcing, burning, and/or equipment damage.
	De-energize and lock out all ac and dc power sources to ATevo before servicing.



Do not disassemble ATevo. Only qualified service personnel should attempt repairs. Incorrect reassembly could result in explosion, electrical shock or fire.



ACAUTION

 Potentially hazardous situation, which if not avoided, could result in minor or moderate injury (e.g. minor burns, bruising from pinch points, minor chemical irritation). May also be used to alert against unsafe practices.

SYMBOL	INSTRUCTION
	Maintain at least 6in / 152mm of free air on all vented surfaces for cooling. Allow sufficient clearance to open the front panel for servicing.
	This manual contains important safety and operating instructions, and therefore should be filed for easy access.

3. Receiving & Mounting



https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=6&end=62

SECTION TOPICS

Storing & Receiving ATevo

Unpacking & Inspecting ATevo

Reporting Damages & Making Returns

Moving ATevo

Mounting ATevo

Download our <u>Quick Setup Sheet</u> for a checklist containing graphical instructions on placement, wiring, startup, & configuration.

Last modified: 14 September 2022

3.1. Storing & Receiving ATevo

Storing ATevo

If you store ATevo for more than a few days before installation, store it in its original shipping container, in a temperature-controlled, dry climate. Ambient temperatures of 0 to 122 °F / -18 to 50 °C are acceptable.

Storage should not exceed two (2) years due to limited shelf life of dc filter capacitors when they are not in service.

Receiving ATevo

The manufacturer does not assume any liability for damage during transportation or handling. Therefore, upon receipt of ATevo (or related products) immediately unpack, inspect for damage or shortage (<u>Section 3.2</u>), and report issues found (<u>Section 3.3</u>).

3.2. Unpacking & Inspecting ATevo

Carefully remove all shipping materials from ATevo, and save until you are sure ATevo is undamaged. Remove ATevo from shipping pallet. Inspect for possible damage, using checklist below. If damage found, follow the instructions for proper reporting in <u>Section 3.3</u>.

Inspection Checklist

- Enclosure exterior and interior are not marred or dented.
- No visible damage to exterior or interior components.
- Internal components are secure.
- Printed circuit boards are firmly seated on their standoffs.
- Hardware is tight.
- Wire terminations are secure.
- User's Manual is included.
- Includes all items on packing list.

3.3. Reporting Damages & Making Returns

Reporting Damage or Shortage

If damage or shortage is found, notify the delivery person and make notation on all copies of carrier's receipt before signing. If such is discovered after delivery, notify carrier immediately and request an inspection. The manufacturer does not assume any liability for damage during transportation or handling. Should the products require an inspection by (or return to) the manufacturer, please contact your sales representative for further instructions.

Returning Damaged Equipment

Returned material must be packed in compliance with shipping regulations. It is preferable to use all original shipping materials if possible. Mark the outside of the shipping container with manufacturer's Return Material Authorization (RMA) number.

3.4. Moving ATevo

Identifying Unit Weight

Once you have established that ATevo is undamaged, identify the weight of your unit using the table below.

ATevo Weight by Model					
Output Voltage	Ampere Rating				
	30 ADC	40 ADC	50 ADC	75 ADC	100 ADC
	Style-5054	Style-5054	Style-5054	Style-5070	Style-5070
24 VDC	259 lbs	267 lbs	342 lbs	355 lbs	360 lbs
	118 kg	122 kg	156 kg	162 kg	164 kg
	Style-5054	Style-5054	Style-5054	Style-5070	Style-5070
48 VDC	217 lbs	225 lbs	250 lbs	433 lbs	450 lbs
	99 kg	103 kg	114 kg	197 kg	205 kg
	Style-5054	Style-5070	Style-5070	Style-5070	
130 VDC	285 lbs	340 lbs	375 lbs	482 lbs	N/A
	130 kg	155 kg	171 kg	219 kg	

The ATevo enclosure does not feature top-lifting eyes for moving. Move ATevo with a forklift using the supplied shipping pallet. Lift ATevo in Style-5054 enclosure, into a wall-mount or rack mount installation, using a heavy-duty sling or a scissor lift. To locate ATevo in Style-5054 enclosure into a floor-mount installation, use a forklift, lifting the enclosure from the bottom between the mounting legs.

Last modified: 12 September 2022

3.5. Mounting ATevo

Mount the ATevo so you can easily access the front panel AC Input (CB1) and DC Output (CB2) Circuit Breakers. Choose from the following mounting methods:

- 1. Wall-Mounting Style-5054
- 2. Floor-Mounting Style 5054
- 3. Rack-Mounting Style 5054
- 4. Floor-Mounting Style 5070

3.5.1. Wall-Mounting (Style-5054)

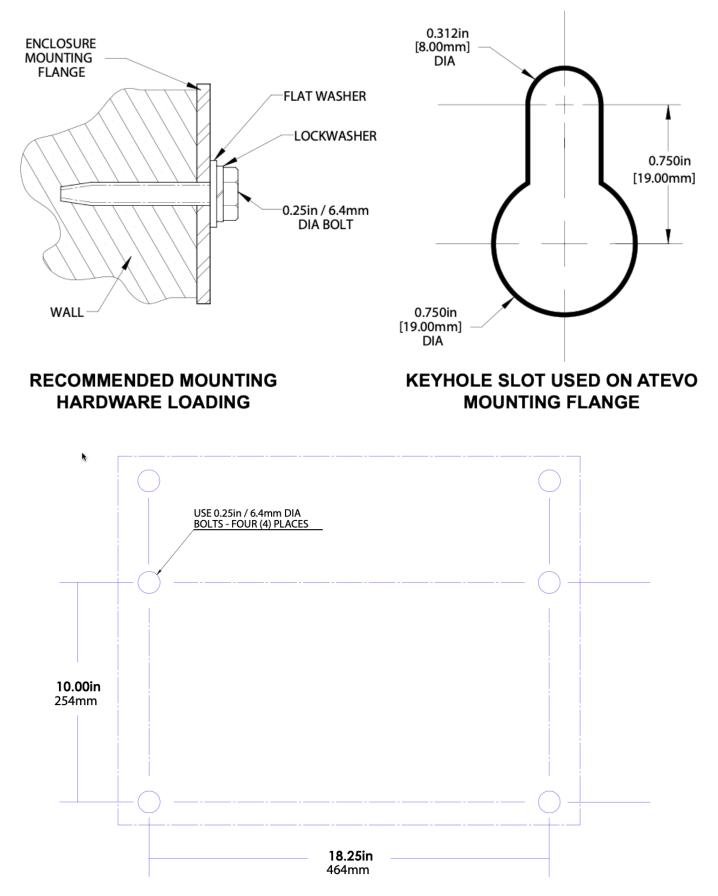
Wall-mounting is the standard method of installing the Style-5054 enclosure. When wall-mounting ATevo, consider the following:

- 1. Refer to Style-5054 enclosure outline drawing":https://www.hindlepowerinc.com/media/ 8d84537135b2cb1/je5251-00.pdf
- 2. Wall must be strong enough to properly support ATevo's weight, plus a safety factor. Refer to Weight Table in <u>Section 3.4</u>, <u>Moving ATevo</u>. The weight of your ATevo may be different, depending on the features, options, and accessories ordered with the unit.
- 3. Select conduit entrances with planned AC input and DC output wiring in mind. By using pre-fab knockouts on enclosure sides or bottom, the enclosure shroud can be removed for internal servicing without removing ATevo from the wall.
- 4. Location requirements:
 - a. Free of drips and splatter. If falling particles and liquids are a problem, install a NEMA Type-2 drip shield accessory.
 - b. Between 0 and 122 $^{\circ}\text{F}$ / -18 and 50 $^{\circ}\text{C},$ with relative humidity between 0% and 95% non-condensing.
 - c. Must be free of flammable or explosive materials.
 - d. Maintain at least 6in / 152mm of free air on all vented surfaces for cooling.
 - e. Allow at least 36in / 914mm front clearance for operation and maintenance.

PROCEDURE

Install four (4) 0.25in / 6.4mm anchor bolts (not supplied) rated to support ATevo's weight plus a minimum safety factor of two (2) times, into the wall. Place ATevo onto anchor bolts, add appropriate mounting hardware, and tighten securely. Refer to the following graphics for ATevo's wall-mounting pattern and specification.

Wall-Mounting: Style-5054 Enclosure



Last modified: 11 May 2021

3.5.2. Floor-Mounting (Style-5054)

To install ATevo onto a horizontal surface, the standard enclosure does not need to be modified, but a special floor mounting accessory is required. The kit includes a set of mounting brackets that elevate the top of ATevo approximately 47in /1194mm above floor level, with provisions for floor anchoring. The kit also includes appropriate hardware and installation instructions for the floor-mounting procedure.

When floor-mounting ATevo, consider the following:

- 1. Locate anchor bolt holes at least 4.25in /108mm from any wall, to allow clearance behind the mounting brackets.
- 2. Select conduit entrances with planned ac input and dc output wiring in mind. By using pre-fab knockouts on enclosure sides or bottom, the enclosure shroud can be removed for internal servicing without removing ATevo from the floor stand.
- 3. Location requirements:
 - a. Free of drips and splatter. If falling particles and liquids are a problem, install a NEMA Type-2 drip shield accessory.
 - b. Between 0 and 122 $^{\circ}\text{F}$ / -18 and 50 $^{\circ}\text{C},$ with relative humidity between 0% and 95% non-condensing.
 - c. Must be free of flammable or explosive materials.
- 4. Maintain at least 6in /152mm of free air on all vented surfaces for cooling.
- 5. Allow 36in /914mm front clearance for operation and maintenance.

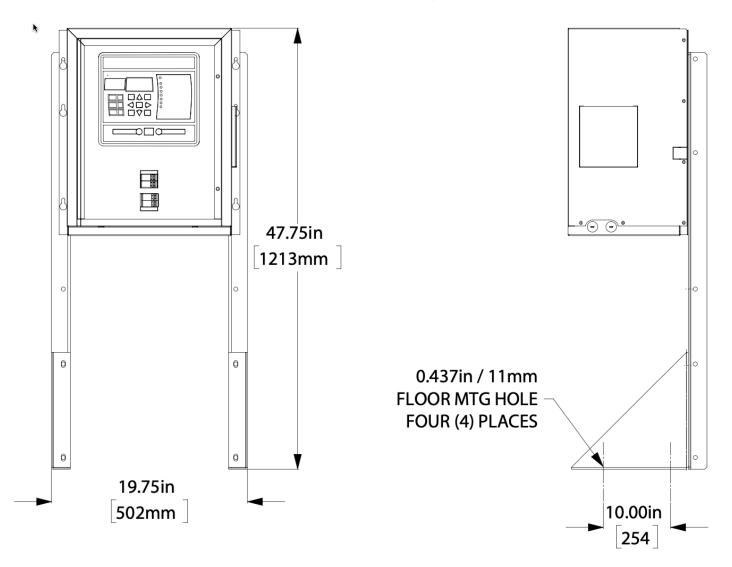
PROCEDURE

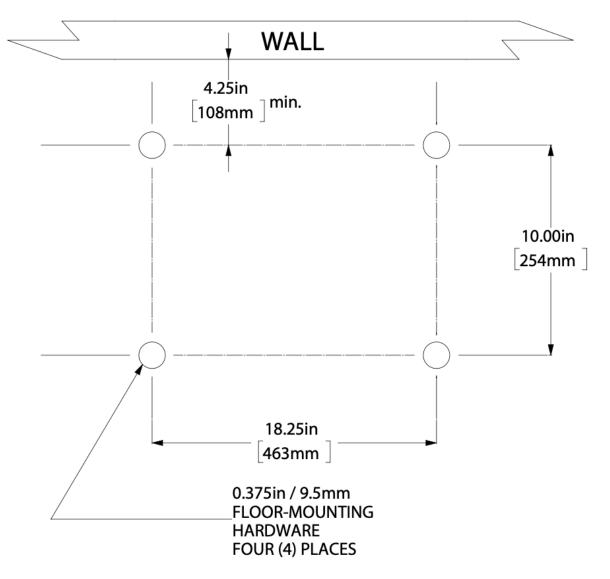
Install four (4) 0.25in / 6.4mm anchor bolts (not supplied) rated to support the unit weight plus a minimum safety factor of two (2) times, into floor.

Assemble the floor-mounting accessory on to the anchor bolts as shown. Place ATevo onto vertical posts, add appropriate mounting hardware, and tighten.

Refer to the following graphics for floor mounting patterns and enclosure footprints.

Floor-Mounting: Style-5054 Enclosure





3.5.3. Rack-Mounting (Style-5054)

ATevo can be installed into most 23in/584mm and 24in/610mm relay racks with standard EIA hole spacing. ATevo's enclosure does not need to be modified for rack mounting, but a special kit is required. The kit includes two (2) mounting brackets, appropriate hardware, and Installation Instructions for the rack-mounting procedure.

When rack-mounting ATevo, consider the following:

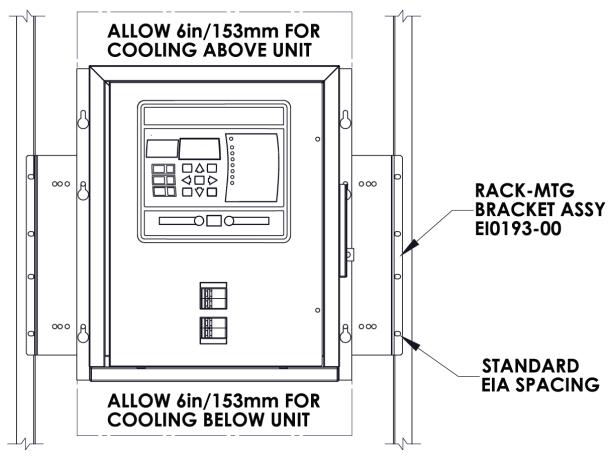
- 1. Rack must be strong enough to properly support the unit's weight. Refer to the Weight Table in <u>Section 3.4, Moving ATevo</u>.
- 2. Select conduit entrances such that planned ac input and dc output conduit is accessible after rack-mounting. Note the standard pre-fab conduit knockouts located on the sides, top, and bottom of the enclosures.
- 3. Location requirements:
 - a. Free of drips and splatter. If falling particles and liquids are a problem, install a NEMA Type-2 drip shield accessory.
 - b. Between 0 and 122 $^\circ\text{F}$ / -18 and 50 $^\circ\text{C},$ with relative humidity between 0% and 95% non-condensing.
 - c. Must be free of flammable or explosive materials.
- 4. Maintain at least 6in /152mm of free air on all vented surfaces for cooling.
- 5. Allow 36in /914mm front clearance for operation and maintenance.

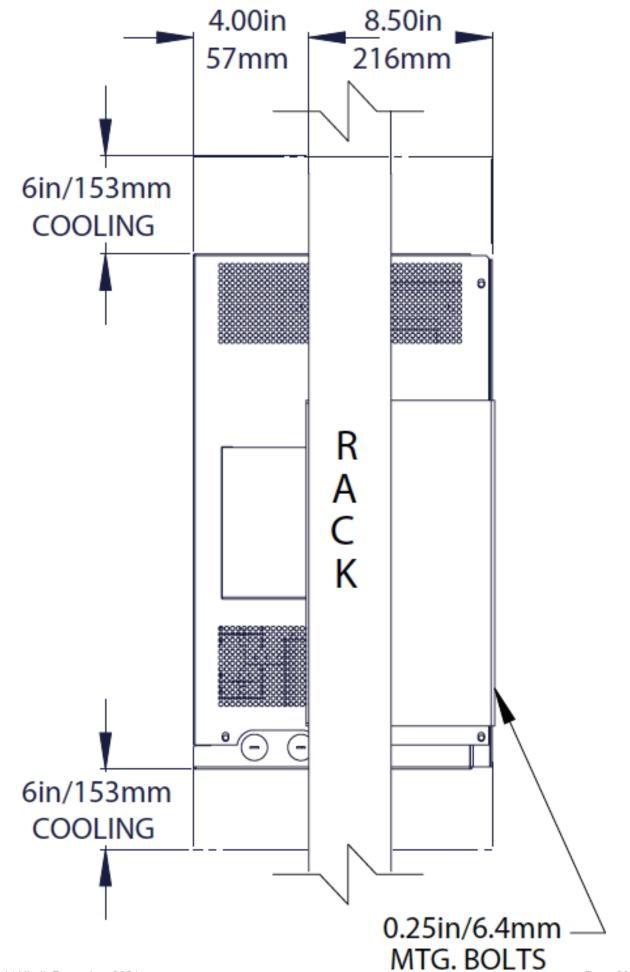
PROCEDURE

To rack mount ATevo, first install mounting brackets into rack using proper hardware (not supplied). Second, mount ATevo onto installed brackets, using supplied kit hardware. Provide at least 6in /152mm of free air above and below ATevo for cooling. Refer to the following graphics for rack-mounting configurations.

Rack Mounting: Style-5054 Enclosure

RACK-MOUNTING: STYLE-5054 ENCLOSURE





3.5.4. Floor-Mounting (Style-5070)

Floor-mounting is the standard method of installing the Style-5070 enclosure. Be sure to consider the following:

- 1. Refer to <u>Outline Drawing Style-5070 Enclosure</u>.
- 2. Select conduit entrances with planned ac input and dc output wiring in mind.
- 3. Location requirements:
 - a. Free of drips and splatter. If falling particles and liquids are a problem, install a NEMA Type-2 drip shield accessory.
 - b. Between 0 and 122 $^{\circ}\text{F}$ / -18 and 50 $^{\circ}\text{C},$ with relative humidity between 0% and 95% non-condensing.
 - c. Must be free of flammable or explosive materials.
- 4. Maintain at least 6in /152mm of free air on all vented surfaces for cooling.
- 5. Allow 36in /914mm front clearance for operation and maintenance.

PROCEDURE

- Install four (4) 0.25in / 6.4mm anchor bolts into the floor. Refer to <u>Outline Drawing</u> <u>Style-5070 Enclosure</u> for floor mounting pattern and enclosure footprint. Dimensions are in/mm.
- 2. Carefully lift the ATevo above the anchor bolts, guide the enclosure onto the floor bolt pattern and lower it into place.
- 3. Add appropriate mounting hardware to the anchor bolts and tighten securely.





https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=6&end=62 https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=39&end=82

SECTION TOPICS

Mechanical Diagram 30-50 Adc

Mechanical Diagram 75-100 Adc

Removing Protective Safety Shield

Making AC Input Connections

Making DC Output Connections

Remote Voltage Sense

Wiring ATevo Common Alarm

Wiring Relays on Auxiliary I/O Board

Wiring Temperature Compensation Probe

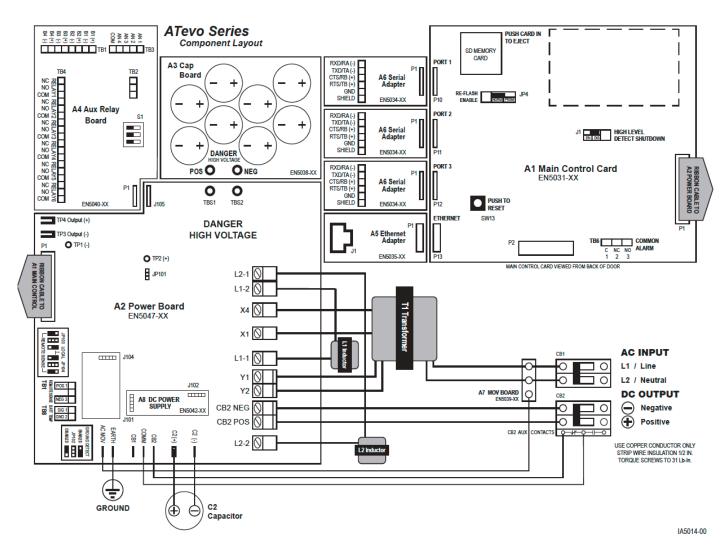
Wiring Communications Adapters

Retapping Power Isolation Transformer

Download our <u>Quick Setup Sheet</u> for a checklist containing graphical instructions on placement, wiring, startup, & configuration.

4.1. Mechanical Diagram (30-50 Adc)

The Single Phase Input, Group II ATevo which has an output range of 30-50 Adc has the following mechanical layout and wiring diagram screen-printed onto its patented, internal protective Plexiglas shield.



Click on the name of any individual component for detailed information and a close-up view:

A1-Main Control Board

Shown on top-right of silkscreen. Mounted on the ATevo front panel door. Contains display, buttons, alarm indicators, and is responsible for battery charger controls.

A2-Power Board

Shown on bottom-left of silkscreen. Mounted on heat sink along left side of ATevo. Contains most power electronic connections, and terminal blocks for remote sense and battery temperature compensation options.

A4-Auxiliary I/O Board – optional

Shown at top-left of silkscreen. Bolted to heat sink on the left side, above the Power Board. Plugs directly into Power Board (A2).

- six (6) relays, four (4) Binary Inputs, and four (4) Analog Inputs
- relays can be configured to indicate status of six (6) different alarms or status points
- independently-isolated Binary Inputs can be configured to report ON/OFF status of four (4) controls
- Analog Inputs include input scaling and can report the status of four (4) analog controls referenced to the dc bus

A7-Filter Capacitor Board or C1x-Capacitors

The electrolytic capacitors (C1x) filter 'ripple' from the dc output. ATevo units rated 30-50A utilize a Capacitor Board (A7) bolted to the top of the Power Board (A2). ATevo units rated 75-100A utilize a bank of discrete capacitors (C1x), hardwired to the Power Board (A2) with bolted connections.

A9-AC Surge Suppressor MOV Board

Shown to left of AC Circuit Breaker (CB1) on silkscreen. Mounted to top-left side of breaker bracket. Contains ac input surge suppression and filtering. It is located for easy access, examination, and replacement in case an input transient event should occur.

A10-Remote Temperature Probe – optional

The battery temperature compensation, or 'TempCo', probe (A10) contains a temperaturedependent resistor in an epoxy module. When used, this probe is installed on the battery and is connected to the Power Board (A2) at TB8.

A12-Serial Communications Adapter

Shown above Ethernet Comm. Adapter (A22) on silkscreen. Up to three (3) Serial Communications Adapter boards (A12) can be plugged into the Main Control Board (A1) at locations P10, P11, and P12. This option supports DNP3 and Modbus protocols, and can be configured to support 2-wire or 4-wire RS-232 connections, or 2-wire or 4-wire RS-485 connections.

A13-Forced Load Sharing Communications Adapter – optional

Mounted similarly to Serial Communications Adapter (A12).

A22-Ethernet Communications Adapter – optional

Shown directly to bottom-left of Main Control Board (A1) on silkscreen. Plugs into Main Board at P13. Supports DNP3 and Modbus protocols via 10/100 copper Ethernet connection.

C2-Eliminator Filter Capacitor – optional

Shown below Power Board on silkscreen. Mounted on bottom-left under Power Board. Provides the additional ripple filtering required for the 'filtered eliminator' option.

CB1-AC Input Circuit Breaker

Located in center of ATevo, about one third from bottom. Protects ATevo ac wiring, and can be used to disconnect from its ac source.

CB2-DC Output Circuit Breaker

Located at bottom-center below AC breaker. Protects ATevo dc wiring, and can be used to disconnect ATevo from battery and system dc load(s).

L1-Main Filter Inductor

Shown in center of silkscreen. Located on bottom-left of back wall. It is part of the dc filter, lowering ripple

L2-Secondary Filter Inductor

Shown bottom-center of silkscreen. Located on bottom of back wall to right of Filter Inductor (L1). It is also part of the dc filter.

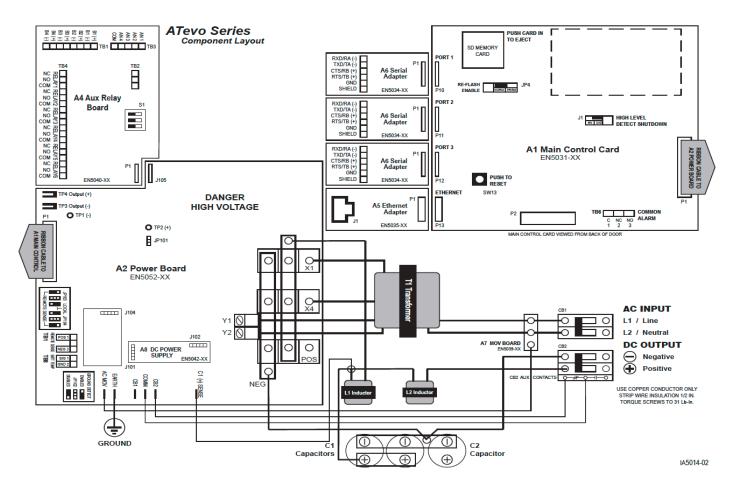
T1-Power Isolation Transformer

Shown near center of silkscreen. Located on back wall above the filter inductors (L1/L2). Provides isolation and converts ac input voltage to appropriate potential prior to rectification.

Last modified: 11 May 2021

4.2. Mechanical Diagram (75-100 Adc)

The Single Phase Input, Group II ATevo which has an output range of 75-100 Adc has the following mechanical layout and wiring diagram screen-printed onto its patented, internal protective Plexiglas shield.



Click on the name of any individual component for detailed information and a close-up view:

A1-Main Control Board

Shown on top-right of silkscreen. Mounted on the ATevo front panel door. Contains display, buttons, alarm indicators, and is responsible for battery charger controls.

A2-Power Board

Shown on bottom-left of silkscreen. Mounted on heat sink along left side of ATevo. Contains most power electronic connections, and terminal blocks for remote sense and battery temperature compensation options.

A4-Auxiliary I/O Board – optional

Shown at top-left of silkscreen. Bolted to heat sink on the left side, above the Power Board. Plugs directly into Power Board (A2).

• six (6) relays, four (4) Binary Inputs, and four (4) Analog Inputs

- relays can be configured to indicate status of six (6) different alarms or status points
- independently-isolated Binary Inputs can be configured to report ON/OFF status of four (4) controls
- Analog Inputs include input scaling and can report the status of four (4) analog controls referenced to the dc bus

A7-Filter Capacitor Board or C1x-Capacitors

The electrolytic capacitors (C1x) filter 'ripple' from the dc output. ATevo units rated 30-50A utilize a Capacitor Board (A7) bolted to the top of the Power Board (A2). ATevo units rated 75-100A utilize a bank of discrete capacitors (C1x), hardwired to the Power Board (A2) with bolted connections.

A9-AC Surge Suppressor MOV Board

Shown to left of AC Circuit Breaker (CB1) on silkscreen. Mounted to top-left side of breaker bracket. Contains ac input surge suppression and filtering. It is located for easy access, examination, and replacement in case an input transient event should occur.

A10-Remote Temperature Probe – optional

The battery temperature compensation, or 'TempCo', probe (A10) contains a temperaturedependent resistor in an epoxy module. When used, this probe is installed on the battery and is connected to the Power Board (A2) at TB8.

A12-Serial Communications Adapter

Shown above Ethernet Comm. Adapter (A22) on silkscreen. Up to three (3) Serial Communications Adapter boards (A12) can be plugged into the Main Control Board (A1) at locations P10, P11, and P12. This option supports DNP3 and Modbus protocols, and can be configured to support 2-wire or 4-wire RS-232 connections, or 2-wire or 4-wire RS-485 connections.

A13-Forced Load Sharing Communications Adapter – optional

Mounted similarly to Serial Communications Adapter (A12).

A22-Ethernet Communications Adapter – optional

Shown directly to bottom-left of Main Control Board (A1) on silkscreen. Plugs into Main Board at P13. Supports DNP3 and Modbus protocols via 10/100 copper Ethernet connection.

C2-Eliminator Filter Capacitor – optional

Shown below Power Board on silkscreen. Mounted on bottom-left under Power Board. Provides the additional ripple filtering required for the 'filtered eliminator' option.

CB1-AC Input Circuit Breaker

Located in center of ATevo, about one third from bottom. Protects ATevo ac wiring, and can be used to disconnect from its ac source.

CB2-DC Output Circuit Breaker

Located at bottom-center below AC breaker. Protects ATevo dc wiring, and can be used to disconnect ATevo from battery and system dc load(s).

L1-Main Filter Inductor

Shown in center of silkscreen. Located on bottom-left of back wall. It is part of the dc filter, lowering ripple

L2-Secondary Filter Inductor

Shown bottom-center of silkscreen. Located on bottom of back wall to right of Filter Inductor (L1). It is also part of the dc filter.

T1-Power Isolation Transformer

Shown near center of silkscreen. Located on back wall above the filter inductors (L1/L2). Provides isolation and converts ac input voltage to appropriate potential prior to rectification.

Last modified: 11 May 2021

4.3. Removing Protective Safety Shield

To prevent injuries, the ATevo safety shield must always be installed when charger is in operation and/or energized.

Style-5054 Enclosure Instructions

- A standard flat blade screwdriver is required.
- Open the ATevo front panel door to access safety shield.
- Remove the two (2) screws that attach the safety shield to the ATevo, one above AC Input Breaker (CB1), the other below theDC Output Breaker (CB2).
- Grab the safety shield on both left and right sides, and gently lift up and off of AC Input and DC Output Circuit Breakers.
- Reverse procedure for reinstalling the safety shield.

Style-5070 Enclosure Instructions

- Standard Phillips head screwdriver is required.
- Open ATevo front panel door to access safety shield.
- Remove four (4) screws from corners of top shield and (4) screws from corners of bottom shield.
- Grab the safety shield while removing the last screw, and gently remove.
- Reverse procedure for reinstalling the safety shield.

Last modified: 4 May 2021

4.4. Retapping Power Isolation Transformer

Group II (30-100Adc) ATevos do not feature a mulit-tap input terminal block for the Power Isolation Transformer (T1). However, transformers in certain models can be retapped in the field to switch between connected input voltages. <u>See Service Instruction JD5026-52</u>.

Last modified: 22 February 2022

4.5. Making AC Input Connections

ATevo is a commercial product. It is not intended for use at any time in a residential environment or to be powered by low voltage public mains.

It is the responsibility of the installer to provide ac supply wiring approved for use in the country where installed. When selecting wire sizes, consult the data nameplate decal affixed to ATevo for voltage and current requirements.

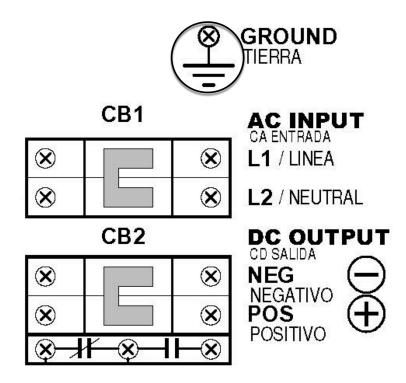
GUIDELINES FOR SUPPLYING AC POWER

- 1. Confirm that the ATevo nameplate voltage rating is correct for the ac input supply voltage.
- 2. Use a branch circuit breaker or fused disconnect switch upstream from ATevo. This device should have lockout capabilities so that the ac input supply to ATevo can be deenergized for unit maintenance. A time-delay circuit breaker or slow-blow fuse is recommended.
- 3. Size the branch circuit breaker or fused disconnect switch for ATevo's maximum ac input current as listed on the data nameplate decal.
- 4. Size the ac input wiring per the National Electric Code (NEC), Canadian Electrical Code, local and site codes for the trip rating of the branch circuit breaker or fused disconnect switch.
- 5. Conduit must be properly grounded, and in compliance with the national wiring rules of the country where installed.
- 6. Do not run external ac input power wiring through the same conduit as external dc wiring.
- 7. Use copper or aluminum conductors only.
- 8. For 120 Vac, connect the neutral leg to input terminal (CB1-L2).
- 9. All site requirements of the facility take precedence over these instructions.

Click the toggle below to see the AC Input connections required for your ATevo's enclosure style:

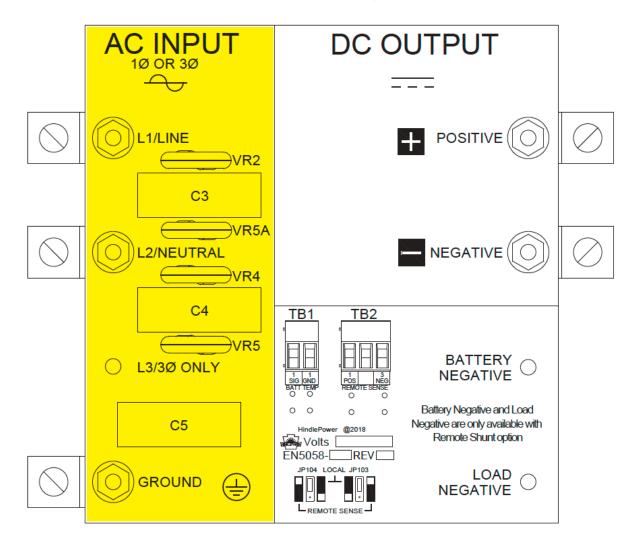
I/O Connections (Style-5054)

- 1. Remove safety shield per <u>Removing Protective Safety Shield in Section 4</u>.
- 2. Run ac input supply wiring into ATevo, ending at the AC Input Circuit Breaker (CB1) and ground stud.
- 3. Connect wires to appropriate locations on AC Input Circuit Breaker (CB1-L1/L2) and system ground stud, as indicated on the drawing above.
- 4. Using a flat-blade screwdriver, securely tighten the compression screws on AC Breaker (CB1-L1/L2).
- 5. Securely tighten ground wire on system ground stud.
- 6. Check all connections and reinstall safety shield.



I/O Connections (Style-5070)

Remove safety shield per <u>Removing Protective Safety Shield in Section 4</u>. Run ac input supply wiring into ATevo, ending at left side of I/O panel. Connect wires to appropriate ac input CU-AL compression lugs on left side of I/O panel. Using a flat-blade screwdriver, securely tighten lugs for L1, L2, L3, and GROUND connections. Check all ac input connections, and reinstall safety shield.



Last modified: 11 May 2021

4.6. Making DC Output Connections

Installer is responsible to provide suitable dc output, battery, and dc load wiring.

Guidelines for DC Connections

1. Size the dc wiring to minimize voltage drop. Acceptable wire size depends on the installation. As a guideline, voltage drop should not exceed 1% of nominal output voltage at full current. Refer to the following table to determine the voltage drops for various wire sizes, currents and distances.

Wire Sizing Chart					
Voltage Drop per 100ft / 30.5m of Wire (for copper at 68 F / 20 C)					
Wire Size (AWG)	DC Current (Amperes)				
	30	40	50	75	100
10	3.0V	4.0V	5.0V	not recommended	not recommended
8	1.9V	2.5V	3.1V	not recommended	not recommended
6	1.2V	1.6V	2.0V	3.0V	not recommended
4	0.7V	1.0V	1.2V	1.9V	2.5V
2	0.5V	0.6V	0.8V	1.2V	1.6V
0	0.3V	0.4V	0.5V	0.7V	1.0V

Example: 100ft / 30.5m of #8 AWG wire at 50A has a 3.1V drop.

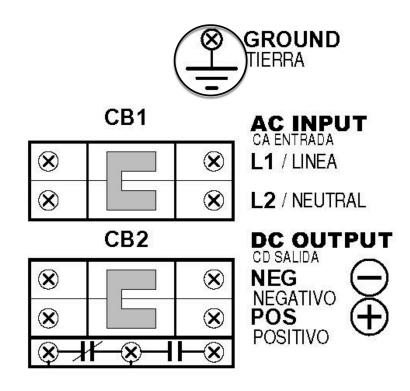
- 2. ATevo is factory wired to regulate output voltage at the output terminals. If total voltage drop is greater than 1% (e.g. 1.3V for a 130 Vdc system), remote sense wiring is recommended (see <u>Section 13, Remote Sense</u>).
- 3. Do not run external ac and dc power wiring through the same conduit.
- 4. Facility-specific installation requirements take precedence.

Click the toggle below to see the DC Output connections required for your ATevo's enclosure style:

I/O Connections (Style-5054)

- 1. Use a dc disconnect switch or circuit breaker between ATevo and the dc bus. This device should have lockout capability to allow ATevo to be disconnected from the dc bus for maintenance.
- 2. Remove safety shield per <u>Removing Protective Safety Shield in Section 4</u>.

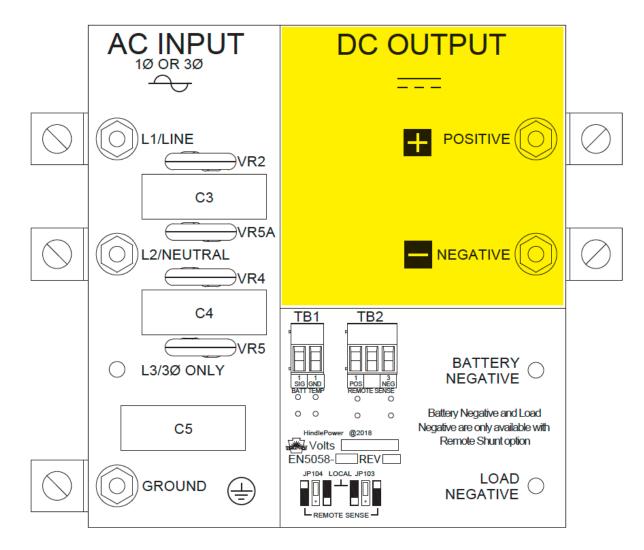
- 3. Run dc wiring to Output Circuit Breaker (CB2).
- 4. Connect wires to appropriate locations on the DC Output Breaker (CB2+/-) as indicated on drawing above.
- 5. Using a flat-blade screwdriver, securely tighten compression screws on DC Output Breaker Terminals (CB2+/-).
- 6. Reinstall safety shield after you have made and checked all connections.



I/O Connections (Style-5070)

- 1. Use a dc disconnect switch or circuit breaker between ATevo and the dc bus. This device should have lockout capability to allow ATevo to be disconnected from the dc bus for maintenance.
- 2. Remove safety shield per <u>Removing Protective Safety Shield in Section 4</u>.
- 3. Run dc wiring into ATevo, ending at right side of I/O panel.
- 4. Connect wires to appropriate dc output CU-AL compression lugs on right side of I/O panel.
 - To prevent equipment damage, confirm polarity of pos(+) and neg(-) wiring.
- 5. Using a flat-blade screwdriver, securely tighten lugs for pos(+) and neg(-) connections.

6. Check all dc output connections, and reinstall safety shield.



Last modified: 11 May 2021

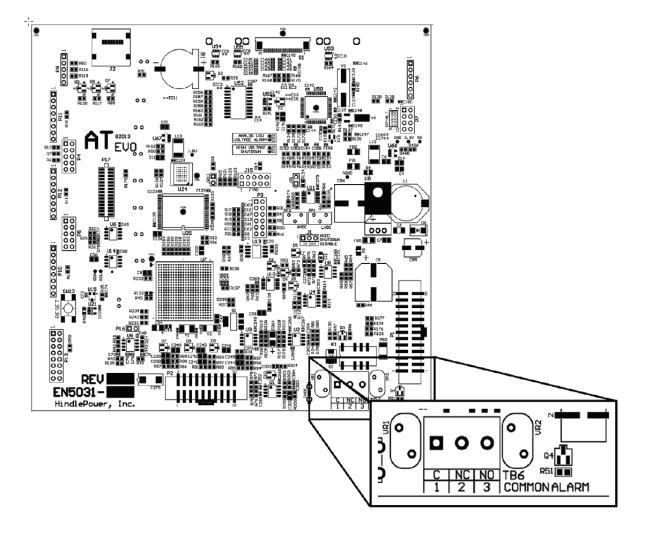
4.7. Remote Voltage Sense

You can wire ATevo to regulate output voltage at the battery terminals instead of at the battery charger dc output terminals (CB2+/-). See <u>Section 13, Remote Sense</u> for information and wiring instructions.

Last modified: 5 March 2021

4.8. Wiring ATevo Common Alarm

ATevo Main Control Board (A1) is equipped with a 'summary' Common Alarm relay. This relay contact transfers when any one (1) or more of the standard ATevo alarm(s) become active. One (1) set of form-C alarm contacts is provided, and are accessible via terminal block (A1-TB6) on the Main Control Board. Refer to figure below.



PROCEDURE

- 1. Allow 30in / 762mm of wire inside enclosure, and trim excess.
- 2. Route annunciator wires to ATevo front panel door by following existing harness past door hinge.
- 3. Use two (2) wire ties and allow a 4-6in / 102-153mm loop for the hinge.
- 4. Trim wires to length to connect to alarm terminal block (A1-TB6), and strip 0.25in / 6.4mm of insulation.
- 5. Make connections at A1-TB6 and tighten compression screws.

NOTES

- 1. Alarm contacts are rated at 0.5A / 125 Vac or Vdc.
- Common Alarm relay terminal block (A1-TB6) is compression type, accepting wire sizes #22-14 AWG.
- 3. Terminals are labeled in non-alarm condition.
- If user alarm contacts (A1-TB6) are to drive inductive dc loads (e.g. a larger dc relay) an external protective diode must be installed at the dc relay to avoid equipment damage. Refer to <u>Application Note JD5011-00</u>.

Last modified: 9 February 2021

4.9. Wiring Relays on Auxiliary I/O Board

When provided, the optional Auxiliary Alarm I/O Board (A4) is mounted to the heat sink, above the Power Board (A2) on the left side of the ATevo.

See <u>Section 14, Auxiliary Inputs/Outputs</u> for more information and wiring instructions.

Last modified: 5 March 2021

4.10. Wiring Temperature Compensation Probe

The battery temperature compensation, or 'TempCo', probe (A10) contains a temperaturedependent resistor in an epoxy module. When used, this probe is installed on the battery.

See <u>Section 12, Battery Temperature Compensation</u> for more information and wiring instructions.

Last modified: 5 March 2021

4.11. Wiring Communications Adapters

Wiring Serial Communications Adapters

ATevo will support up to three (3) optional Serial Communications Adapter pc boards. They mount on the ATevo's front panel door, by plugging directly into the Main Control Board (A1) via connection points P10, P11, and P12.

Refer to the supplementary ATevo Communications Manual <u>JA0102-54</u> for more information and wiring instructions.

Wiring Ethernet Adapter Board

ATevo will support an optional Ethernet Adapter Board (A22). It mounts on the ATevo's front panel door, by plugging directly into the Main Control Board (A1) via connection point P13.

Refer to the supplementary ATevo Communications Manual JA0102-54 for more information and wiring instructions.

Last modified: 23 February 2022

5. Controls & Navigation

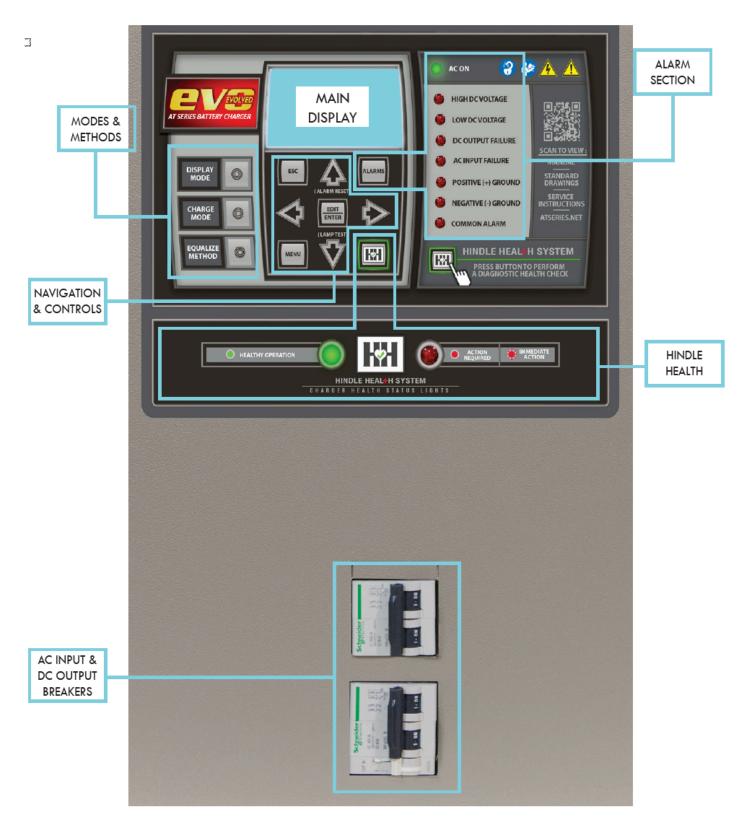




Last modified: 2 March 2021

5.1. Front Panel Controls & Indicators

ATevo front panel controls and indicators are organized into six (6) major groups or sections.



Click on each of the following sections to learn more about each of these major groups or sections:

ATevo Main Display

A back-lit Liquid Crystal Display (LCD) shows all charger status and configuration information. The display is discussed in <u>Section 5.2, Display</u>.

Navigation and Control Button Group

This group of buttons (MENU, ESC, EDIT/ENTER, LEFT, RIGHT, UP, and DOWN) is used to navigate through ATevo display screens, and user interface menus. Use of these controls is discussed in <u>Section 5.3, Main Menu & Navigation</u>.

Operation Modes and Methods Button Group

This group of buttons (DISPLAY MODE, CHARGE MODE, and EQUALIZE METHOD) is used to select the mode of operation. Use of these controls is discussed in <u>Section 7.1, Modes & Methods</u>.

Alarm Section

The alarm section consists of the discrete alarm indication LEDs, the AC ON indicator (LED), and the ALARMS button. An alarm indicator will light when its associated alarm is activated. The AC ON indicator is lit when ac power is detected by the Main Control Board (A1). The ALARMS button is used to enter screens which display alarm statuses. Alarms and indicators are discussed in <u>Section 9, Alarms & Indicators</u>.

Hindle Health System (HHS) Section

The Hindle Health System section consists of the HEALTH BUTTON (HH) and the RED and GREEN health indication LEDs at the bottom of the panel. The Hindle Health System is discussed in <u>Section 10, Hindle Health System</u>.

AC Input and DC Output Breakers

The AC Input Circuit Breaker (CB1) is directly below the front control panel. When opened, the Input Breaker disconnects all internal ATevo connections from the ac source except for the breaker terminal (CB1-L1/L2), where the ac input feed is connected. The DC Output Circuit Breaker (CB2) is below the AC Breaker. When opened, the DC Breaker disconnects ATevo output from the dc bus.

There still may be live dc power connected to some of ATevo's internal boards (this will include any relays wetted by the battery voltage).

Last modified: 4 May 2021

5.2. Display

The ATevo front panel features a back-lit Liquid Crystal Display (LCD) that is capable of displaying various fonts, text sizes, and graphical objects. The graphical display, in combination with the front panel control buttons, provides an easy-to-use, powerful interface. The various ATevo screens include user prompts and navigation icons to provide an intuitive and hedonic experience.

ATevo screens can be grouped, by function, into four (4) basic types. Click on the expandable toggles below for more details:

HOME Screen

The HOME screen is the primary ATevo display, and is active most of the time ATevo is energized. Other screens are displayed during configuration changes, during testing, when the user requests more detailed status than what is provided on the HOME screen, or when the user wishes to utilize one of the advanced ATevo features.



- The Factory Default HOME Screen displays the output voltage (Vdc) and output current (Adc) in a large font for easy reading.
- 'Float' or 'Equalize' will appear on the left side of the top of the display to indicate that the charger is actively in either FLOAT or EQUALIZE CHARGE MODE.
- 'Eqlz Mthd: Man' or 'Eqlz Mthd: Auto' will appear on the right side of the top of the display to indicate that the EQUALIZE METHOD is presently configured for MANUAL TIMER or AUTOMATIC TIMER mode.
- If a Temperature Compensation (TempCo) Probe option is installed and enabled, the present battery temperature and normalized voltage set point will also appear on the display (see <u>Section 12</u> for more details on the TempCo option and display).

Configuration Screens

These screens are used for changing ATevo set points and configuration. Many of these screens will be described in <u>Section 6, Startup and Configuration</u>. Other configuration screens for installed options will be described later in their respective installed option sections.

Status Screens

ATevo Status screens do not permit any system changes, and are used only for viewing information. Most of the status screens (e.g. Event Log and Active Alarm List) are covered in

Section 8, Advanced Operation. The HOME screen can be thought of as a 'special' Status Screen in that it can indicate dc output voltage (Vdc), dc output current (Adc), and status of Equalize/Float mode and method.

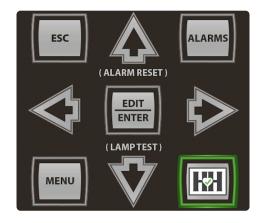
Hindle Health System Screens

Hindle Health System screens are associated with the Hindle Health button (HH). When (HH) is pressed, ATevo enters a user-assisted self-diagnostic mode. Screens prompt the user to participate in a series of tests that confirm that ATevo is operating correctly. For more information on the Hindle Health System, see <u>Section 10</u>.

Last modified: 5 March 2021

5.3. Main Menu & Navigation

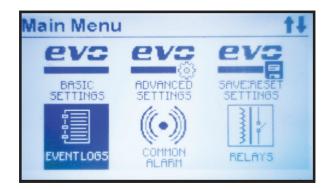
The navigation control buttons (MENU, ESC, EDIT/ENTER, LEFT, RIGHT, UP and DOWN) are used to navigate through ATevo screens and menus. This system is intuitive to most people as it is similar to universally-adopted television remote control navigation buttons.



Last modified: 7 May 2021

5.3.1. Menu and Arrow Buttons

Press the MENU button to access the Main Menu. The first six (6) menu selection icons appear. Use the UP, DOWN, LEFT, or RIGHT arrow buttons to navigate. Icons appear in inverse video when selected. In the screenshot below, the user has already pressed the DOWN arrow to select "Event Logs".



The top-left of the screen indicates the Main Menu is being displayed. The top-right displays an up and/or down arrow icon that indicates that more menu selection icons are available if you continue to navigate in the direction of the arrow(s). In the screenshot above, both up and down arrow icons appear in the top right corner. This indicates that menu icons can be accessed by navigating either up or down from the presently selected icon.

Last modified: 10 February 2021

5.3.2. EDIT/ENTER Button

Pressing the EDIT/ENTER button will activate the feature or function selected onscreen. As an example, in the prior screenshot, 'Event Logs' was selected. Pressing EDIT/ENTER with this selection causes the following screen to open.

Event Logs View event log (1030 new) View Hindle Health log **Clear event log** Copy event log to SD card EscBack EnterSelect

Pressing EDIT/ENTER with 'View event log' selected, as shown above, takes the user to an event log entry as seen below.

Event Log	11
Date: 2017-01-25 Time: 15:37:35	
Event: Charger mode set to	
Float	
	_
Event 1029 of 1030	

The screenshot above is an example where a left and right arrow icon appear in the top right of the display. This indicates that pressing either LEFT or RIGHT arrow buttons will show additional screens. LEFT and RIGHT arrow buttons are also used when moving between numbers when setting parameters or between characters when setting passwords.

Last modified: 10 February 2021

5.3.3. Navigation Conventions in this Manual

In the previous two (2) pages, we showed a sequence of commands and the sequence of screens caused by those commands. That example was provided to illustrate the use of the UP, DOWN, LEFT, RIGHT arrow buttons, and the EDIT/ENTER button for navigation.

The full command sequence shown was:

- 1. Press MENU to open the Main Menu screen.
- 2. Press DOWN to select EVENT LOGS.
- 3. Press EDIT/ENTER to open 'Event Logs' screen.
- 4. Press UP OR DOWN arrows to navigate to 'View event log'.
- 5. Press EDIT/ENTER to open an event log screen.

Using a full command sequence with every command in this manual would lead to needless repetition and tedious document length. As the above example illustrates, most of the repetition comes from listing every navigation button push. ATevo uses a simple, nearly universal navigation system that is used by most tv remote controls. It is not necessary to list the following navigation button pushes: UP, DOWN, RIGHT, LEFT or EDIT/ENTER. This convention results in a streamlined sequence of ATevo-specific commands.

For our example, this is:

- 1. Press MENU to open the Main Menu screen.
- 2. Execute the EVENT LOGS command on the Main Menu.
- 3. Execute the 'View event log' command on the Events Logs screen.

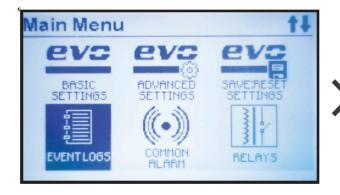
To simplify further, we use a shorthand convention that makes use of the '>' character between commands.

Navigation Convention: Command > Command > Command With this convention, the previous example's command sequence is:

MENU > EVENT LOGS > 'View event log'.

Screen Convention:

In the same way that the character '>' is used between commands in a sequence, the same character appears between a sequence of screens.





Last modified: 10 February 2021

5.3.4. Escape (ESC) Button

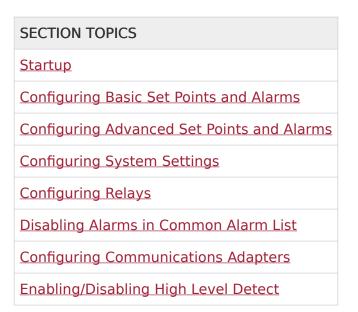
In general, pressing ESC returns back one menu level. The examples below illustrate its use:

- If Main Menu displayed: ESC will return to HOME screen.
- If in SYSTEM SETTINGS screen, pressing ESC will return to Main Menu. Pressing ESC again will return to the HOME screen.

Last modified: 10 February 2021

6. Startup & Configuration





Download our <u>Quick Setup Sheet</u> for a checklist containing graphical instructions on placement, wiring, startup, & configuration.

Last modified: 11 May 2021

6.1. Startup

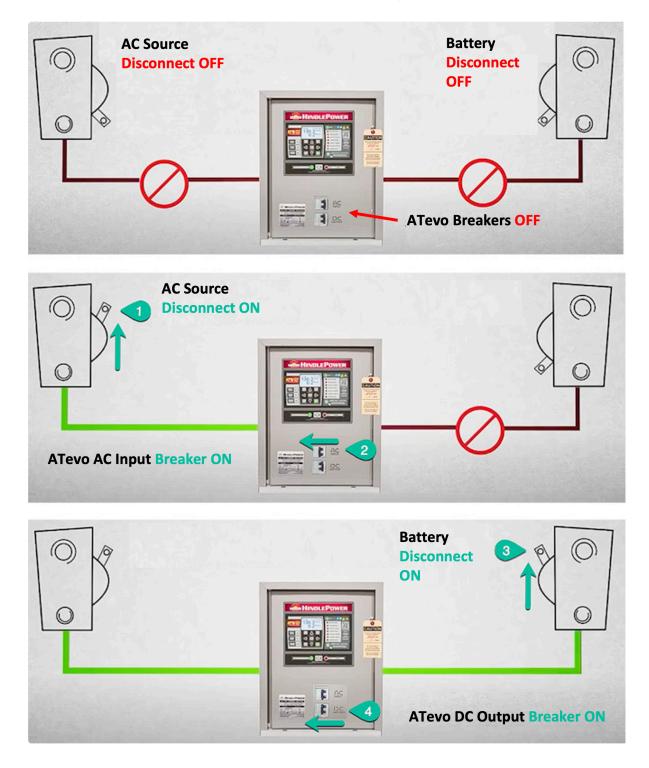
The startup procedure is shown below by means of (1) a video and (2) a graphic.

Startup: Video Instruction



https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=6&end=62 https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=39&end=82 https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=39&end=82

Startup: Graphic Instruction



Startup procedure for the ATevo is the reverse of the legacy ATevo series chargers.

Last modified: 5 October 2022

6.1.1. Understanding the Startup Sequence

ATevo is pre-configured to work with most common batteries and loads without further adjustment.

When you start ATevo for the first time, the charger will:

- Use the <u>FACTORY SETTINGS</u> (float voltage, equalize voltage, etc) listed in the following tables. These settings may be changed after startup if necessary.
- Take about 15 seconds to start. Control circuitry will "soft start" ATevo, such that DC output voltage and current increase gradually to rated values.

Last modified: 10 February 2021

6.1.2. Factory Settings Tables

Factory settings for each ATevo are summarized below. Click to expand the toggle to see the table.

24 Volt Charger Set Points & Defaults

Parameter	Low Range Set Point	High Range Set Point	Nominal (Default)	Units
Float Voltage	22.0	29.5	26.0	volts
Equalize Voltage	23.4	32.0	28.0	volts
Current Limit	50% rating	110% rating	110% rating	amperes
Equalize Time	0.1	99.0	24.0	hours
High VDC Alarm	24.0	38.0	28.8	volts
Low VDC Alarm	14.0	25.0	24.0	volts
HVDC Shutdown	24.0	38.0	28.8	volts
High Level Detect	24.0	38.0	28.8	volts
Low Level Detect	15.0	24.0	21.0	volts
End of Discharge	15.0	24.0	21.0	volts
AC Ripple Alarm	20	250	20	millivolts
Ground Fault POS	10	40	15	kiloohms
Ground Fault NEG	10	40	15	kiloohms

48 Volt Charger Set Points & Defaults

Parameter	Low Range Set Point	High Range Set Point	Nominal (Default)	Units
Float Voltage	44.0	58.0	52.0	volts
Equalize Voltage	46.0	61.0	56.0	volts
Current Limit	50% rating	110% rating	110% rating	amperes
Equalize Time	0.1	99.0	24.0	hours
High VDC Alarm	48.0	76.0	57.6	volts
Low VDC Alarm	28.0	50.0	48.0	volts
HVDC Shutdown	48.0	76.0	57.6	volts
High Level Detect	48.0	76.0	57.6	volts

Low Level Detect	33.0	48.0	42.0	volts
End of Discharge	33.0	48.0	42.0	volts
AC Ripple Alarm	20	250	20	millivolts
Ground Fault POS	10	40	15	kiloohms
Ground Fault NEG	10	40	15	kiloohms

130 Volt Charger Set Points & Defaults

Parameter	Low Range Set Point	High Range Set Point	Nominal (Default)	Units
Float Voltage	110.0	140.0	131.0	volts
Equalize Voltage	117.0	149.0	139.0	volts
Current Limit	50% rating	110% rating	110% rating	amperes
Equalize Time	0.1	99.0	24.0	hours
High VDC Alarm	120.0	175.0	144.0	volts
Low VDC Alarm	70.0	141.0	120.0	volts
HVDC Shutdown	120.0	175.0	144.0	volts
High Level Detect	120.0	175.0	144.0	volts
Low Level Detect	87.0	120.0	105.0	volts
End of Discharge	87.0	120.0	105.0	volts
AC Ripple Alarm	20	250	70	millivolts
Ground Fault POS	10	40	15	kiloohms
Ground Fault NEG	10	40	15	kiloohms

260 Volt Charger Set Points & Defaults

Parameter	Low Range Set Point	High Range Set Point	Nominal (Default)	Units
Float Voltage	220.0	282.0	262.0	volts
Equalize Voltage	234	298.0	278.0	volts
Current Limit	50% rating	110% rating	110% rating	amperes
Equalize Time	0.1	99.0	24.0	hours
High VDC Alarm	240.0	288.0	350.0	volts
Low VDC Alarm	140.0	282.0	240.0	volts

HVDC Shutdown	240.0	288.0	350.0	volts
High Level Detect	240.0	288.0	350.0	volts
Low Level Detect	177.0	244.0	210.0	volts
End of Discharge	177.0	244.0	210.0	volts
AC Ripple Alarm	20	250	70	millivolts
Ground Fault POS	10	40	15	kiloohms
Ground Fault NEG	10	40	15	kiloohms

6.1.3. Checking Installation

Prior to powering up ATevo for the first time, it is recommended that:

- You have followed installation instructions carefully.
- You check that ac input supply voltage and battery voltage match information on ATevo nameplate.
- Open the front panel, and check battery polarity at the DC Output Circuit Breaker (CB2+/-).

Last modified: 4 May 2021

6.1.4. Startup Procedure

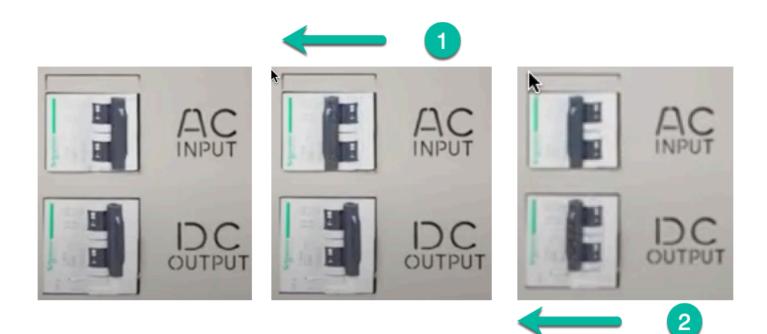
After confirming that all connections to ATevo are properly made, start up as follows:

1. Turn ON (close) AC Input Circuit Breaker (CB1) first.

You should hear a soft hum from ATevo as output increases. Main ATevo Display should start up and indicate dc output voltage. If the display does not light, do not proceed. Turn OFF (open) the AC Breaker (CB1) and recheck connections.

- If you attempt to turn ON the DC Output Circuit Breaker (CB2) first, it may trip due to the filter capacitor in-rush.
- 2. Turn ON (close) the DC Output Circuit Breaker (CB2).

If any error codes or alarms appear on the Main ATevo Display and/or Alarm Indicator LEDs, refer to <u>Section 8, Alarms & Indicators</u> to interpret the origin and resolution of the indication before proceeding.



6.1.5. HOME Screen

The default HOME screen appears after power up showing the dc bus voltage and dc charger current, along with the status for CHARGER MODE and EQUALIZE METHOD on the top line. CHARGE MODES and EQUALIZE METHODS are described in Section 7.1, Modes & Methods. ATevo will automatically switch back to the HOME screen if no buttons are pushed for ten (10) minutes, or by pressing ESC one or more times. Each press of ESC returns one level until HOME is reached.



Last modified: 4 May 2021

6.2. Configuring Basic Set Points & Alarms

The ATevo is the second generation of the AT Series microprocessor-controlled float battery chargers. Because its configuration button sequence is identical, users of legacy ATevo chargers will easily adapt to ATevo. This section details how to configure basic ATevo set points and alarms found also on legacy ATevo chargers. The process is shown by both (1) video and (2) instructions with screenshots.

Instructions by Video



https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=6&end=62 https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=39&end=82 https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=39&end=82 https://www.youtube.com/embed/VjuwjKU7Kt4?rel=0&start=107&end=185

Instructions with Screenshots

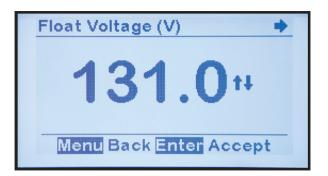
When you first press EDIT/ENTER on the front panel, ATevo prompts you to set the first of six (6) basic charger parameters (Float Voltage). Once you have done so, and press EDIT/ENTER again, the next parameter will appear automatically. Continue in this same manner until you have set all the parameters.

To adjust the value of a basic charger set point, do the following:

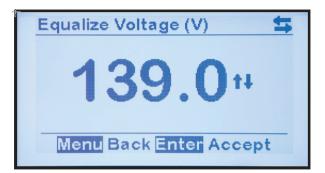
- Press UP or DOWN (or hold down to scroll) until desired value displays. Each parameter has a minimum and maximum limit as listed in <u>Section 6.1.2, Factory Settings Tables.</u>
- Press EDIT/ENTER to save setting. ATevo prompts you to set the next parameter.
- Continue in the same manner to set all six (6) parameters in the list. If you want to skip setting any parameter, press EDIT/ENTER (or RIGHT arrow) to bypass it.
- When finished setting the sixth parameter (Current Limit), press EDIT/ENTER to save setting and return to normal operation.
- Any changes made take effect immediately; ATevo uses its last saved values if it is powered down and returned to service.

Clicking on each parameter below will reveal a screenshot of the parameter:

Float Voltage



Equalize Voltage



Equalize Timer



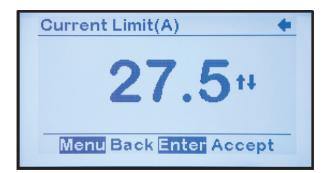
High DC Voltage Alarm



Low DC Voltage Alarm



Current Limit Level



After setting the Current Limit level to the desired value and pressing EDIT/ENTER to save the set point, configuration of Basic ATevo Set Points and Alarms is complete and the display returns to the HOME screen.

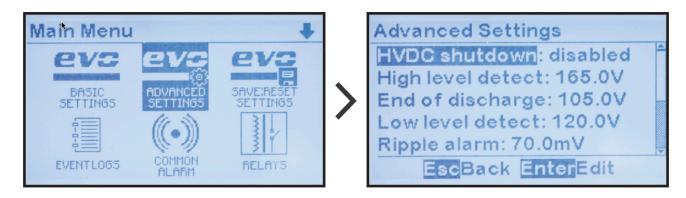
The Basic ATevo Set Point mode can also be entered from the Main Menu by selecting the BASIC SETTINGS icon.

If you are interrupted while adjusting settings and do not press a front panel key for 10 minutes, Edit Mode ends automatically without saving adjustments to any setting not previously saved with the EDIT/ENTER key.

6.3. Configuring Advanced Set Points & Alarms

This section details the configuration of ATevo's new, more advanced features. It also details features that may have been present in legacy ATevo Series battery chargers, where the configuration process has been changed or simplified.

To enter Advanced Settings mode, select MENU > ADVANCED SETTINGS. ATevo will display a scrollable page of parameters.

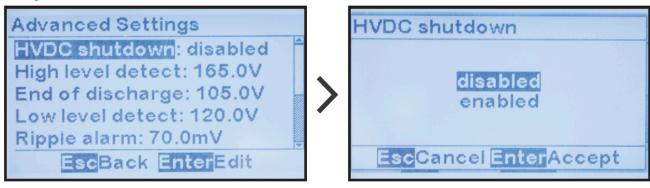


To change a parameter, do the following:

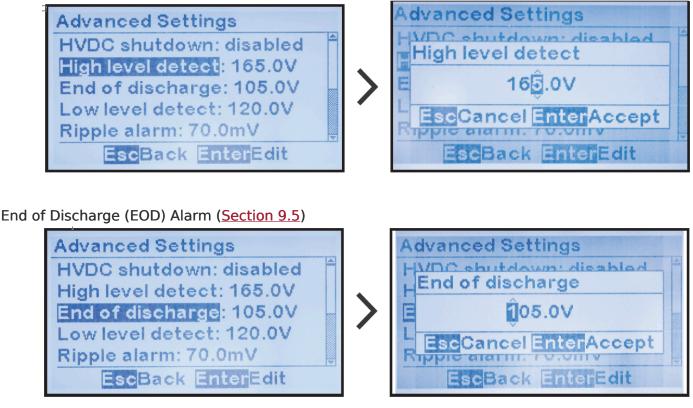
- Navigate using UP and DOWN, and select it with EDIT/ENTER.
- Press LEFT and RIGHT to navigate to any digit to be modified.
- Press UP and DOWN to change setting value.
- Once desired setting is displayed, press EDIT/ENTER to store it.

Clicking on each parameter below will reveal a screenshot of how the parameter is configured:

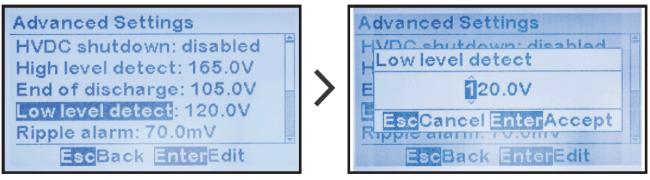
High Voltage Shutdown (Section 7.2)



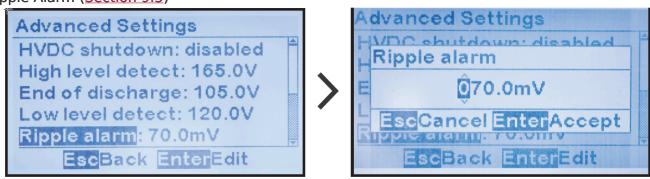
High Level Detect Threshold (Section 7.4)



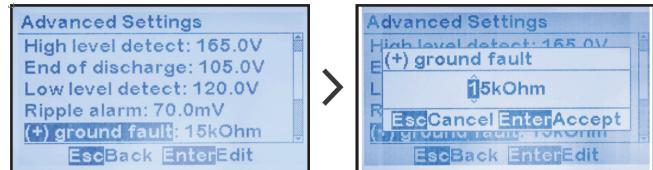
Low Voltage Level Detect (Section 7.3)



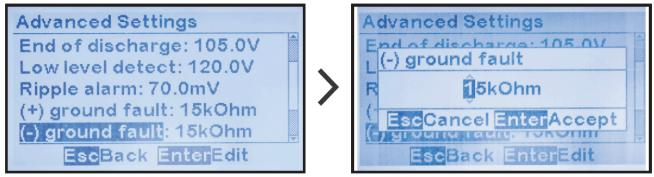
AC Ripple Alarm (Section 9.5)



Positive (+) Ground Fault Sensitivity Level (Section 9.3)



Negative (-) Ground Fault Sensitivity Level (Section 9.3)



Battery Temperature Compensation (Section 12)





Battery Type for Temperature Compensation (Section 12)

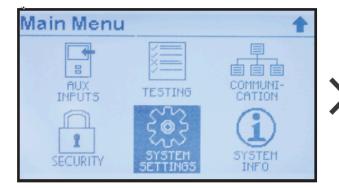




6.4. Configuring System Settings

This section details configuration of the ATevo system parameters, including date, time, and LCD controls (brightness, contrast, etc.).

To enter System Settings mode, select MENU > SYSTEM SETTINGS. ATevo will display a scrollable page of parameters.





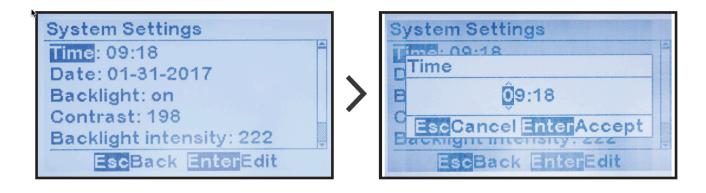
To change a parameter, do the following:

- Navigate using UP and DOWN, and select it with EDIT/ENTER.
- Press LEFT and RIGHT to navigate to the digit to be modified
- Press UP and DOWN to change setting value.
- Once desired setting is displayed, press EDIT/ENTER to store it.

Clicking on each parameter below will reveal a screenshot of how the parameter is changed:

Time

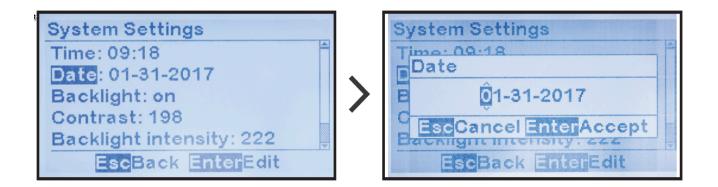
MENU > SYSTEM SETTINGS > 'Time'



ATevo uses a 24-hour clock (e.g. 2:30 PM is 14:30)

Date

MENU > SYSTEM SETTINGS > 'Date'



Display Backlight ON/OFF

MENU > SYSTEM SETTINGS > 'Backlight'

System Settings	Backlight
Time: 09:19	
Date: 01-31-2017	off
Backlight; on	on
Contrast: 198	<u>en</u>
Backlight intensity: 222	
EscBack EnterEdit	EscCancel EnterAccept

Display Contrast

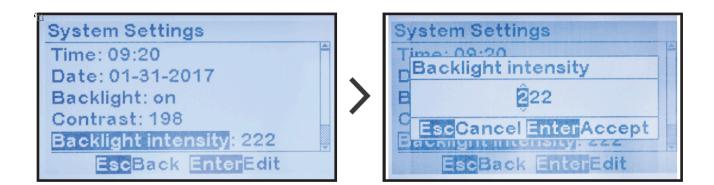
MENU > SYSTEM SETTINGS > 'Contrast'





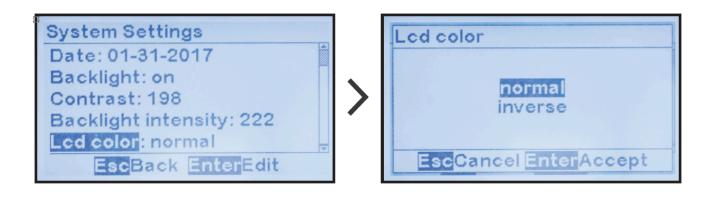
Backlight Intensity

MENU > SYSTEM SETTINGS > 'Backlight Intensity'



Reverse Image Control

MENU > SYSTEM SETTINGS > 'LCD color'



6.5. Configuring Relays

The Common Alarm Relay (or Main Board Relay) has three (3) configuration parameters that allow the relay:

- to be assigned to a fault condition or status point
- to be assigned a delay period before activating the relay after the alarm or status condition changes states
- to operate in a latching or non-latching mode

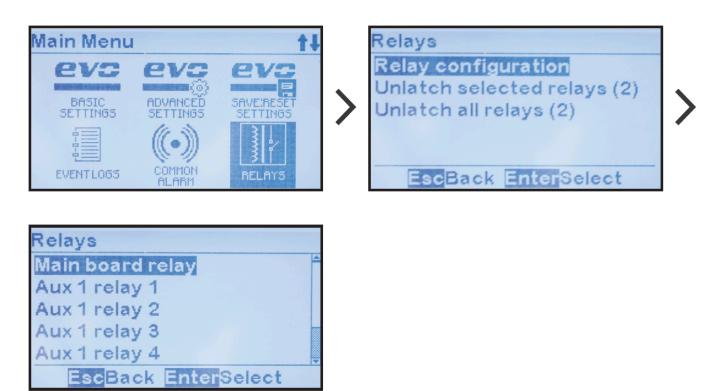
By default, the Main Board Relay is configured to indicate the status of the Common Alarm, but this may be changed to indicate the status of any ATevo alarm or status state.

If this relay is configured to be 'latching', it will change to the active state after the configured time delay, and remain in the active state even if the alarming condition is no longer present. Latched relays must be cleared manually to ensure that they are acknowledged. See <u>Section</u> <u>9.6</u> for instructions on how to clear (or reset) latched relays.

Clicking on each toggle below will reveal a screenshot of how each relay setting is changed:

Common Alarm Relay Configuration

MENU > RELAYS > 'Relay Configuration'



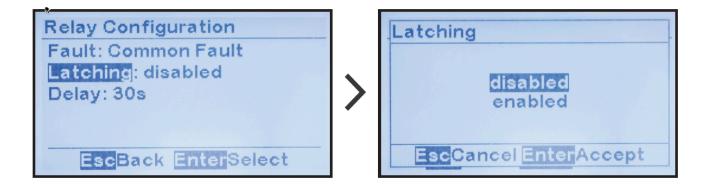
Relay Fault Condition

MENU > RELAYS > 'Relay Configuration' > 'Fault' > select desired condition



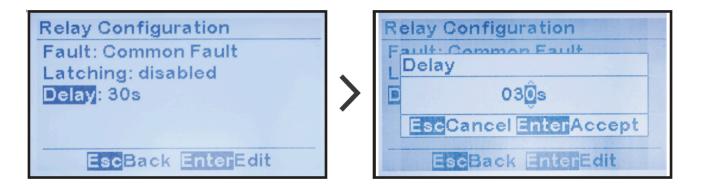
Relay Latching Status

MENU > RELAYS > 'Relay Configuration' > 'Latching' > select desired status



Relay Time Delay

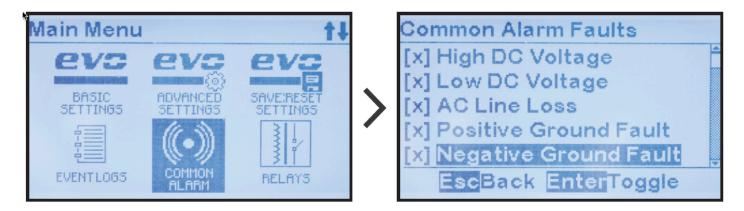
MENU > RELAYS > 'Relay Configuration' > 'Delay' > set number of seconds



6.6. Disabling Alarms in Common Alarm List

By default, the COMMON ALARM will activate when any ATevo alarm is active. If you disable an alarm in the COMMON ALARM list the alarm will activate, but it will not cause the COMMON ALARM to activate.

To disable an alarm in the COMMON ALARM list: MENU > COMMON ALARM > select alarm to change status.



If an '[X]' appears to the left of the alarm, it will activate the COMMON ALARM. If '[]' appears, it will not activate the COMMON ALARM.

6.7. Configuring Communications Adapters

Configuring Serial Communications Adapters

ATevo can support up to three (3) optional Serial Adapter modules. Each Serial Adapter module can:

- support SCADA protocols (DNP3 or Modbus)
- be used as a standard communications interface to connect to external serial devices
- be used in various applications (such as Forced Load Sharing)

Instructions on how to configure Serial Communications Adapters are found in the JA0102-54.

Configuring Ethernet Communications Adapter

ATevo can support an optional Ethernet Adapter (A22) module. The Ethernet Adapter module:

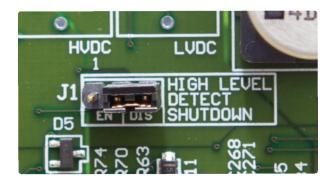
- can support SCADA protocols (DNP3 or Modbus)
- will support an ATevo web page interface (future)
- will permit a file transfer mechanism to upload/download files for firmware upgrade and log file transfer (future)

Instructions on how to configure the Ethernet Adapter are found in the JA0102-54.

Last modified: 18 April 2022

6.8. Enabling/Disabling High Level Detect

ATevo has a dedicated hardware circuit that can shut down the charger should a catastrophic microprocessor failure occur and the rectifier control become locked to the full 'on' state. The setting for the Analog High Voltage Shutdown jumper determines whether the High Level Detect circuit is enabled or disabled.



The High Voltage Shutdown jumper (J1) is located center right on the Main Control Board (A1). To change the enable/disable status of the High Level Detect circuit:

- 1. Turn OFF (open) both AC Input (CB1) and DC Output (CB2) Circuit Breakers.
- 2. Open the ATevo front panel door.
- 3. Locate the Main Control Board (A1) on back of the door.
- 4. Locate jumper (J1) labeled 'High Level Detect Shutdown' on the center right of the Main Control Board (A1).
- 5. Move jumper shorting block as follows:
 - a. 'EN' to enable the High Level Detect Shutdown
 - b. 'DIS' to disable the High Level Detect Shutdown
- 6. Close the front panel door.
- 7. Turn ON (close) both Circuit Breakers (CB1/CB2).

See <u>Section 7.4</u> for more information on the High Level Detect feature.

Last modified: 4 May 2021

7. Basic Operation



SECTION TOPICS

Modes & Methods

High Voltage Shutdown

Low Level Detect

High Level Detect

Last modified: 4 May 2021

7.1. Modes & Methods

ATevo operating mode and method selections are primarily controlled by three buttons (DISPLAY MODE, CHARGE MODE, and EQUALIZE METHOD) at the far left of the control panel.



7.1.1. Changing Display Mode

https://www.youtube.com/embed//bEc7qvyGcBY?rel=0&start=8

The DISPLAY MODE button selects the HOME Screen display choices:

- DC Voltage and DC Amperes
- DC Amperes (only)
- DC Voltage (only)
- Time and Date

To change Display Mode: DISPLAY MODE > one of 4 displayed choices

Display Mode	
Voltage	
Current	
Voltage and Current	
Date and Time	
↑↓ Enter Select	

The DISPLAY MODE button is in the same relative location as the METER MODE button on legacy ATevo chargers. Its functionality is equivalent in that it determines which measurements are to be shown on the HOME screen.

7.1.2. Changing Charge Mode

https://www.youtube.com/embed//_6nyTznWz6k?rel=0&start=7

ATevo has two (2) output voltage modes that are set with the CHARGE MODE button:

- FLOAT for normal battery charging
- EQUALIZE to balance voltage among battery cells. Before using, consult your battery manufacturer's data sheets.
 Present charge mode is displayed at the top left of the HOME screen:

'Float' appears when charger is in FLOAT mode; *'Equalize'* appears when it is in EQUALIZE mode.

To change Charge Mode:

CHARGE MODE > other displayed choice



When ATevo is in EQUALIZE mode, the charger will:

- Ramp up to the EQUALIZE VOLTAGE set point.
- Start the EQUALIZE TIMER.
- Alternate display between showing the HOME screen and a screen that shows the EQUALIZE TIME REMAINING.



ATevo will remain in EQUALIZE mode until either the EQUALIZE TIMER expires or the charge mode is manually switched back to FLOAT.

The CHARGE MODE button is in the same relative location as the CHGR MODE button on legacy ATevo chargers. Its functionality is equivalent in that it changes charge mode between EQUALIZE and FLOAT.

7.1.3. Changing Equalize Method

https://www.youtube.com/embed//H8zGOGu_EyE?rel=0&start=8

The EQUALIZE METHOD button switches the equalize method between MANUAL TIMER and AUTOMATIC TIMER. The present equalize method is displayed at the top right of the HOME screen '*Eqlz Mthd: Man*' specifies MANUAL TIMER and '*Eqlz Mthd: Auto*' specifies AUTOMATIC TIMER.

To change the Equalize Method: EQUALIZE METHOD > select other displayed option

Equalize Method
Manual Timed
Auto Timed
t Enter Select

When AUTOMATIC TIMER is selected, ATevo will:

- Automatically switch to EQUALIZE mode when power is restored after a loss of AC power for greater than 12 seconds.
- Start EQUALIZE TIMER.
- Remain in EQUALIZE mode until either the EQUALIZE TIMER expires or the charge mode is switched back to float mode manually.

When MANUAL TIMER is selected, ATevo will only switch to EQUALIZE MODE when the mode is manually changed.

★ EQUALIZE METHOD button is in same relative location as EQLZ MTHD button on legacy ATevo chargers. Functionality is equivalent in that when pressed, it changes the equalize method. The Manual Equalize Method (no timer) available in legacy ATevo chargers is not supported by ATevo.

7.1.4. Lamp Test & Display of Firmware Versions

ATevo has a Lamp Test mode that is activated by pressing and holding the DOWN arrow button. The Lamp Test will turn ON all front panel LEDs (except for the AC ON LED) and keep them on until the DOWN arrow button is released. The AC ON LED will be lit during normal operating conditions because it is driven by the power supply, and is not under software control.

When DOWN is released, ATevo will briefly display the charger's installed firmware versions, then return to the HOME screen and resume normal operation.

* The ATevo Lamp Test is identical to the Lamp Test on legacy ATevo Series battery chargers.

7.1.5. Resetting Latched Relays (legacy method)

Latched relays can be RESET (or cleared) by pressing and holding the UP arrow button until ATevo displays the RESET LATCHED ALARMS confirmation screen.

ATevo's Reset Latched Alarms function is identical to the Reset Latching Alarms function on legacy ATevo chargers.

To select between clearing individual relays, or all relays, use the RELAYS menu icon as described in <u>Section 9.6, Resetting Latched Alarm Relays</u>.

7.2. High Voltage Shutdown

ATevo has a High Voltage Shutdown feature similar to the High Voltage Shutdown feature in legacy ATevo chargers. With this software feature the Main Control Board (A1) monitors the dc voltage and will turn OFF the output drivers (rectifier controllers) if the dc output voltage is too high.

Output voltage must exceed and stay above the High DC Voltage Alarm set point for 30 seconds in order for High Voltage Shutdown to occur. If it does, the High Voltage Shutdown Alarm and the Common Alarm Relay are activated. ATevo must be restarted with both AC and DC circuit breakers to clear the shutdown and turn ON the rectifier controls.

The High Voltage Shutdown feature can be enabled or disabled as described in <u>Section 6.3</u>.

ATevo also has a hardware High Level Detect feature that is described in a section entitled <u>High Level Detect</u>.

7.3. Low Level Detect

ATevo has a Low Level Detect feature similar to the Low Level Detect feature in legacy ATevo chargers. This feature is a dedicated hardware circuit that detects if the dc bus voltage is below a configurable set point. If so, the Low Level Detect circuit will force the Common Alarm Relay to the alarmed state.

The Low Level Detect circuit functions independently of the microprocessor. It will trigger the Common Alarm if a catastrophic microprocessor failure should occur to indicate that the dc bus voltage is critically low and immediate attention is required. The circuit includes a dedicated Analog Low Level alarm LED that illuminates if the Low Level Detect condition is triggered.

The Analog Low Level alarm LED is on the back of the Main Control Board (A1). You will need to open ATevo's door to view the Analog Low Voltage Alarm LED.



See <u>Section 6.3</u> for instructions on how to configure the threshold for the Low Level Detect feature.

7.4. High Level Detect

ATevo High Level Detect has a dedicated hardware circuit that detects if the dc bus voltage is above a configurable set point. If the dc voltage rises above the set point threshold for more than 30 seconds, the circuit disables the output drivers (rectifier controllers) and forces the Common Alarm Relay to the active state.

The High Level Detect is a true failsafe feature in that it can shut down the charger by disabling the rectifier control signals. This

circuit works independent of the microprocessor and will override the rectifier control. The High Level Detect will shut down the charger output circuitry should a catastrophic microprocessor failure occur, turning the rectifier to the full on condition.

If the High Level Detect shutdown occurs, the circuit latches until the charger is restarted by recycling both the AC Input (CB1) and DC Output (CB2) Circuit Breakers. The High Level Detect circuit has a dedicated Analog High Level Detect Shutdown alarm LED, that illuminates if the High Level Detect condition is triggered. The Analog High Voltage Shutdown alarm LED is on the Main Control Board. You will need to open ATevo's front panel door to view the Analog High Voltage Shutdown alarm LED.



Refer to the following sections to learn about:

- Section 6.8, Enabling/Disabling High Level Detect
- Section 6.3, Setting High Level Detect Threshold

8. Advanced Operation

SECTION TOPICS

<u>ATevo Main Menu</u>

Alarms Button

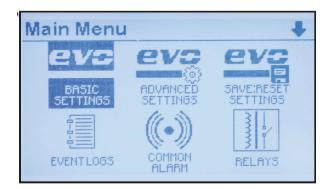
Health Button

Security & Passwords

SD Memory Card Features

8.1. ATevo Main Menu

Press 'MENU' to access the Main Menu. The first six (6) menu selection icons appear. Use the UP, DOWN, LEFT, or RIGHT arrow buttons to navigate. Icons appear in inverse video when selected.



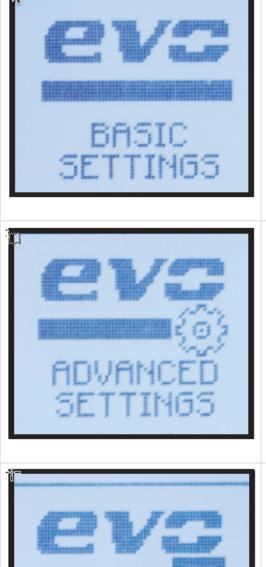
The top of the screen indicates the Main Menu is being displayed and to the far right of 'Main Menu' an up and/or down arrow icon is displayed. The arrow icon(s) indicate that more menu selection icons are available if you continue to navigate in the direction of the arrow.

If a down arrow navigation icon is displayed, and any of the menu icons on the bottom are selected, pressing DOWN again will display the next three menu icons. Pressing the EDIT/ENTER button will activate the selected feature or function. Pressing the ESC button will return back one (1) menu level.

If the Main Menu is being displayed and the ESC button is pressed, the display will return to the HOME screen. If you have selected and entered the SYSTEM SETTINGS mode, pressing the ESC button while in the SYSTEM SETTINGS screen will return to the Main Menu. Pressing ESC again will return to the HOME screen.

The table below describes the function of all of the buttons in the main menu:

con	Function
-----	----------



Opens Basic Set Points and Alarms screens beginning with the first parameter. These are the legacy ATevo settings. Refer to <u>Section 6.2</u> for details.

Selecting this icon is equivalent to pressing EDIT/ENTER from the HOME screen – the direct path to Basic Set Points and Alarms screens, a feature that ensures backward compatibility with legacy ATevo Series battery chargers.

Opens configurable options for Advanced Settings. See <u>Section 6.3</u> for instructions on advanced setting configurations.



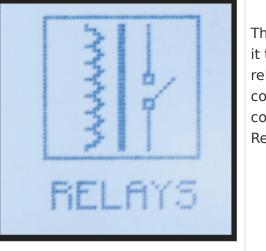
Permits a system backup or restore using an optional SD memory card. All configuration set points, alarm thresholds, and communications settings can be stored on and retrieved from SD memory card. See <u>Section 8.5</u> for instructions.





Opens a list of Event Log functions. The user can view and clear logged events and copy logs to SD memory card. See Section 11 for instructions.

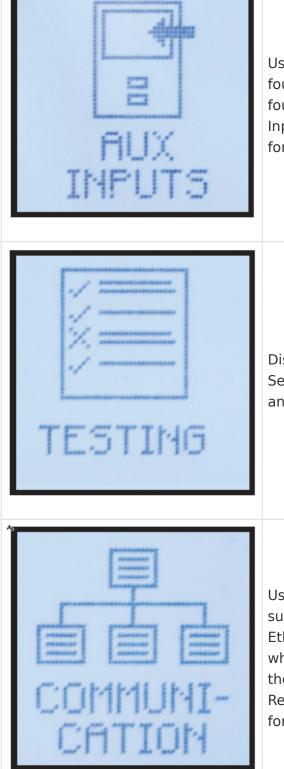
Used to exclude alarms from the Common Alarm activation list. By default, all alarms, when active, will annunciate the Common Alarm. See <u>Section 6.6</u> for instructions.



This icon shows relay configuration and control options. Use it to configure relays and reset or clear any latched alarm relays. To change a relay configuration, execute the 'Relay configuration' command then select the relay you wish to configure.

Refer to the following sections for details on:

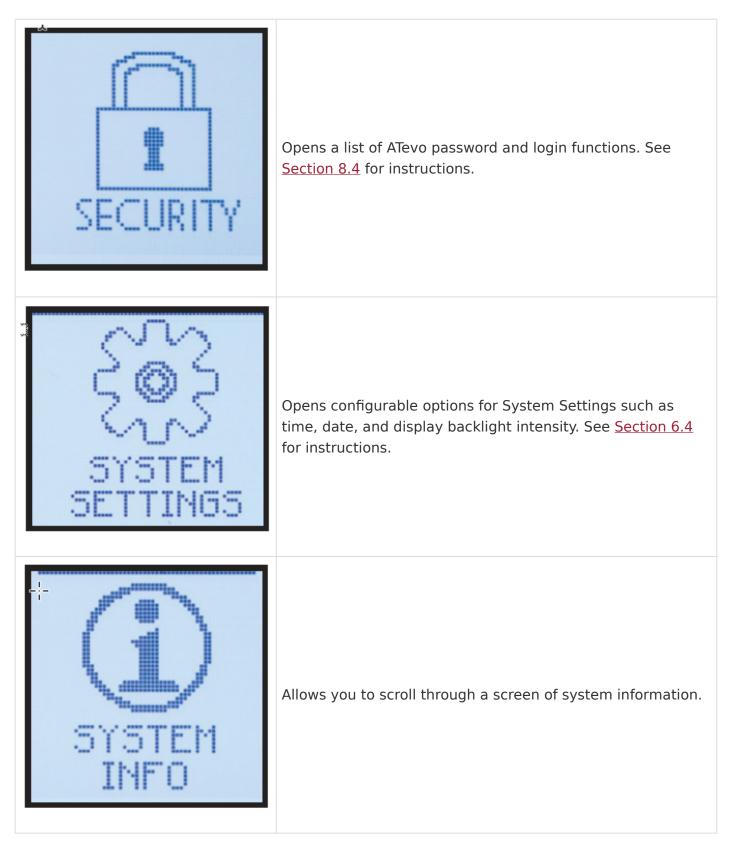
- Changing Main Board Relay Parameters Section 6.5
- Changing Auxiliary Board Relay Parameters Section 14.4
- Resetting Latched Alarm Relays Section 9.6



Used to configure Binary Inputs and Analog Inputs for up to four (4) Auxiliary I/O Boards. Each board may have up to four (4) generic Binary Inputs and four (4) generic Analog Inputs. See <u>Section 14.5</u> for Binary Inputs, and <u>Section 14.6</u> for Analog.

Displays the Battery Open Test configuration and controls. See <u>Section 9.7</u> for instructions on how to start, schedule, and set up parameters for the Battery Open Test.

Used to configure optional communications ports. ATevo supports three serial communications ports and one Ethernet port. It shows all communications ports, and whether or not they are assigned and configured. Two (2) of the serial ports support DNP3 and Modbus communications. Refer to the supplementary <u>ATevo Communications Manual</u> for port configuration instructions.

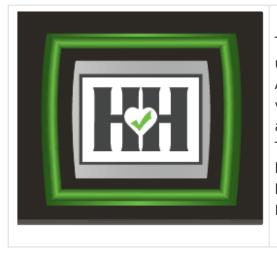


8.2. Alarms Button



The ALARMS button shows the Active Alarm List – four (4) alarms per page. If more than four alarms are active, use UP and DOWN arrows to scroll through the list. Not all ATevo alarms have a dedicated LED alarm indicator on the front panel. Alarms without a dedicated LED indicator will light the COMMON alarm LED on the front panel.

8.3. Health Button



The HEALTH button initiates the Hindle Health System. The user is prompted through a series of tests that verify the ATevo is working properly. The Hindle Health System will verify set points, test alarms and relays, verify calibration, and test hardware.

Test results are logged with a time and date stamp. The health test can be aborted at any point by pressing the ESC button. See <u>Section 10</u> for instructions on how to run the Hindle Health System test.

8.4. Security & Passwords

ATevo protects against unauthorized users modifying charger set points, accessing critical features, and changing alarm settings. This protection is implemented by assigning and enabling passwords to authorize access to different levels of ATevo functionality.

Three Levels of Password Protection

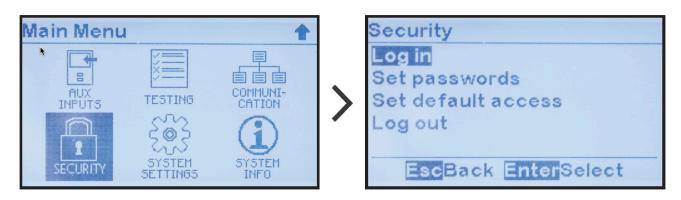
ATevo incorporates three (3) levels of password authorization, each of which requires a unique password to access its functions and features:

- READ is the lowest level; it permits:
 - viewing charger's data and status,
 - observing measurements and set points, but
 - it does not permit configuration changes.
- READ/WRITE is the mid level; it permits:
 - $\,\circ\,\,$ viewing charger's data and status as in READ level, and
 - changing charger's configuration and all set points except for passwords.
- ADMINISTRATOR is the highest level; it permits you to use and/or configure all charger functions, features, set points and passwords.

8.4.1. Access Security Features & Configure Passwords

Each authorization level has a unique password – a text string of up to fourteen (14) characters. DEFAULT ACCESS LEVEL is factory set to ADMINISTRATOR. You need ADMINISTRATOR privilege to change any password or change the DEFAULT ACCESS level.

To access the security features and password configuration: MENU > SECURITY



ATevo Security Screen prompts you to choose from one of the security and password configuration selections.

8.4.2. Setting Passwords

To change passwords, ensure you have ADMINISTRATOR privilege (see <u>previous section</u>), then: "Set passwords"> select from three (3) password authorization levels > set characters for that authorization level's password

Select Password to Update		Log In
Read Read/Write Admin	>	Enter Password:
EscBack EnterSelect		EnterAccept

8.4.3. Setting Default Access

The DEFAULT ACCESS setting determines the authorization and password level when there is no log in. If you do not wish to implement password security, DEFAULT ACCESS should be set to ADMINISTRATOR, the default factory setting.

Select Default Access
Read
Read/Write
Admin
EscBack EnterSelect

8.4.4. Logging into a Password Authorization Level

If you attempt to access a feature or change a parameter that is configured at a higher privilege level than DEFAULT ACCESS (or the present level), ATevo will prevent the action. You will need to log in at the configured privilege level (or higher) to proceed.

To LOG IN to a privilege level, select 'LOG IN', select the level you wish to access, and enter the password.



If the entry is correct, you will be able to access all features at the privilege level. However, if no buttons are pushed for more than ten minutes, ATevo will switch back to DEFAULT ACCESS level.

8.4.5. Logging Out

You must log out after completing operations at a higher privilege level, or protected operations will be available for anyone to access.

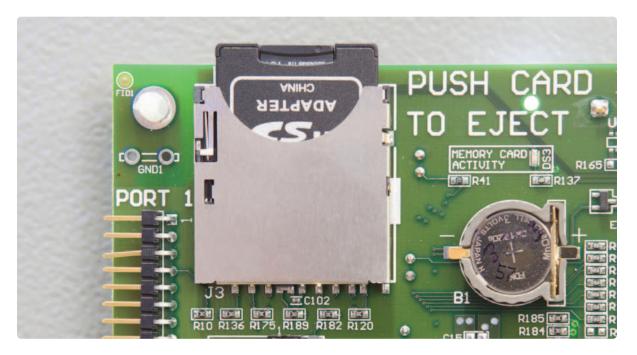
To LOG OUT of the present privilege level, select 'LOG OUT'. The user will receive a confirmation message and return to DEFAULT ACCESS privilege level.

* ATevo automatically logs out of any authorization level above DEFAULT ACCESS after ten (10) minutes of inactivity.

Security
Log in
Set passwords
Set default access
Log out
EscBack EnterSelect

8.5. SD Memory Card Features – optional

ATevo provides a socket for an Optional SD Memory Card. To access it, open the front panel, locate the Main Control Board (A1) attached to the door, and look on the top left of its back side.



Last modified: 11 February 2021

8.5.1. Installing SD Memory Card

Purchasing the SD card through an ATevo supplier will ensure that it has been tested and verified to work with the ATevo.

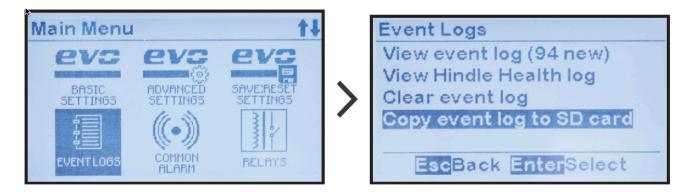
When installing the SD card, face the contacts down toward the Main Control Board. Gently press the card into the socket until you feel the card locking mechanism 'click'. To remove, gently press the card further into the socket then allow it to 'snap' back to disengage from the locking mechanism. Pull the card out.

Last modified: 21 May 2021

8.5.2. Copying Event Log File to SD Card

ATevo Event Log can be transferred onto SD Memory Card then to a Personal Computer (PC) or other electronic device for archiving or evaluation. The file is stored in ASCII text format for easy import into spreadsheets or other third party software.

To copy the Event Log to SD Memory Card: MENU > EVENT LOGS > 'Copy event log to SD card'



The screen will briefly confirm the file was copied successfully. The event log file is written to a file named ATgvaixx.LOG where:

- 'g' specifies charger family: (1) $\leq 25 \text{ A}$, (2) > 25 A, (3) = 3 phase.
- 'v' specifies dc voltage: (A) = 12V, (B)= 24V, (C) = 48V, (D) = 130V, (E) = 260V.
- 'a' specifies dc current: (A) = 6A, (B) = 12 A, (C) = 16A, (D) = 20A, (E) = 25A.
- 'i' specifies charger iD (A-Z): per SYSTEM INFO menu.
- 'xx' is a sequential number.

Each time the event log file is stored it is written to a new file whereby 'xx' increments by one. This prevents previous event log files stored on the SD Memory Card from being overwritten.

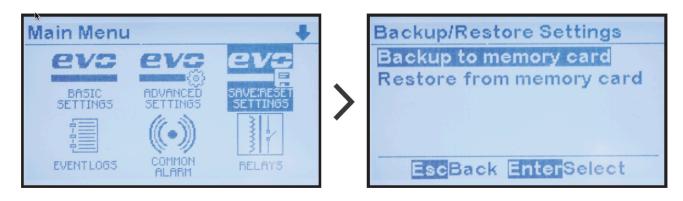
Last modified: 1 September 2022

8.5.3. Storing/Recalling Settings to/from Memory Card

All settings can be stored onto SD Memory Card, including voltage and current set points, alarm thresholds, and relay configuration.

To copy ATevo Configuration to SD Memory Card:

MENU > SAVE:RESET SETTINGS > 'Backup to Memory Card'



The screen will briefly confirm the file was copied successfully. The configuration file is written to a file named ATgvai00.EVO where:

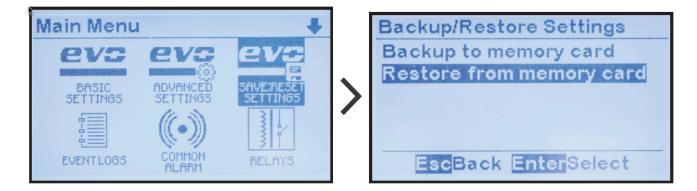
- 'g' specifies charger family: $(1) \le 25A$, (2) > 25A, (3) = 3 phase.
- 'v' specifies dc voltage: (A) = 12V, (B)= 24V, \odot = 48V, (D) = 130V, (E) = 260V.
- 'a' specifies dc current: (A) = 6A, (B) = 12 A, \odot = 16A, (D) = 20A, (E) = 25A.
- 'i' specifies charger ID (A-Z): per SYSTEM INFO menu.

You may use this saved configuration file to:

- Restore configuration in case someone inadvertently changes a setting and doesn't remember the original setting.
- Clone configuration to a similar charger to eliminate need to set up parameters manually.
- Configure a replacement Main Control Board (A1) automatically.

To copy ATevo Configuration from SD Memory Card to the Main Control Board (A1):

MENU > SAVE:RESET SETTINGS >'Restore from Memory Card'



The screen will briefly confirm the file was copied successfully. The charger will restart with the restored configuration settings.

8.5.4. Upgrading Firmware via Memory Card (v2.6.6 & earlier)

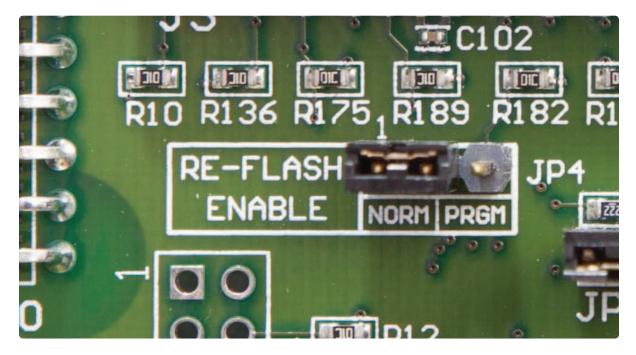
A powerful ATevo charger feature is that the Main Control Board (A1) firmware (or software) can be easily updated in the field without uninstalling the charger or any boards. The process takes minutes.

The first step in upgrading ATevo is to obtain the latest two (2) program files from the supplier:

- mainapp.bin = Main Control Application program
- bruno.bin = Display Application program
 These can be updated independently or at the same time.

Next, copy these files onto an SD Memory Card, using either a personal computer (PC) with an SD Memory Card slot, or a USB to SD Memory Card adapter. When the files are on the SD Memory Card transfer them to ATevo.

- Open the ATevo front panel door, and locate the SD Memory Card socket on the back of the Main Control Board (A1).
- Directly below the socket will be a 'RE-FLASH ENABLE JUMPER'.



- Move shorting block on jumper to 'PRGM' position.
- Insert ATevo-compatible SD Memory Card with program files into socket.
- Press RESET button (SW13) located 3in / 76mm below RE-FLASH JUMPER.
- If mainapp.bin is stored on the card, the message below will appear.
- Select 'Yes' if desired. A message will confirm that the Main Application program has updated.



- If the SD Memory Card contains the bruno.bin file, you will be prompted to upgrade the Display Application program.
- Select 'Yes' if desired, and a message will confirm the update.

An application file has been found for the display application. Would you like to update it? Yes No. 🔁 Enter Select

- The charger will reset and prompt you to upgrade the Main Application program again.
- Move the RE-FLASH JUMPER shorting block back to the 'NORM', normal operating position and press RESET.
- The ATevo will re-boot.
- When it restarts, it will be running the new installed program(s).

Frequently Asked Questions (FAQs)

Since the introduction of firmware v2.7.0 with ATevo units that began being sold in 2021, changes to the process and the format of files used for upgrading firmware have been made – as detailed in the <u>next topic</u>. If your ATevo was originally supplied with firmware v2.6.6 or earlier, these changes will mostly not affect you. However, some customers have asked the following questions. Click on a toggle below to find out the answer to any FAQ that interests you:

- Q: Can I upgrade my ATevo that was purchased with v2.6.6 or earlier to firmware v2.7.0+? A: Yes. Contact the manufacturer.
- Q: Can an ATevo running firmware prior to v2.7.0 use the single file with the new file format?A: No. If your ATevo runs firmware prior to v2.7.0, contact the manufacturer and request the two old-format firmware upgrade files, then follow the directions above.
- Q: What if new and old format firmware files are on a memory card used to update an ATevo?A: If the card is in an ATevo running v2.6.6 and prior, it will only recognize the older file types.

An ATevo running 2.7.0 and later will first look for the newer file types (.HPB extension) and display a list to choose from. The update will be performed using one of those files If the user selects one. The older files will be ignored in this case. If the user presses ESC rather than choosing one of the new file types it will then check for the older file types. If they are found, the UI will offer to update using them.

To learn about the enhanced features that firmware v2.7.0 has brought to the ATevo, see Appendix topic, <u>Firmware v2.7.0 Enhancements</u>.

Last modified: 20 May 2021

8.5.5. Upgrading Firmware via Memory Card (v2.7.0 onward)

The process for updating firmware is further simplified on ATevo chargers supplied with firmware v2.7.0 onward. Improvements that are discussed below include:

- Firmware updates are supplied as a single firmware file rather than individual files.
- Firmware filename can be unique as opposed to a fixed name.
- Usability Improvements:
 - Update screens no longer reappear after firmware update is complete, as they did in prior firmware versions.
 - Users are prompted to return jumper JP4 to "NORM" when the update is complete.

To learn about the enhanced features that firmware v2.7.0 has brought to the ATevo, see Appendix topic, <u>Firmware v2.7.0 Enhancements</u>.

Update With a Single File

Firmware updates are now supplied as a single file. In firmware prior to v2.7.0 there were 2 files, mainapp.bin and bruno.bin to update the main processor and ui processor respectively. These files are now packed into a single file.

File Name Convention

Firmware update files can now have a unique name which makes it possible to store multiple firmware update files on an SD card. Firmware files are named to indicate the firmware version contained in the file. The output file is still in 8.3 format (not a long filename). Firmware files distributed for release will employ a file name that uses the following convention:

xxMMNNBB.hpb

In this convention, xx is "ev" for ATevo. MMNNBB represents the version where MM is the major version, NN the minor version and BB build (i.e., minor minor version). The version numbers are padded with a leading 0 for consistency. The extension "hpb" is an acronym for Hindle Power Binary.

Here are some firmware filename examples that use this convention:

ATevo firmware filename examples

- ev020606.hpb v2.6.6
- ev020502.hpb v2.5.2

An SDHC memory card 32GB or less is required. The procedure can take up to 4.5 minutes to perform.

Update Procedure

- 1. Copy the firmware update file received from your supplier to the SD card using either a personal computer (PC) with an SD Memory Card slot, or a USB to SD Memory Card adapter.
- 2. Open the ATevo front panel door, and locate the SD Memory Card socket on the back of the Main Control Board (A1).
- 3. Insert the SD card into the SD Memory Card socket on the ATevo main board.
- 4. Directly below the socket will be a jumper JP4 (RE-FLASH ENABLE), as seen in the image below. Move the jumper to the PGM position.





The SDHC card shown above is an adapter for a micro SD card which is also acceptable as long as its capacity is 32GB or less.

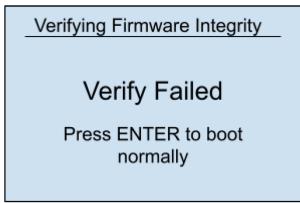
5. If the charger is already powered, press the RESET button on the main board, otherwise simply power the charger. The screen below will list all available firmware updates from the latest to the earliest. Use the UP/DOWN arrow keys to select the update to apply, then press ENTER.

Select Firmware Update
EV020700.HPB
EV020606.HPB
EV020605.HPB

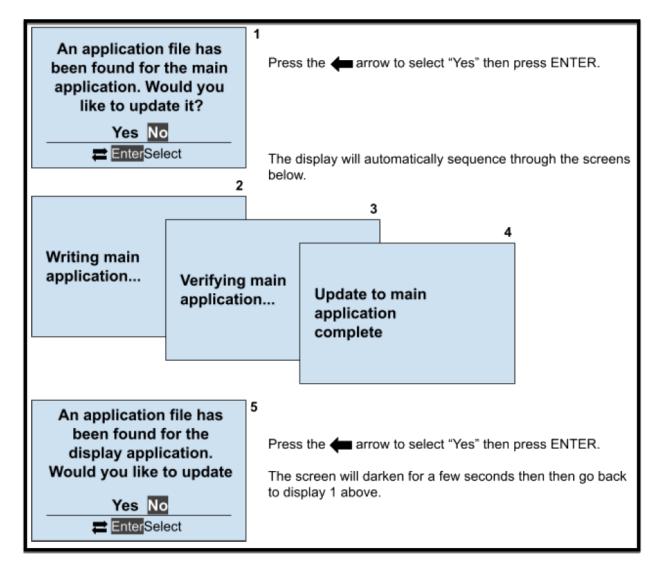
- 6. Navigate the "Update UI" screens explained below.
 - a. While firmware integrity is being checked, ensuring that none of the data has accidentally changed, the following screen will display.

Verifying Firmware Integrity
Reading file

b. If the verify step fails, you will need to follow the instructions shown in the following screen.



c. Once the verify step passes, update screens are the same as in previous versions. The sequence of screens and how to proceed is explained in the graphic below.



7. Once the updated programming has been completed, move the jumper JP4 back to the NORM position as instructed on the screen below.

Move JP4 jumper back to "NORM" position then press ENTER

- 8. Remove the memory card and press the RESET button.
- 9. Verify the the new firmware is installed by observing the new version displayed on the splash screen.

Frequently Asked Questions (FAQs)

Click on a toggle below to find out the answer to the FAQ:

Q: Can an ATevo running firmware prior to v2.7.0 use the new file format?

A: No. If your ATevo runs firmware prior to v2.7.0, the manufacturer must supply you with the two old-format firmware upgrade files. You can reference <u>the previous topic</u> for more information.

Q: Does ATevo firmware v2.7.0 recognize the older file format? Is it possible to upgrade the firmware using the two old-format upgrade files?

A: Yes and yes. ATevo firmware v2.7.0 can be updated using the older, separate files. Support for the older file format will eventually be removed. At that time, the single file using the new format must be used.

Q: What if new and old format firmware files are on a memory card used to update an ATevo?A: If the card is in an ATevo running v2.6.6 and prior, it will only recognize the older file types. An ATevo running 2.7.0 and later will first look for the newer file types (.HPB extension) and display a list to choose from. The update will be performed using one of those files If the user selects one. The older files will be ignored in this case. If the user presses ESC rather than choosing one of the new file types it will then check for the older file types. If they are found, the UI will offer to update using them.

Last modified: 21 May 2021

9. Alarms & Indicators

SECTION TOPICS

Legacy Alarms & Indicators

Common Alarm Indicator & Other Alarm Triggers

Alarm LED Summary Table

Viewing Alarms

Viewing Alarms

Advanced Alarms

Resetting Latched Alarm Relays

Battery Open Test

Last modified: 17 May 2021

9.1. Legacy Alarms & Indicators

ATevo alarms can be divided into two groups, Legacy ATevo Alarms and Advanced Alarms.

The Legacy Alarm group is a superset of the standard alarm group recommended by the NEMA-PE5 and IEEE standards for stationary battery chargers. These alarms have dedicated front panel LED indicators and are referred to as legacy alarms since they have the same functionality as the standard alarms available on legacy ATevo Series battery chargers.

The green AC ON LED indicator, and the six (6) red Legacy Alarm LED indicators are summarized in the table in <u>Section 9.3</u>. The table identifies:

- alarm active while LED is lit
- condition that is detected
- possible causes of the condition (where applicable)
- configurable set point that controls when alarm becomes active (where applicable), and section where such configuration is discussed
- relay which alarm activates

All Legacy Alarms will activate the Common Alarm relay (as discussed in <u>Section</u> <u>9.2</u>), thereby changing to the alarmed state after a configured time delay.

Alarms will also be reported by any installed optional protocol communications board and may also be configured to activate a discrete relay on optional Auxiliary I/O Boards. <u>Section 14.4</u> gives instructions on how to configure relays.

9.2. Common Alarm Indicator & Other Alarm Triggers

The red Common Alarm LED will illuminate when any ATevo alarm (legacy alarms and/or advanced alarms) is activated. With the exception of the six (6) legacy alarms mentioned in the previous section, advanced alarms do not have individual LED indicators.

The Common Alarm LED is used to indicate that one (1) or more of the advanced alarms are active. It is also summarized in the table in <u>Section 9.3</u>.

When the Common Alarm is active, the Common Alarm relay on the Main Control Board will change to the alarmed state after a configured time delay. The Common Alarm will also be reported by any installed optional protocol communications board. It may also be configured to activate a discrete relay on optional Auxiliary I/O Boards (A4x). <u>Section 14.4</u> gives instructions on how to configure relays.

Configuring Common Alarm

By default, all ATevo alarms (when active) are configured to annunciate the Common Alarm. In some applications, it may be desirable to prevent alarm(s) from triggering the common. <u>Section 6.6</u> describes how any alarm can be individually removed from the list of alarms that, when active, will trigger a Common Alarm.

High Priority Alarm & Low Priority Alarm

The ATevo always had the user configurable "Common Alarm". Beginning with v2.7.0 firmware which was released 5/3/2021, alarms named "High Priority Alarm" and "Low Priority Alarm" became available to a user who wishes to further customize alarm priority. These alarms can be configured to close a relay on an AUX I/O and are also readable over SCADA.

If your ATevo shipped with, or has been upgraded to v2.7.0+ firmware, you will see the ALARM TRIGGERS icon instead of the COMMON ALARM icon, and will be able to configure the triggers for these new alarms in the same menu that the common alarm is configured. This is described further in Appendix topic, Firmware v2.7.0 Enhancements.

Last modified: 17 May 2021

9.3. Alarm LED Summary Table

The following table summarizes all alarm LEDs:

LED	Alarm Active	Condition Detected	Possible Cause(s)	Configurable Set Point	Relay Activated
AC ON	N/A	AC power present on AC Input Breaker (CB1) & breaker closed	N/A	N/A	N/A
High DC Voltage	High DC Voltage	DC bus voltage sensed by Main Control Board is higher than High DC Voltage alarm set point	Rectifier failure	High DC Alarm (V), <u>Sect. 6.2</u>	Common Alarm
Low DC Voltage	Low DC Voltage	DC bus voltage sensed by Main Control Board is lower than Low DC Voltage alarm set point	Rectifier failure, battery discharged, shorted DC bus	Low DC Alarm (V), <u>Sect. 6.2</u>	Common Alarm
DC Output Failure	DC Output Failure	Charger cannot support connected load, DC bus voltage is below desired set point voltage and charger is NOT in current limit	Improperly tapped AC input or defective rectifier	N/A	Common Alarm
AC Input Failure	AC Input Failure	AC input voltage is detected to be below 75% of nominal	Improperly tapped AC input or a missing phase	N/A	Common Alarm
Positive (+) Ground Fault	Positive (+) Ground Fault	Main Control Board (A1) senses leakage path from positive (+) DC bus to earth ground	Dirt or electrolyte on battery surface or connections	Positive (+) Ground Fault Sensitivity, <u>Sect. 6.3</u>	Common Alarm
Negative (-) Ground Fault	Negative (-) Ground Fault	Main Control Board (A1) senses leakage path from negative (-) DC bus to earth ground	Dirt or electrolyte on battery surface or connections	Negative (-) Ground Fault Sensitivity, <u>Sect. 6.3</u>	Common Alarm
Common Alarm	One or more	Any one (1) legacy alarm in previous six (6) rows, or	Any of above	Can set which Advanced	Common Alarm

Legacy or Advanced Alarms	advanced alarms that do not have a dedicated LED		Alarms activate Common Alarm	
---------------------------------	---	--	---------------------------------------	--

9.4. Viewing Alarms

Alarms can be viewed in the three different ways:

Active Alarm Bar

The Active Alarm Bar is located at the bottom of the Home Screen.



Key points regarding the Active Alarm Bar:

- It reports any and all active alarms, and is blank if there are none.
- If multiple alarms are active, it cycles through each alarm.

Active Alarm List

The Active Alarm List displays all active alarms. To view the Active Alarm List, press the ALARMS button.

Active Alarm List Open DC Breaker DC Supply Failure
Esc Exit

The Active Alarm List can display up to four active alarms at once but it is scrollable to view any additional alarms present.

Alarm Logs

Alarms are system events that are stored in ATevo's event log with a time and date stamp. The same is true for alarm clearing (return to non-alarm state). <u>Section 11</u> contains information on

event logs.

9.5. Advanced Alarms

ATevo alarms can be divided into two groups: Legacy ATevo Alarms (described in Section 9.1) and Advanced Alarms (described below):

Advanced Alarms:

- Do not have dedicated LEDs to indicate when they are active.
- Illuminate the COMMON ALARM LED and activate the common alarm relay
- Appear on the Active Alarm Bar and Active Alarm List.
- Get stored in the event log along with the time and date they occur and clear.
- Will be reported by any installed optional protocol communications board.
- May be configured to activate a discrete relay on optional Auxiliary I/O Boards.

High Voltage Shutdown Alarm

This alarm is activated when ATevo initiates a High Voltage Shutdown, provided that feature has been enabled. See <u>Section 6.3</u> for details. High Voltage Shutdown is initiated by the micro-controller when the dc bus voltage sensed by the Main Control Board (A1) is higher than the High DC Voltage set point for a minimum of thirty (30) seconds. <u>Section 7.2</u> describes High Voltage Shutdown in detail.

Low Level Detect Alarm

This alarm is activated when the dc bus voltage sensed by the Main Control Board (A1) is lower than the Low Level Detect set point. See <u>Section 6.3</u> for details. The Low Level Detect feature contains dedicated hardware, and operates independent of microprocessor control. The Low Level Detect is a true *failsafe* feature that activates the common alarm relay in response to a catastrophic failure, such as microprocessor failure. The Low Level Detect hardware will illuminate a dedicated LED located on the Main Control Board (A1) when alarm is active.



End of Discharge (EOD) Alarm

This alarm is activated when the dc bus voltage sensed by the Main Control Board (A1) is lower than the End of Discharge Alarm set point. See <u>Section 6.3</u> for details.

The End of Discharge alarm may be used to activate a battery disconnect contactor by mapping the alarm to a discrete relay of an optional Auxiliary I/ O Board (A4).

High AC Ripple Alarm

This alarm is activated when the ac ripple voltage measured by the Main Control Board (A1) is higher than the Ripple Voltage Alarm set point. See <u>Section 6.3</u> for details.

Battery Temperature Probe Failure Alarm

This alarm is activated when the Main Control Board (A1) senses an out-of-range value from the battery temperature probe (A10). ATevo will switch to non-temperature compensated mode, adjusting output voltage for 25 °C. Set points for this alarm are not adjustable.

Rectifier Over-Temperature Alarm

The Rectifier Over-Temperature alarm is activated when the Main Control Board (A1) senses that one or more of the SCRs are too hot. Set points for this alarm are not adjustable.

External Feedback Failure Alarm

This alarm is activated when the Main Control Board (A1) senses the (post-filtered) external voltage is out-of-range. The external voltage may be measured at the output breaker or at the battery if the remote sense option is connected. This failure typically indicates a problem with the voltage-sense resistors. Set points for this alarm are not adjustable.

Internal Feedback Failure Alarm

This alarm is activated when the Main Control Board (A1) senses the (pre-filtered) internal voltage is out-of-range. The internal voltage is always measured inside the ATevo, before the dc output filter circuitry. This failure typically indicates a problem with the voltage-sense resistors. Set points for this alarm are not adjustable.

Open DC Breaker Alarm

This alarm is activated when the Main Control Board (A1) senses that the DC Output Circuit Breaker (CB2) is open. The set point for this alarm is not adjustable.

Open AC Breaker Alarm - optional

This alarm is activated when the Main Control Board (A1) senses that AC Input Circuit Breaker (CB1) is open. The set point for this alarm is not adjustable.

DC Power Supply Failure Alarm

This alarm is activated when the Main Control Board (A1) is not sensing power from its internal dc voltage source. ATevo is powered by both ac and dc sources. It uses the ac power source when one is available, but its dc source (P/S-9V) when there is no ac.

ATevo may be operating when this alarm is active, but it may fail when the ac power is removed. Set points for this alarm are not adjustable.

SCR Failure Alarm

This alarm is activated when the Main Control Board (A1) detects that the Rectifier Assembly

(A6) is not working. This may indicate a defective SCR or issues with the SCR firing control or driver. Set points are not adjustable.

9.6. Resetting Latched Alarm Relays

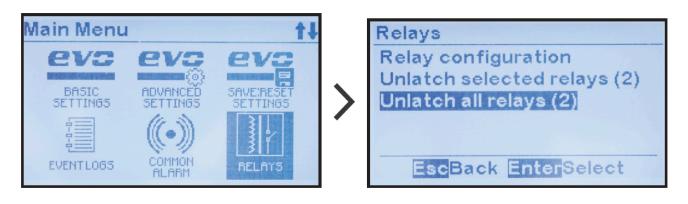
Latched alarm relays can be reset or cleared two (2) different ways.

- The Legacy ATevo method may be used by pressing and holding the UP arrow button for a few seconds. This will reset or clear all latched alarm relays. A brief confirmation message will display.
- Individual latched alarm relays or all latched alarm relays may also be reset via the RELAYS icon from the Main Menu.

To reset an individual latched alarm relay: MENU > RELAYS > 'Unlatch selected relays' > select latched relay from list



To reset all latched alarm relays: MENU > RELAYS > 'Unlatch all relays (x)', where 'x' represents the number of presently latched relays.



EscBack EnterSelect

After executing this command the number between '()' will change to '0' indicating all latched relays are cleared.



9.7. Battery Open Test

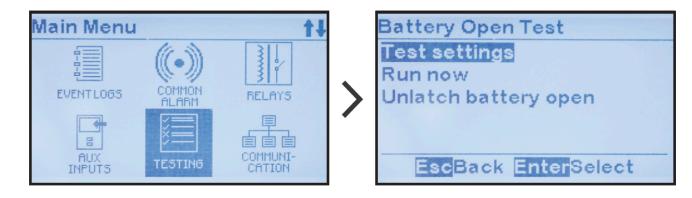
The Battery Open Test feature will detect if the connection between the battery and ATevo has been lost, or if there is a weak or faulty battery. The test lowers the charger voltage and verifies whether the battery can assume the present dc load. This test can be run manually or according to a set schedule.

The Battery Open Test will fail if the dc bus drops below a configurable voltage set point. When such occurs the test aborts immediately and ATevo will raise output voltage back to the present Float or Equalize setting. Test duration is configurable as seen below.

If the test fails, a Battery Open alarm is generated and can only be cleared by the Unlatch Battery Open Alarm control.

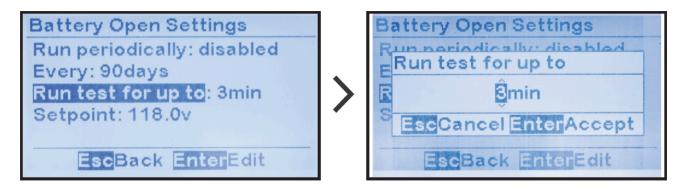
9.7.1. Battery Open Test Settings

To access and configure Battery Open Test settings: MENU > TESTING > 'Test Settings'

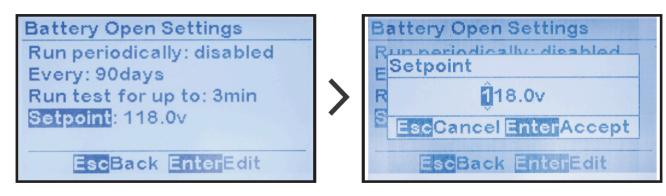


To configure test duration:

'Run test for up to:' > adjust duration



To configure the voltage set point at which to terminate the test if no battery is present: 'Setpoint' > adjust voltage

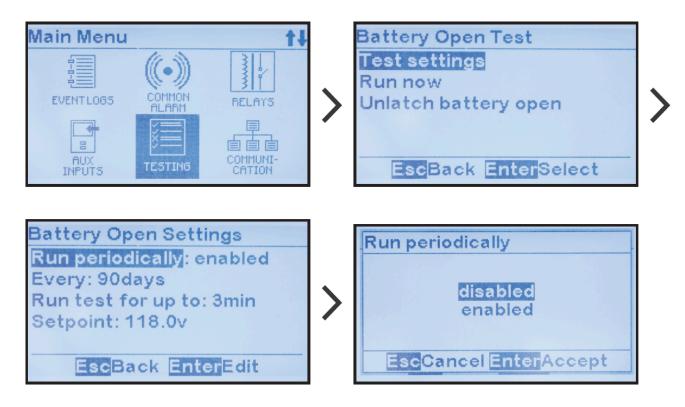


9.7.2. Running Battery Open Tests

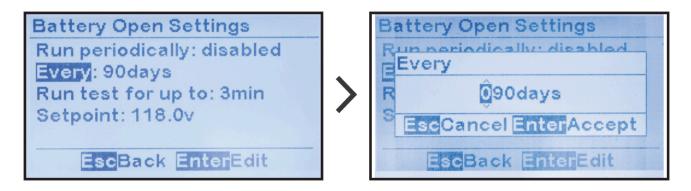
Running Test Periodically

To schedule periodic Battery Open Tests:

MENU > TESTING > 'Test Settings' > 'Run periodically:' > 'Enabled'

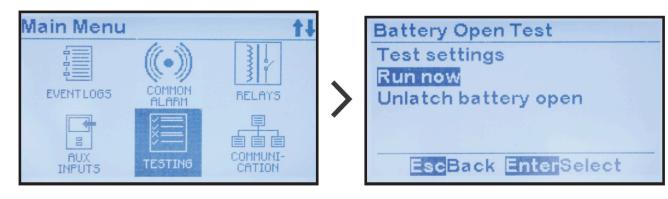


'Every:' > change desired digits



Running Test Manually

To run the Battery Open Test manually on demand: MENU > TESTING > 'Run now'



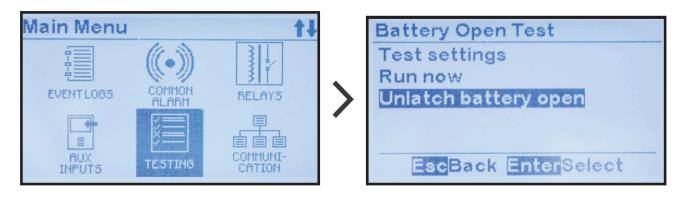
Last modified: 1 March 2021

9.7.3. Resetting Battery Open Alarm

If ATevo detects a battery open condition and the Battery Open Test alarm is activated, it can only be cleared by the Unlatch Battery Open Alarm control.

To initiate the Unlatch Battery Open Alarm control and reset the Battery Open Alarm:

MENU > TESTING > 'Unlatch battery open'



Last modified: 1 March 2021

10. Hindle Health System

Overview

The Hindle Health System (HHS) is a powerful, user friendly, standard feature that tests and reports on ATevo's operational health. Some portions of the HHS continuously run in the background. Other parts require user intervention.

Components

The Hindle Health System is composed of four (4) major components. The details of each are shown by clicking on the toggles below:

Self-Diagnotics Utility (runs in background)

ATevo microprocessors continuously run utilities that check hardware component operation including: memory, communications interfaces, parameters, and discrete devices such as relays.

They also test that all input values and measurements are within tolerance of reasonable ranges. Some critical parameters such as dc voltage and dc current are sampled by multiple processors and have redundant qualification requirements. Any errors detected are reported immediately by alarms and/or status updates. The utilities provide possible causes and proposed solutions to resolve issues found.

Hindle Health Button

The Hindle Health Button is on the lower-right corner of the control panel overlay. When pressed, it starts the user-assisted portion of the Hindle Health System. This process will check areas of the battery charger that the continuous self-diagnostics cannot. For example, ATevo cannot test a relay's performance without forcing it to change state. The user will be guided through the test procedure via the Hindle Health Screens described later in this Section.

Hindle Health LEDs

Hindle Health LED Indicators are at the bottom of the front panel overlay.

- GREEN LED, when lit, indicates ATevo is healthy.
- **RED LED**, when lit, indicates ATevo has an issue. Urgency of action required depends upon if it is:
 - Blinking Immediately replace Main Ctrl Board (A1). There is a critical failure of the microprocessor driving the display and front panel controls. LCD display may be blank, frozen, or displaying corrupted data. Core microprocessor responsible for charging the battery may still be operational.
 - Solid ATevo requires attention, but the condition is not critical. In most cases, LCD display will operate and be able to report the issue and give instructions on how to resolve it. RED LED is illuminated when ATevo detects any error condition, when any alarm is active, or when the Hindle Health System detects

any non-normal operating condition.

Hindle Health Screens

Hindle Health System screens allow the user to test ATevo to ensure it is operating correctly. Screens permit the user to simulate alarm conditions, check set points and parameters, exercise relays, and verify indicators are working as designed. Step-by-step guidance is provided through the testing process. To start the Hindle Health System, press the Hindle Health Button.

Introduction & Warning Screens

The first few health screens inform the user of how to navigate through the testing process and how to track progress. The next screens warn about any hazardous conditions and identify any tools required. To exit testing at any point, press ESC.



Test Selection

After the initial introduction and safety screens, a screen prompts the user to select the tests to run.

What would you like to check?
Operation, Set Points, Alarms
Operation, Set Points
↑↓ Enter Select

There are two (2) test selections. The second will not test alarms or relays:

- Operation, Set points, Alarms
- Operation, Set points

Test Screens

The remaining screens are test screens. They prompt the user through an interactive process to verify ATevo's operation. The process will:

- Require the user to confirm that LED indicators are lit, that relays change state, and that the set points are correct.
- Simulate alarm conditions and prompt the user to verify the alarms operate and are confirmed by any connected SCADA devices.
- Explain how to verify ATevo calibration and automatically enter calibration mode if required.

After the Hindle Health System completes testing, ATevo will return to the Home Screen. An event will be added to the log file along with a time and date stamp. The results of each test are included in the log file. The result status will indicate that each test PASSED, FAILED, or was NOT RUN. The resulting log file can be used to prove NERC compliance requirements for things such as verifying correct float voltage.

11. Event Logs

Event Logging is accessed via the EVENT LOG Main Menu. There are two (2) event logs. One is for Hindle Health events, and the other for all other events. There are two (2) controls associated with event logging: clearing the event log and saving the event log to SD memory card. Each of these topics can be accessed by the links below:

SECTION TOPICS Viewing Event Log Viewing Hindle Health Log Clearing Event Logs Saving Event Logs

11.1. Viewing Event Log

To view the event log:

MENU > EVENT LOGS > 'View event log (X)'.

The number of new events since the log was last read are in the '()'.



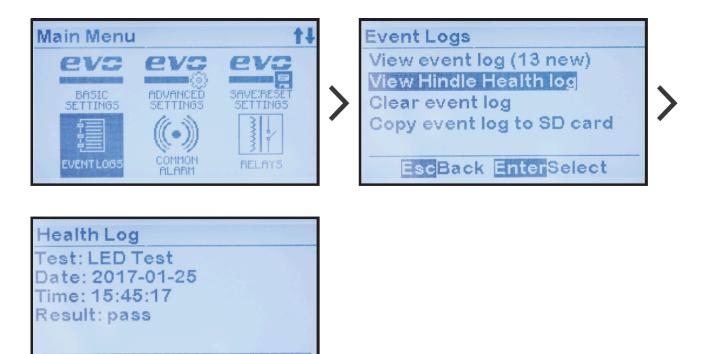
The most recent event stored will appear, but you can scroll through events with the RIGHT/LEFT arrows. Events include set point changes, and when an alarm becomes active and when the alarm is cleared. The log will show the date and time the event occurred, the event name, and the status change that created the event.

For more information on the alarms listed in the charger event log, see <u>Section 9</u>.

11.2. Viewing Hindle Health Log

To view the Hindle Health log: MENU > EVENT LOGS > 'View Hindle Health log'

Next/PrevEscBack



The most recent event or test stored will appear, but you can scroll through them with the RIGHT/LEFT arrows. The log will show the date and time the event occurred, the event name, and the pass or fail status of the test.

11.3. Clearing Event Logs

All stored event history will be deleted. It is strongly recommended that you transfer a copy of the event logs to the SD memory card prior to deleting the event logs or all of the event history will be lost.

Event logs are stored in internal nonvolatile memory on the Main Control Board (A1). They can be erased by selecting 'Clear Event Log' which will clear both the Event Log and the Hindle Health Log.

To clear the logs:

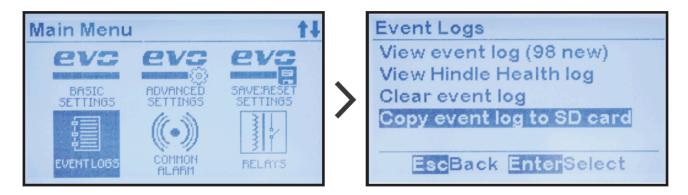
MENU > EVENT LOGS > 'Clear event log' > 'Yes' to confirm



11.4. Saving Event Logs

Event logs can be copied to a removable SD memory card located on the Main Control Board (A1). They will be stored in a standard ASCII text file format that can be read by most Personal Computers (with a USB adapter) or other similar devices.

To copy event log files to SD memory card: MENU > EVENT LOGS > 'Copy event log to SD Card'.



The log files are now stored on SD memory card. If no card is present in ATevo, an error message will appear.

12. Battery Temperature Compensation

The battery manufacturer will specify recommended float and equalize voltages at 25 °C (77 °F). Temperatures above or below the nominal 25 °C require a slightly lower or higher voltage (respectively) in order to prolong battery life and ensure reliable operation. The ATevo Battery Temperature Compensation option automatically adjusts the charger's dc output voltage based upon the battery temperature.

The ATevo Battery Temperature Compensation (or TempCo) option consists of a Battery Temperature Probe (A10) and a cable to connect the probe to ATevo. The TempCo probe contains a temperature-dependent resistor in an epoxy module that is installed on or near the battery. This option can be ordered with the charger, or installed in the field later.

SECTION TOPICS

Installing the TempCo Option

Using the TempCo Option

Temperature Compensation Curves

12.1. Installing the TempCo Option

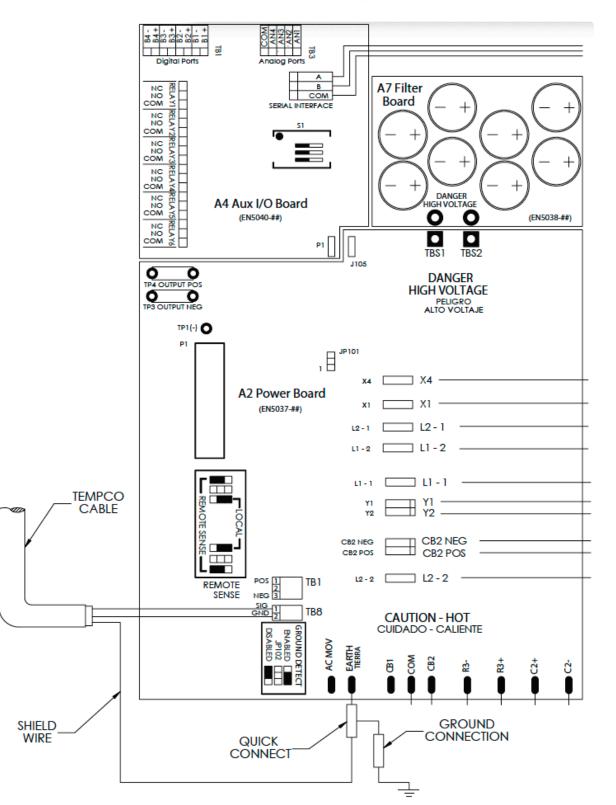
In overview, there are four (4) stages. The full detailed procedure is found in the next few topics:

- Mount probe assembly (A10) on or near battery.
- Run interconnection cable from probe assembly to ATevo.
- Connect charger-end of cable to terminal block (A2-TB8) on ATevo Power Board.
- Configure ATevo to recognize TempCo option.

The TempCo probe (A10), or 'puck', is the same for all battery types and all ATevo models, regardless of dc output voltage. Accessory part numbers differ depending on cable length.

PROCEDURE

- 1. De-energize and lock out all ac and dc voltages to ATevo.
- 2. Allow internal voltages to dissipate.
- 3. Remove safety shield and verify no hazardous voltages are present with a voltmeter.
- 4. Mount probe (A10) on a clean, dry surface on or as close to battery as possible.
- Do NOT mount probe on: unpainted wood, bare galvanized metal, or plastic surfaces. Consult battery manufacturer for mounting restrictions and adhesive compatibilities.
- 5. To apply probe, clean mounting surface with isopropyl alcohol and dry thoroughly.
- 6. Remove protective backing from double-faced adhesive tape on probe, and press onto surface.
- 7. Install supplied cable:
- Route end of cable that has two (2) stripped wires and a quick-connect terminal to the inside of ATevo enclosure.
- Leave 30in / 762mm of cable inside enclosure. Run cable through a conduit that does not contain power wiring.
- Route other end of cable to probe at the battery, and coil up excess cable.
- Make sure all wiring conforms to NEC, local, and site requirements
- 8. Attach interconnection cable to ATevo Power Board (A2-TB8) and EARTH terminal as shown below:



- Route TempCo cable to lower end of Power Board (A2).
- Locate TB8 and insert one (1) of each of the stripped wires from the twisted pair into each location on the terminal block (A2-TB8). Connection Points are not polarity sensitive.
- Locate the EARTH quick-connect terminal at the bottom of Power Board (A2). Carefully pull off the quick-connect terminal and wire from the EARTH terminal.
- Plug the quick-connect terminal attached to the end of the TempCo cable's shield wire

onto the Power Board's EARTH terminal.

- Connect the quick-connect terminal removed from the EARTH terminal to the 'piggy-back' terminal on the end of the TempCo cable's shield wire.
- Fasten the TempCo cable to existing wire harness with plastic wire ties.
- 9. At the battery, connect the quick-connect terminals to the TempCo probe (A10). Connection points are not polarity sensitive. Coil up and wire-tie any excess wire to prevent damage.
- 10. Confirm that:
 - All connections are secure.
 - Both the TempCo shield and the original ground wire are connected to the EARTH quickconnect terminal (A2-EARTH).
 - The twisted-pair wires of the TempCo cable are connected to the 2-position terminal block on the Power Board (A2-TB8).
- 11. Replace the safety shield and close the front panel door.
- 12. Restart the ATevo.

Configuring the TempCo Option

ATevo will need to be configured to enable the TempCo probe (A10) and to select the battery type. Refer to <u>Section 6.3</u> for both.

12.2. Using the TempCo Option

When ATevo is equipped with a temperature compensation probe, it auto-adjusts output voltage applied to the battery to keep float current constant, thereby avoiding overcharging and undercharging. The probe senses battery temperature variation and adjusts output float/ equalize voltages to compensate. If battery temperature increases, ATevo's output voltage decreases. If you are experiencing any inconsistencies in ATevo when the probe is installed, temporarily disable the TempCo Option per Section 6.3.

NOTES

- Set Float Voltage and Equalize Voltage to the values recommended by the battery manufacturer for 77 $^{\circ}$ F / 25 $^{\circ}$ C.
- When you enter or adjust Float or Equalize voltage, the front panel meter displays the 77 °F / 25 °C value, even if the battery is warmer or cooler than 77 °F / 25 °C.
- ATevo's actual output voltage may be different from the set point, if the battery is warmer or cooler than 77 °F / 25 °C.
- Use a digital multi-meter to measure the actual dc output voltage. Determine temperature at the compensation probe, and use the graph in <u>Section 12.3</u> to verify that output voltage is correct.
- If battery temperature falls below 32 °F / 0 °C, there will be no further increase in ATevo output voltage. Likewise, if battery temperature rises above 122 °F / 50 °C, there will be no further decrease in output voltage.

HOME Screen with TempCo Option

Additional parameters appear on the HOME SCREEN when the TempCo option is installed and enabled.

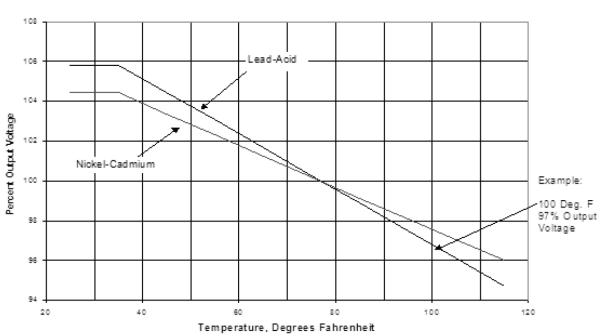
- The LARGE FONT voltage value is the actual charger output voltage, compensated for the present battery temperature.
- Present battery temperature (in °C) appears in small font to the right of the actual charger voltage.
- The charger set point voltage (at 25 °C) appears in small font directly below the present battery temperature.



Last modified: 14 September 2022

12.3. Temperature Compensation Curves

The following graph depicts the dc voltage correction applied to ATevo output based on battery temperature sensed by the TempCo probe (A10).



OUTPUT VOLTAGE VS BATTERY TEMPERATURE

EXAMPLE

Suppose you are dealing with a lead-acid battery whose temperature is 100 °F / 37.8 °C. As shown on the graph, the dc output voltage should be approximately 97% of the 77 °F voltage. If the float voltage is set on the front panel to 132 Vdc, the actual output voltage will be: $132 \times 0.97 = 128$ Vdc

13. Remote Sense

ATevo regulates dc output voltage as measured at the charger's output connection (CB2+/-). The Remote Voltage Sense feature permits ATevo to monitor and regulate the dc output voltage at the battery. This feature is useful when long battery cables, causing resistive voltage-drop, connect ATevo to the battery. All ATevo chargers can be wired to utilize this feature.

SECTION TOPICS

Remote Sense Connection

Remote Sense Wiring Procedure

Configuring Remote Sense Jumpers

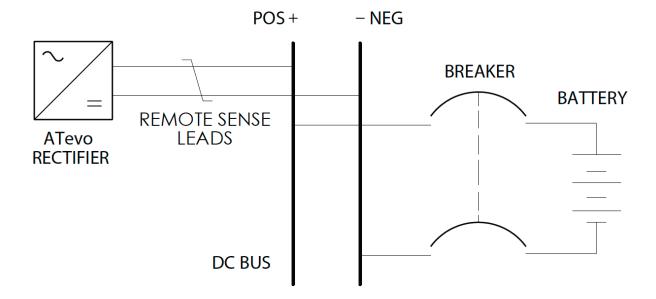
Disabling Remote Sense

13.1. Remote Sense Connection

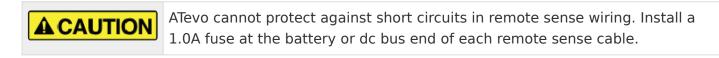
Remote sensing:

- Compensates for voltage drop in dc wiring between ATevo and the battery.
- Directly monitors battery or dc bus voltage. The front panel meter displays actual voltage at the battery or dc bus.

SCHEMATIC



To wire ATevo for remote sensing, install twisted-pair cabling from the remote sense terminals to the battery terminals or dc bus. ATevo control circuitry measures dc voltage at the battery terminals and controls charger output to maintain battery voltage at the desired float or equalize voltage.



13.2. Remote Sense Wiring Procedure

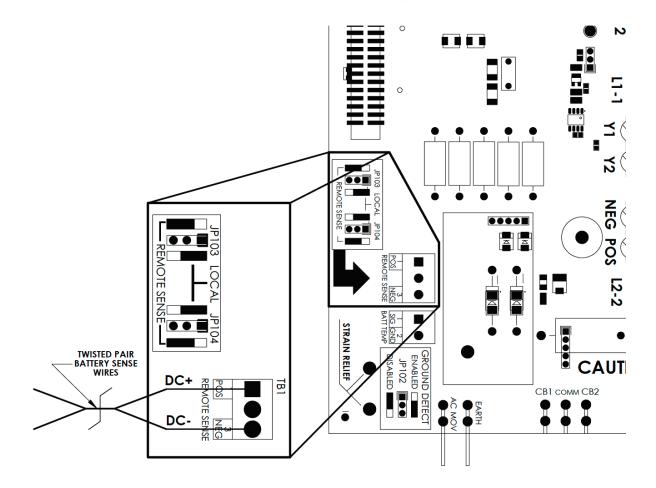
Route twisted-pair cable between the battery and ATevo charger, and make the connections described below BEFORE you move the Remote Sense enable jumpers to enable the Remote Sense feature.

Preparation:

- De-energize and lock out all ac and dc voltages to ATevo.
- Allow internal voltages to dissipate.
- Remove safety shield.
- Verify no hazardous voltages are present with a voltmeter.
- Route a #16 AWG twisted-pair cable from the bottom of the ATevo Power Board (A2) to the desired battery sense location.
- Designate one (1) wire of twisted pair as 'DC(+)' and other as 'DC(-)'.
- Locate Remote Sense terminal block (A2-TB1) on the bottom front of the ATevo Power Board.

Wiring

- Connect wire from twisted-pair designated as 'DC(+)' to the POS (positive) terminal, and connect wire designated as 'DC(-)' to the NEG (negative) terminal of TB1.
- Observing correct polarity, connect battery end of 'DC(+)' wire to a positive sense location on the battery. Connect battery end of 'DC(-)' wire to a negative sense location on the battery.
- Verify your connections.
- DO NOT energize ATevo until you configure Remote Sense jumpers per Section 13.3.
- After Remote Sense Jumpers have been correctly configured, replace the safety shield and re-energize ATevo.



Notes

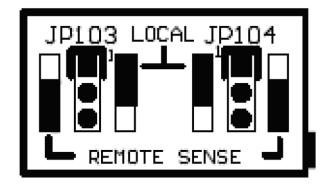
- Maximum current is 150mA.
- Run the twisted-pair cable with the sense leads in a dedicated conduit.
- Fuse each of the sense wires.

13.3. Configuring Remote Sense Jumpers

ATevo must be configured to sense dc output voltage used for regulation at either the charger's dc output or at the voltage present on the Remote Sense terminal block (A2-TB1). This configuration is accomplished by moving shorting block jumpers located on ATevo's Power Board (A2).

Locating Remote Sense Configuration Jumpers

Remote Sense Configuration Jumpers (JP103 and JP104) are located on the Power Board next to the Remote Sense terminal block (A2- TB1). Each jumper consists of a 3-pin header and a SHORTING BLOCK that shorts (or connects) two (2) pins of the header together.



Enabling Remote Sense

To have ATevo regulate dc output to the voltage present at the Remote Sense leads, move both the Remote Sense SHORTING BLOCKs (JP103 and JP104) to the REMOTE SENSE side of the pin headers. The SHORTING BLOCKS should be installed on the two (2) pins closest to the edge of the board.

Enabling Local Sense

Local Sense is the factory default configuration. Unless otherwise specified, all ATevos are shipped configured to use local sense. In this configuration, ATevo regulates dc output to the voltage present at the charger output terminals (CB2+/-).

Jumper configuration will have both Remote Sense SHORTING BLOCKs (JP103 and JP104) at the LOCAL SENSE side of the pin headers. SHORTING BLOCKS will be installed on the two (2) pins farthest from the edge of the board.

Last modified: 5 May 2021

13.4. Disabling Remote Sense

If you need to temporarily disable Remote Sense:

- De-energize and lock out all ac and dc voltages within the ATevo enclosure.
- Check with a voltmeter.
- Remove the safety shield.
- Move SHORTING BLOCKs to Local Sense configuration per <u>Section 13.3</u>.
- Replace safety shield and close front panel door.
- Re-energize ATevo.

If Remote Sense is to be disabled for extended periods of time or permanently disabled, it is highly recommended that the sense leads (the twisted pair cable) be disconnected from both the battery and terminal block (A2-TB1).

14. Auxiliary Inputs/Outputs

SECTION TOPICS

Auxiliary Input/Output (I/O) Board

Connections to Auxiliary I/O Board

Hardware Configuration

Software Configuration for Relays

Software Configuration for Binary Inputs

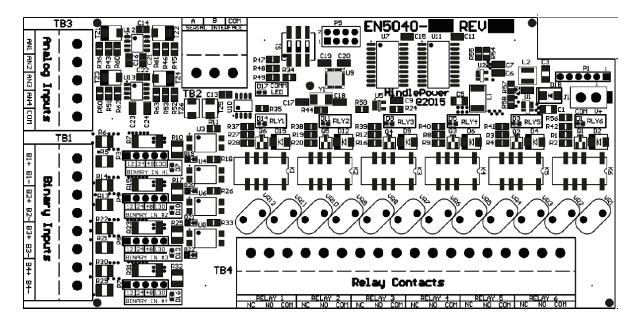
Software Configuration for Analog Inputs

14.1. Auxiliary Input/Output (I/O) Board

The Auxiliary I/O Board (A4) is an optional component that mounts near the top of the heat sink on the left side of the ATevo . It is equipped with six (6) relays, four (4) generic Binary Inputs, and four (4) generic Analog Inputs.

The Auxiliary I/O Board (A4) communicates to the Main Control Board (A1) via serial communications. The Serial Communications Connection is part of the ribbon cable between the Main Control Board and the Power Board (A2). A green communications LED is located adjacent to the TB2 terminal block of the Auxiliary I/O Board.

This LED will blink to indicate active communication between the Auxiliary I/O Board and the Main Control Board. All relays are failsafe such that if communication is lost between the Main Control Board (A1) and the Auxiliary I/O Board (A4), the relays will switch to the alarm state.



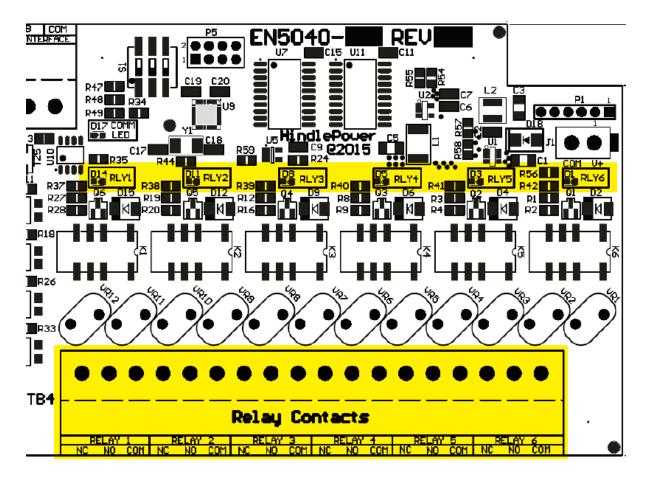
Click on the toggles below for detailed information about the components of the Auxiliary I/O Board:

Relays

The Auxiliary I/O Board (A4) contains six (6) configurable one (1) form-C relays. Relay contacts are rated for 0.5A @ 125 Vac/Vdc.

Each relay has:

- a red LED that serves as a debugging aid that illuminates when the relay is in alarmed state
- a second contact set which feeds back the relay's state to ATevo's main processor



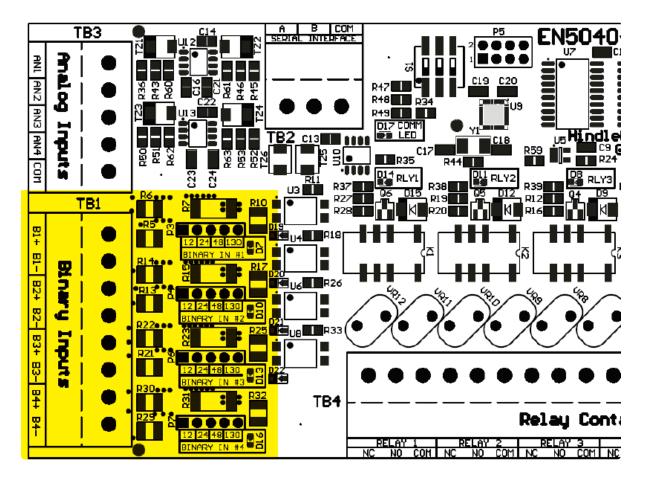
Each relay is configurable to:

- change states based on any alarm condition or status point
- be latching or non-latching
- switch to active state after a pre-programmed delay

Binary Inputs

The four (4) Binary Inputs are optically isolated from ATevo and each other. They can be configured via jumper selection to accept input voltages of 12Vdc, 24Vdc, 48Vdc, or 130Vdc. Each Binary Input has an associated yellow LED and a jumper selection block. The LED serves as a debugging aid as it will illuminate when the associated Binary Input is high (in the 'ON' state).

The Binary Inputs may be configured to be active high or active low and generate alarms and controls such as charger shutdown. The configuration also permits each input to be assigned a custom name (such as '2% Hydrogen', or 'Vent Fan Fail'). ATevo will report all activity of the input (status, alarms or log files) by the generic default name or the custom configured name.

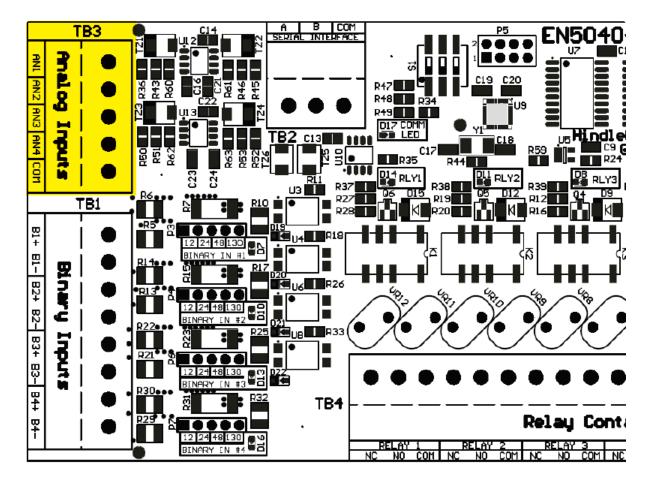


Analog Inputs

The four (4) Analog Inputs are rated for 0-10 Vdc. They utilize a common ground, referenced to DC OUTPUT NEG, and can be used to import generic analog values. ATevo assigns each Analog Input a unique generic name such as 'AUX 1 input AN1'. This name can be changed to be readily identifable by the end user (e.g. 'Ambient Temp'). ATevo will report all status and alarms with the default name or the custom name assigned.

The Analog Inputs include scaling configuration such that ATevo can report their values in primary units. For example, a temperature transducer with a 0 to 10 Vdc output can be configured to scale the voltage value directly to the associated temperature represented by the dc voltage. The associated 'units' name can also be configured such that when the Analog Input value is displayed, it will display as '80.3 F' instead of '6.2 Vdc'.

Each Analog Input can be configured to generate alarms based on its value. Available trigger conditions to generate an alarm include below a threshold, above a threshold, within a range, or outside a range. Threshold and range values are configurable, and are entered in the primary units (such as °F) based on scaling configuration.



Last modified: 5 May 2021

14.2. Connections to Auxiliary I/O Board

Factory Wired Connections

The Auxiliary I/O Board (A4) plugs into the top of the Power Board (A2). All system connections are factory wired when the Auxiliary I/O option is ordered with the ATevo.

Wiring Other Connections to Auxiliary I/O Board

The next three topics will discuss how to wire the following:

- Relay Connections
- Binary Input Connections
- Analog Input Connections

14.2.1. Wiring Relay Connections

Connections to the relays are made through an 18-position terminal block (A4-TB4). Connections to the six (6) programmable relay contacts are clearly labeled on the board.



Procedure

- 1. De-energize and lock out all ac and dc voltages to ATevo.
- 2. Allow internal voltages to dissipate.
- 3. Remove safety shield and verify no hazardous voltages are present with a voltmeter.
- 4. Route remote annunciator wiring to Auxiliary I/O Board (A4) through an unused enclosure knockout.
- 5. Connect wiring (#22-14 AWG) to appropriate terminals on the Auxiliary I/O Board (A4-TB4).
- 6. Strip each wire 0.25in / 6.4mm, and tighten terminal screws.
- 7. Replace the safety shield and close the front panel door.
- 8. Re-energize ATevo.

Notes

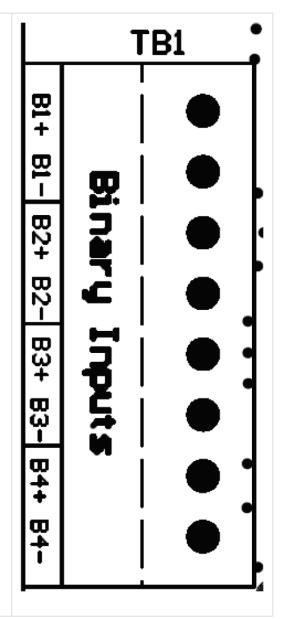
- Alarm contacts are rated at 0.5A @ 125 Vac/Vdc.
- Terminal block (A4-TB4) is compression type, accepting #22-14 AWG wire.
- Terminals are labeled in non-alarm condition.

Last modified: 5 May 2021

14.2.2. Wiring Binary Input Connections

Connections to Binary Inputs are made through an 8-pos terminal block (A4-TB1). The terminal block is removable to simplify wiring.

The terminal connections are labeled along the edge of the Auxiliary I/O Board next to terminal block (A4-TB1). Each Binary Input is optically isolated and has a polarized pair of terminals. Observe the pos(+) and neg(-) designators when wiring the terminal block.



Before wiring the Binary Inputs, verify the Binary Input voltage selection jumpers are configured for the correct input voltage (see Section 14.3). Incorrect voltage configuration may damage the Auxiliary I/O Board (A4).

Procedure

- 1. De-energize and lock out all ac and dc voltages to ATevo.
- 2. Allow internal voltages to dissipate, and check with a voltmeter.
- 3. Remove safety shield.
- 4. Route Binary Input wiring to Auxiliary I/O Board (A4) through an unused enclosure knockout.

- 5. Connect wiring (#22-14 AWG) to appropriate terminals on the Auxiliary I/O Board (A4-TB1).
- 6. Strip each wire 0.25in / 6.4mm, and tighten terminal screws.
- 7. Replace the safety shield.
- 8. Re-energize ATevo.

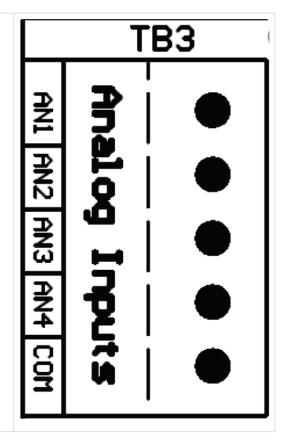
Notes

- Binary Inputs are configurable for 12Vdc, 24Vdc, 48Vdc, or 130Vdc.
- Terminal block (A4-TB1) is compression type, accepting #22-14 AWG wire.
- Correct polarization is required.

Last modified: 14 September 2022

14.2.3. Wiring Analog Input Connections

Connections to the Analog Inputs are made through 5-pos terminal block (A4-TB3). The terminal block is removable to simplify wiring. Terminal connections are labeled along the edge of the Auxiliary I/O Board next to terminal block (A4-TB3). The Analog Inputs are NOT isolated and must be referenced to the negative(-) dc bus.



Procedure

- 1. De-energize and lock out all ac and dc voltages to ATevo.
- 2. Allow internal voltages to dissipate and verify with a voltmeter.
- 3. Remove safety shield.
- 4. Route remote analog inputs to the Auxiliary I/O Board (A4) through an unused enclosure knockout.
- 5. Connect signal wiring (#22-14 AWG) to appropriate terminals (A4-TB3) of the Auxiliary I/O Board.
- 6. Strip each wire 0.25in / 6.4mm, and tighten terminal screws.
- 7. Replace the safety shield.
- 8. Re-energize ATevo.

Notes

- Analog Inputs are rated at 0-10Vdc.
- Terminal block is compression type and accepts #22-14 AWG.
- All Analog Inputs (AN1, AN2, AN3, AN4) must be referenced to the ATevo negative(-) bus voltage (COM) terminal.

Last modified: 5 May 2021

14.3. Hardware Configuration

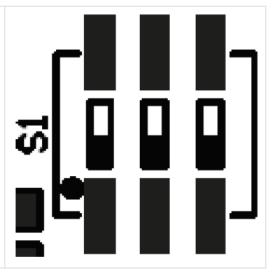
The Auxiliary I/O Board (A4) requires two (2) hardware configurations:

- the Auxiliary I/O Board Address
- the Binary Input Voltage settings

Auxiliary I/O Board Address

The ATevo will support up to four (4) Auxiliary I/O Boards (A4). Each Auxiliary I/O Board connected to ATevo must have a unique address setting to identify it to the system. The Auxiliary I/O dipswitch determines the Auxiliary I/O Board Address.

The Auxiliary I/O dipswitch (A4-S1) contains three (3) switches, and is located near the top center of the board. Viewing the board with the "S1" silkscreen label to the left (as shown), the switch UP position is ON, and the DOWN position is OFF.



The Auxiliary I/O Board address is determined as follows:

- Auxiliary I/O Board #1: 1-ON, 2-ON, 3-ON
- Auxiliary I/O Board #2: 1-OFF, 2-ON, 3-ON

When supplied, ATevo is normally equipped with one (1) or two (2) Auxiliary I/O Boards. However, for special units equipped with more:

- Auxiliary I/O Board #3: 1-ON, 2-OFF, 3-ON
- Auxiliary I/O Board #4: 1-OFF, 2-OFF, 3-ON

The switch setting will be factory set for your system. It should not need to be changed unless an Auxiliary I/O Board is being replaced or added. If a board is being replaced, set the dipswitch settings on the new board to match the board being replaced.

Binary Input Voltage Configuration

Each Binary Input has an associated input voltage configuration jumper. The configuration jumpers (P3, P4, P6, and P7) are located adjacent to the Binary Input Terminal Block (A4-TB1) on the Auxiliary I/O Board. The voltage jumper for Binary Input #1 is shown below.



To configure the Binary Input Voltage, move the SHORTING BLOCK to connect the two (2) header pins directly above the voltage rating (12, 24, 48, or 130). Repeat this process for the remaining three (3) Binary Inputs using the associated configuration jumpers for Binary Input #2, #3, and #4.

Last modified: 13 November 2021

14.4. Software Configuration for Relays

The Auxiliary I/O Board's inputs are generic and do not require any configuration. Analog Inputs and Binary Inputs are defined by their associated numbers. Binary Input #1 through Binary Input #4 and Analog Input #1 through Analog Input #4 will reside on the Auxiliary I/O Board (A4) with its dipswitch configured for Auxiliary I/O Board #1.

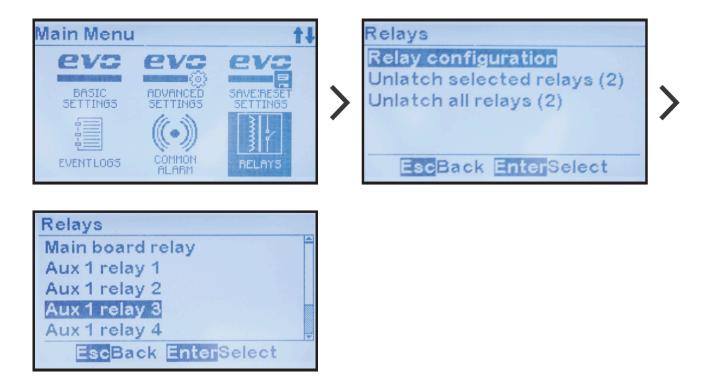
Each relay has a dedicated configuration for:

- alarm condition or status point mapping
- latching or non-latching
- time delay

Auxiliary I/O Board Relays can be mapped to indicate the state of any ATevo alarm or status point. Each relay can be independently configured to latch when the alarm or status point associated with the relay becomes active. Once latched, the relay must be cleared manually by initiating the RESET LATCHED RELAY feature (see <u>Section 9.6</u>). All relays have a time delay configuration. The relay will not change to active state until the associated alarm or status point has changed to active state and remains in active state for the configured time delay.

Software Configuration Naming: In the following subsections, Auxiliary I/O Board relays are specified by "A4" board number (see Section 14.3), and relay number on the associated board. For example: 'Aux 1 relay 3' specifies Relay #3 on Auxiliary I/O Board #1.

To make changes to parameters for a relay on the Auxiliary I/O Board: MENU > RELAYS > 'Relay Configuration' > select relay from options > select parameter as in the toggles below:



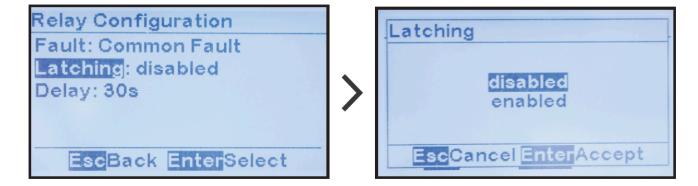
Relay Alarm Configuration

To change the alarm condition assigned to the relay: MENU > RELAYS > 'Relay Configuration' > select relay from options (as shown above) > 'Fault:' > select condition from list

Relay Configuration		Select Fault
Fault: DC Output Failure Latching: disabled Delay: 30s EscBack EnterSelect	>	none Common Fault High DC Voltage Low DC Voltage AC Line Loss EscBack EnterSelect

Relay Latch Configuration

To change the latching control configuration for a relay on the Auxiliary I/O Board: MENU > RELAYS > 'Relay Configuration' > select relay from options (as shown above) > 'Latching:' > select from 2 latching options



Relay Time Delay Configuration

To change the delay time configuration for a relay on the Auxiliary I/O Board: MENU > RELAYS > 'Relay Configuration' > select relay from options (as shown above) > 'Delay:' > set digits as desired

Relay Configuration	Relay Configuration
Fault: DC Output Failure Latching: disabled	Fault: DC Output Failure
Delay: 30s	0 30s
	EscCancel EnterAccept
EscBack EnterEdit	EscBack EnterEdit

Factory Default Alarm Relay Configuration

Unless otherwise specified, the ATevo Auxiliary I/O Board (A4) will ship from the factory with the following Alarm Relay Configuration:

Factory Default Alarm Relay Configuration			
Relay	Name	Latching	Delay
. #1	High DC Voltage	disabled	30 seconds
. #2	Low DC Voltage	disabled	30 seconds
. #3	DC Output Failure	disabled	30 seconds
. #4	Low AC Supply	disabled	30 seconds
. #5	Positive Ground Fault	disabled	30 seconds
. #6	Negative Ground Fault	disabled	30 seconds

Last modified: 14 September 2022

14.5. Software Configuration for Binary Inputs

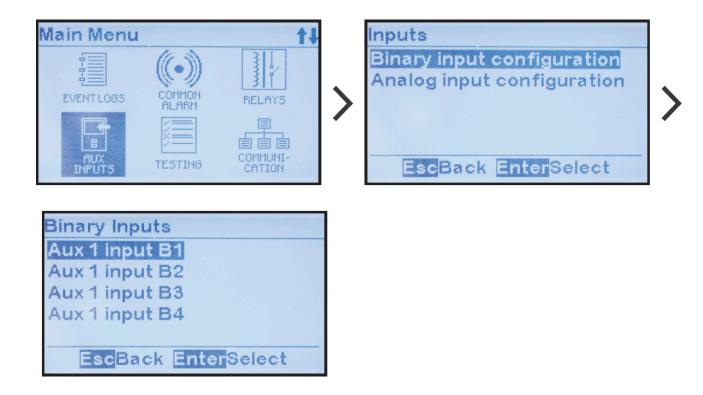
The Auxiliary I/O Board (A4) binary inputs are used to monitor, alarm, and/or report on the status of any external switch or contact. Each input can be independently configured to be active high or low, activate an alarm, and/or activate a control. ATevo assigns each input a unique generic name that may be replaced by the user.



Unless otherwise specified, the ATevo Auxiliary I/O Board (A4) will ship from the factory with the following binary input configuration:

Factory Default Binary Input Configuration				
Binary Input	Name	Alarm State	Action	Active State
1.	BI1-1	disabled	none	high
2.	BI1-2	disabled	none	high
3.	BI1-3	disabled	none	high
4.	BI1-4	disabled	none	high

To make changes to parameters for any binary input on the Auxiliary I/O Board: MENU > AUX INPUTS > 'Binary Input Configuration' > select input from options > select parameter as shown in the toggles below.



Binary Input Name Assignment

To change the name of a binary input on the Auxiliary I/O Board:

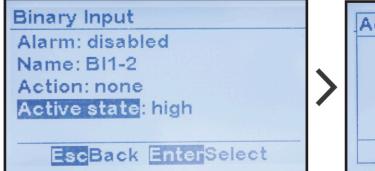
MENU > AUX INPUTS > 'Binary Input Configuration' > select input from options (as shown above) > 'Name:' > set characters as desired

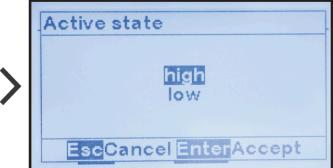
Binary Input		Binary Input
Alarm: disabled Name: Bl1-2 Action: none Active state: high	>	Alarm: disabled Name Êl1-2 MenuDelete EnterAccept
EscBack EnterEdit		EscBack EnterEdit

Binary Active State Assignment

The Binary Active State assignment determines the normal and alarm state of the input.

To change the active state of a binary input on the Auxiliary I/O Board: MENU > AUX INPUTS > 'Binary Input Configuration' > select input from options (as shown above) > 'Active State' > select from 2 alarmed states



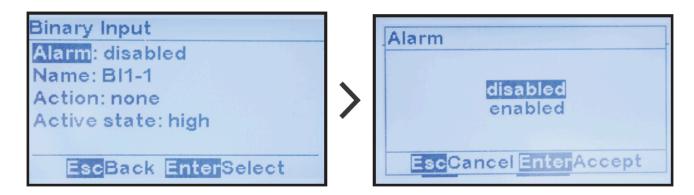


Binary Input Alarm Enable

The Binary Input Alarm Enable assignment determines whether the binary input will generate an alarm, when it senses the alarmed state. Alarms generated by binary inputs will appear by their configured name in the alarm list and on the bottom of the HOME screen.

To enable or disable the Binary Input Alarm function:

MENU > AUX INPUTS > 'Binary Input Configuration' > select input from options (as shown above) > 'Alarm:' > select from 2 alarmed states

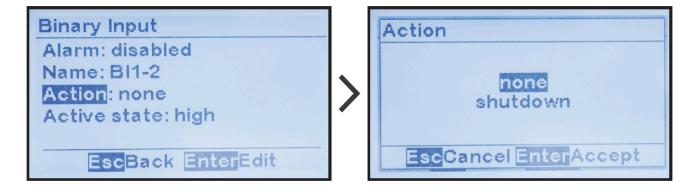


Binary Input Action Assignment

The Binary Input Action assignment links the binary input to a changer control. Examples of a charger control include rectifier remote shutdown, or float/equalize mode control. ATevo will execute assigned charger control when the binary input is in the active state.

To assign a control to a binary input:

MENU > AUX INPUTS > 'Binary Input Configuration' > select input from options (as shown above) > 'Action:' > select from 2 actions



Midway through 2021, ATevo chargers began shipping with firmware v2.7.0 which includes a new action called "Disable Equalize" which is described further in the Appendix topic, <u>Firmware v2.7.0 Enhancements</u>.

Last modified: 17 May 2021

14.6. Software Configuration for Analog Inputs

The Auxiliary I/O Board analog inputs are used to monitor, alarm, and/or report on the status of any external transducer or sensor. Each input can be scaled such that the value is reported in primary units (°C, Vac, etc.).

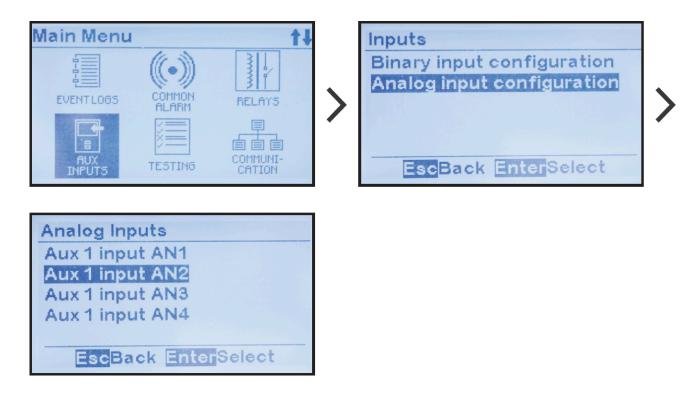
The analog inputs can also generate alarms when their reported values are below, above, or out-of-range of a configured valued. ATevo assigns each input a unique generic name that may be replaced by the user.

Software Configuration Naming: In the following subsections, Auxiliary I/O Board analog inputs' default names are specified by board number (see Section 14.3), and analog input number on the associated board. For example: 'Aux 1 input AN2' specifies analog input #2 on Auxiliary I/O Board #1.

Unless otherwise specified, the ATevo Auxiliary I/O Board (A4) will ship from the factory with the following analog input configuration:

Fa	Factory Default Analog Input Configuration					
Input	Name	Units	0V=:	10V=:	Trigger	Action
1.	AN1-1	V	0.0V	10.0V	off	none
2.	AN1-2	V	0.0V	10.0V	off	none
3.	AN1-3	V	0.0V	10.0V	off	none
4.	AN1-4	V	0.0V	10.0V	off	none

To make changes to parameters for any analog input on the Auxiliary I/O Board: MENU > AUX INPUTS > 'Analog Input Configuration' > select input > select parameter as shown in toggles below.



Analog Input Primary Unit Assignment

ATevo can scale analog input values such that they can be represented in primary units. To change the name of the primary measurement unit of an analog input on the Auxiliary I/ O Board (A4):

MENU > AUX INPUTS > 'Analog Input Configuration' > select input (as shown above) > 'Units:' > set desired characters

Analog Input Name: AN1-2 Units: V OV = : 0.0V 10V = : 10.0V Trigger: off	>	Analog Input Namo: AN1_2 Units MenuDelete Enter/
EscBack EnterEdit		EscBack Enter

Analog Input Scaling Assignment

ATevo can scale the analog input values such that the measurement can be represented in primary units. To adjust the scaling, enter the primary value when the analog input is at 0 V, and the primary value when the analog input is 10.0 Vdc. ATevo will report the measurements and adjust the alarm thresholds in true primary units.

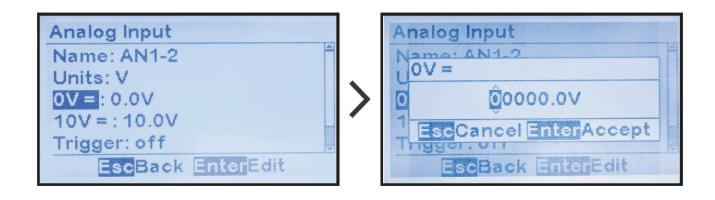
ccept

Edit

To change the low scale value:

MENU > AUX INPUTS > 'Analog Input Configuration' > select input (as shown above) > '0V=:' > set desired digits

This number must represent the primary value when the input value is 0 V. If no scaling is required, set 0.



To change the high scale value assigned to the analog input: '10V=:' > set desired digits

This number must represent the primary value when the input value is 10.0 Vdc. If no scaling is required, set 10.

Analog Input	Analog Input
Name: AN1-2 Units: V	Name: AN1-2
0V = : 0.0V 10V = : 10.0V	0 00010.0V
Trigger: off EscBack EnterEdit	EscBack EnterEdit

Analog Input Alarm & Trigger Assignment

The ATevo can generate alarms based on analog input values. There are several triggers that can be assigned to define the alarm condition. An alarm can be generated if the analog value is above a threshold, below a threshold, within a defined range, or outside a defined range. The threshold parameter(s) required will depend on the trigger type selected. Threshold parameters must be entered based on the scaling values such that the thresholds assigned are within the range of the scaling.

To assign an alarm trigger to an analog input:

MENU > AUX INPUTS > 'Analog Input Configuration' > select input (as shown above) > 'Trigger:'





Analog Input Alarm Threshold Assignment

ATevo can generate alarms based on analog input value. Alarm thresholds are the set points at which an alarm occurs. Each analog input can be assigned an alarm with a trigger. Some triggers only require one threshold. The 'above a threshold' alarm trigger requires a 'high threshold' set point, the 'below a threshold' trigger requires a 'low threshold set point'. Other range based triggers require both a 'low threshold' and a 'high threshold' set point to determine the range. ATevo will automatically determine which thresholds are required based on the trigger selected. Always set the trigger before adjusting the thresholds.

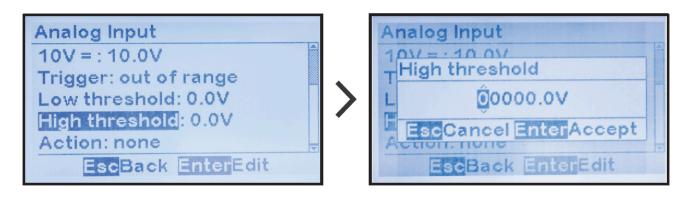
To adjust the low level threshold set point for a trigger for an analog input alarm: MENU > AUX INPUTS > 'Analog Input Configuration' > select input (as shown above) > 'Trigger:' > 'Low threshold:' > set digits

This number may be in primary values based on the scaling settings for the associated analog input. The threshold set point configured will be scaled by the associated analog input scaling.





To adjust the high level threshold set point for a trigger for an analog input alarm: MENU > AUX INPUTS > 'Analog Input Configuration' > select input (as shown above) > 'Trigger:' >'High threshold:' > set digits.

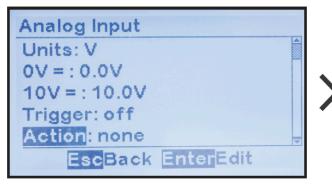


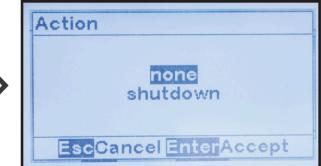
* This number may be in primary values based on the scaling settings for the associated analog input. The threshold set point configured will be scaled by the associated analog input scaling.

Analog Input Action Assignment

The Analog Input Action assignment links the analog input alarm to a charger control. Examples of a charger control include charger shutdown or float/equalize mode control. ATevo will execute the charger control when the analog input alarm is in the active state.

To assign a control to an analog input: MENU > AUX INPUTS > 'Analog Input Configuration' > select input (as shown above) > 'Action:' > select action





Midway through 2021, ATevo chargers began shipping with firmware v2.7.0 which includes a new action called "Disable Equalize" which is described further in the Appendix topic, <u>Firmware v2.7.0 Enhancements</u>.

Last modified: 17 May 2021

15. Forced Load Sharing

SECTION TOPICS

FLS Introduction & System Requirements

Forced Load Sharing Configuration

Wiring ATevo Chargers for Forced Load Sharing

Forced Load Sharing Operation

FLS in Combination with Other Charger Features

Troubleshooting Forced Load Sharing ATevos

15.1. FLS Introduction & System Requirements

Introduction

Multiple battery chargers are sometimes employed in dc power systems to provide redundancy. Two (2) or more chargers of the same voltage rating can be connected in parallel, each of them capable of powering the connected dc load(s) and charging the battery. When two (2) or more chargers operate in parallel, they normally will not share the load current equally. Since any two (2) chargers will usually have slightly different connection paths, one of the chargers in a system will typically have a slightly higher dc output voltage, and will therefore assume more of the burden of providing the necessary load current.

ATevo's forced load sharing feature supports a single 'Primary' charger, and up to three (3) 'Secondary' chargers. The Primary charger communicates with Secondary chargers over a serial connection. Each charger requires a Serial Communications Adapter (A13) set for RS-485, wired to all other chargers, to create the forced load sharing communication network.

System Requirements

All battery chargers must be ATevo Series. The ATevo forced load sharing feature will not operate with legacy AT10.1 and AT30 Series battery chargers.

- All connected chargers must have the same voltage settings, have the same dc output current rating, and have the same version of ATevo Main Control Board (A1) firmware.
- Each ATevo requires a 'FLS' Serial Communications Adapter (A13) to be installed in either Port 2 or Port 3 of the Main Control Board (A1).

15.2. Forced Load Sharing Configuration

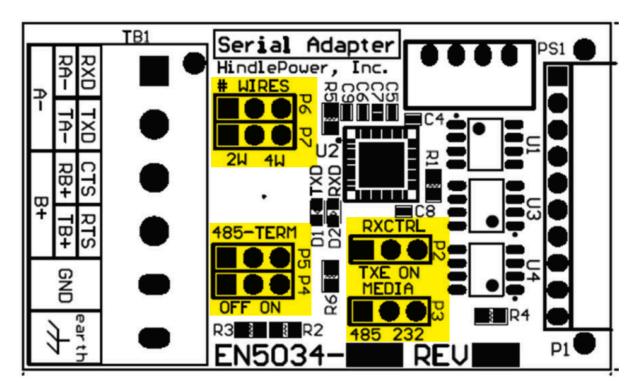
Factory-Installed Forced Load Sharing

If the ATevo is ordered with the forced load sharing feature, the hardware and software configuration will be completed at the factory. The forced load sharing Serial Communications Adapters (A13) and software will be verified during production test. The signal interconnection cable will be supplied in a bagged kit, to be connected to the ATevos in the field after installation.

Installing Forced Load Sharing in the Field

If forced load sharing is added to the ATevo in the field, the following hardware and software configurations will be required.

- 1. Install Serial Communications Adapter (A13) according to instructions in the supplementary ATevo Communications Manual (JA0102-54).
- 2. Configure jumpers on the Serial Communications Adapter (A13) to operate in 2-WIRE RS-485 mode.



2-Wire RS-485 Settings

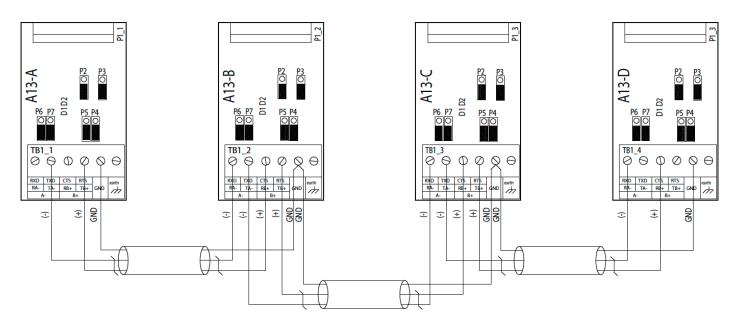
ATevo Operations-Single Phase Input-Group II (30-100 Adc Output) - 1_en

Jumper(s)	Label	Setting
P2	RXCTRL	TXE
P3	MEDIA	485
P4, P5	485-TERM	OFF
P6, P7	#WIRES	2W

Last modified: 12 September 2022

15.3. Wiring ATevo Chargers for Forced Load Sharing

All ATevos required to share load on the same dc bus must be connected to the same network. The network will consist of a twisted pair cable with ground. The Serial Communication Adapters (A13) on each ATevo must be parallel wired, point-to-point as follows:



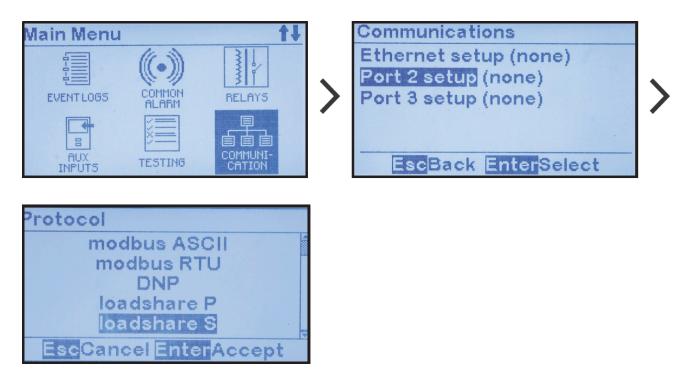
	Wiring for Forced Load Sharing				
Cable	Wire	ATevo-A	ATevo-B	ATevo-C	ATevo-D
	(-)	TA(-)	RA(-)		
1	(+)	TB(+)	RB(+)		
	GND	GND	GND		
	(-)		TA(-)	RA(-)	
2	(+)		TB(+)	RB(+)	
	GND		GND	GND	
	(-)			TA(-)	RA(-)
3	(+)			TB(+)	RB(+)
	GND			GND	GND

Configuring ATevo for Forced Load Sharing

You must assign a charger ID to each ATevo connected in forced load sharing. Configure one as the Primary and all other chargers as Secondary chargers.

To configure an ATevo for Forced Load Sharing: MENU > COMMUNICATION > Port 'X' setup

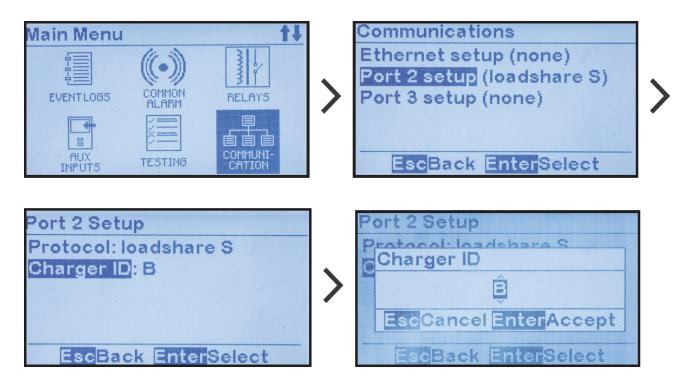
- 'X' is either '2' or '3' for Port 2 or Port 3. The Port configured for forced load share must be the port that the Serial Communications Adapter is plugged into that is wired to the Forced Load Sharing network.
- Select 'loadshare P' for the Primary ATevo, or 'loadshare S' for Secondary ATevos.



Press the EDIT/ENTER button to accept the new selection. The charger ID may now be changed. Press the ESC button to return to the previous screen. If a port setting was changed, the ATevo will prompt to RESET. Select YES to RESET the ATevo. The new port settings will not become active until after the ATevo is RESET.

To configure ATevo Load Share Charger ID: MENU > COMMUNICATION > Port 'X' setup > Charger ID > select (A, B, C, or D)

- Typically assign Primary charger as 'A' and Secondary chargers as 'B', 'C', and 'D'
- Example below shows Secondary charger that's assigned ID 'B'.



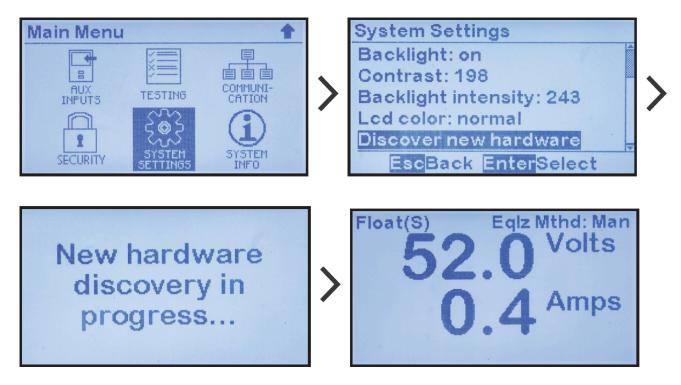
Press the EDIT/ENTER button to accept the new selection. Press the ESC button to return to the previous screen. If a port setting was changes, the ATevo will prompt to RESET. Select YES to RESET the ATevo. The new port settings will not become active until after the ATevo is RESET.

15.4. Forced Load Sharing Operation

The Primary ATevo runs a discovery poll each time it is reset or power-cycled. For discovery poll to work, Secondary ATevo(s) need to be powered before the Primary.

During a discovery poll, the Primary ATevo queries ATevos with Charger IDs A, B, C, and D. The Primary ATevo records the Charger ID of a responding ATevo in its database, and immediately attempts to start sharing load with that ATevo. Once a Primary ATevo discovers a Secondary ATevo, it expects it to be present the next time it is reset or power-cycled. As such, the Primary will continuously poll any previously discovered Secondary whether it is present or not. It will no longer matter which ATevo starts up first, following a power cycle or reset.

A user can also initiate, on demand, a discovery poll on the Primary ATevo as follows: MENU > SYSTEM SETTINGS > discover new hardware



- As seen above, once load sharing has become active, Secondary ATevos will show '(S)' after the charger mode. In similar manner, the Primary ATevo will show '(P)' with the load-share indicator.
- Secondary ATevos display the same charger mode as the Primary controlling them.

15.4.1. Requirements to Maintain Forced Load Sharing

Several events can cause ATevos to break from Forced Load Sharing and resume independent output control:

- Communication failure between ATevos
- An ATevo is shut down
- An ATevo reports that it is not ready which may be because of:
 - ac input failure or low ac line
 - open DC Output Circuit Breaker (CB2)
 - HLD or HVDC present

When the issue is corrected the ATevos resume load sharing and again display the load-share indicator next to charger mode.

15.4.2. Virtual Independent Mode

Virtual Independent Mode detects when an external dc branch breaker is opened while ATevos are in Forced Load Sharing. ATevos not connected to the same dc bus cannot share load.

If either of these two (2) conditions persist for more than 25 seconds, Forced Load Sharing ATevos will go into Virtual Independent mode:

- when total load shared between ATevos is less than 1.0 Amperes
- when output voltage of any Secondary ATevo, that is actively sharing load, sags 1.5% under the Primary ATevo's output voltage

This condition is cleared when the Primary ATevo detects the total current supplied by all chargers is greater than 1.0 Ampere, and the Primary ATevo itself is supplying at least 0.4 Amperes.

While in Virtual Independent mode, the ATevo will display 'Loadshare Indep. Mode' on the last line of the display.



15.4.3. Forced Load Sharing Alarms

The following alarms related to Forced Load Sharing are logged and can be configured to trigger the common alarm:

- 'Loadshare Not Ready' displays on ATevo that is not ready to share load for reasons including no ac power, low ac power, HVDC shutdown, HLD shutdown, or open DC Breaker (CB2)
- 'Loadshare Comm Failure' displays when an ATevo configured for Forced Load Sharing is not receiving any load share messages
- 'Loadshare Indep Mode' indicates virtual independence between Forced Load Sharing ATevos, only reported on the Primary ATevo

15.5. FLS in Combination with Other Charger Features

Each heading below will describe recommended practices for Forced Load Sharing while using another feature of the ATevo charger:

Temperature Compensation with Forced Load Sharing

The recommended practice for an ATevo Forced Load Sharing application, which uses temperature compensation, is for each ATevo to have a battery temperature probe (A10) and have temperature compensation initiated.

Battery Open Alarm for Forced Load Sharing

The recommended practice for Forced Load Sharing which employs periodic Open Battery Testing is to only enable the test on the Primary ATevo. During load sharing, the Primary ATevo will dictate the battery open test voltage setting to all Secondary chargers when a scheduled test runs. It is always possible to manually start a Battery Open Test from a Primary or Secondary when load sharing is active.

Timed Equalize with Forced Load Sharing

If a timed equalize is in progress, all ATevos sharing load will depict the Equalize Time Remaining, alternating with the Volt/Ammeter display. If the ATevos go independent while timed equalize is active, they will continue timed equalize. If a Primary ATevo goes offline, the Secondary ATevo will continue in equalize mode until the Primary ATevo come back on-line. The Primary ATevo and all Secondary ATevos will switch back to float mode after the Primary ATevo resets.

Auto-Equalize with Forced Load Sharing

If desired, Auto-Equalize mode only needs to be configured on the Primary ATevo. Secondary ATevos can also enable Auto-Equalize mode, but it will only matter if the Primary ATevo is offline.

Firmware Updates with Forced Load Sharing

The recommended order to update firmware on ATevos sharing load is to update Secondary chargers first, and Primary chargers last. If a communications issue occurs after the upgrade, reset the Primary ATevo or rerun discover mode on the Primary ATevo.

15.6. Troubleshooting Forced Load Sharing ATevos

- Ensure that at least one ATevo is configured as Primary on Port 2 or 3, and a Serial Communication Adapter (A13) is plugged into that port.
- Ensure that at least one ATevo is configured as Secondary on Port 2 or 3, and a Serial Communication Adapter (A13) is plugged into that port.
- Ensure that each Serial Communication Adapter board (A13x) used for Forced Load Sharing is configured for RS-485, and is wired correctly.
- Verify that all ATevos are communicating. The Serial Communication Adapters (A13) have a yellow and green LED that light briefly when the ATevo is sending or receiving data respectively. These LEDs can be used to identify the problem source.
- Verify the voltage cabilbration of all ATevos connected in Forced Load Sharing.

16. Maintenance

SECTION TOPICS

Performing Routine Maintenance

Ordering Replacement Parts

Replacing Defective Components

16.1. Performing Routine Maintenance

High voltages appear at several points inside the ATevo. Use extreme caution
when working inside the enclosure. Do not attempt to work inside ATevo
unless you are a qualified technician or electrician.

AWARNING

Disconnect and lock out all power from ATevo before starting to remove or replace any components. Turn OFF ac power at the distribution panel upstream from the ATevo. Disconnect the battery from the DC Output Circuit Breaker (CB2+/-). Wait several minutes to allow voltages in dc filter electrolytic capacitors (C1x/C2) to bleed off.

Each of the toggles below will reveal instructions for different types of routine maintenance:

Keeping ATevo Clean

If it should become necessary to clean this equipment, disconnect ATevo from its power sources first. Do not use liquid cleaners, aerosols, abrasive pads, scouring powders, or solvents such as benzene or alcohol. Use a soft cloth, lightly-moistened with a mild detergent solution. Let surface dry fully before reconnecting power.

At least once a year, vacuum all vented surfaces of the enclosure to ensure an adequate supply of cooling air. ATevo chargers are cooled by natural convection. In an extremely dusty environment (especially if airborne dust is conductive), carefully vacuum out the interior. Clean the surfaces of circuit boards, and clean around electrical terminals.

ATevo is rated for operation up to 122 °F / 50 °C. If the installation is in a warmer environment, or at an elevation over 3000ft / 914m, contact your sales representative for operating information.

Checking Power & Signal Connections

Check the tightness of all field connections inside the ATevo, and connections to the battery. A loose or corroded connection at the battery terminals can be a fire or explosion hazard, and may cause erroneous operation of ATevo.

Measuring Output Ripple Voltage

Measure ac ripple at the battery terminals at least once a year, using an rms responding ac voltmeter. If the battery Ampere-hour capacity is at least four (4) times the output current rating of ATevo, the ripple voltage should be no higher than the value featured in the specifications in Appendix A.

Checking Remote Sense Wiring - optional

If you wired ATevo for remote sense, check the signal connections to the battery or load, making sure insulation is in satisfactory condition. If there is a failure of the remote sense signal wiring, ATevo will generate an alarm.

Checking Temperature Compensation Probe - optional

If you are using the optional Temperature Compensation Probe (A10), confirm the probe is securely installed. Make sure the connectors and the wiring from the probe to ATevo are in satisfactory condition. If there is a failure of the temperature compensation probe, or the wiring, ATevo will generate an alarm.

16.2. Ordering Replacement Parts

All ATevo Series battery chargers ship with a supplemental Parts Data Package Report, itemizing all components within the unit.

Contact your sales representative to place an order for spare or replacement parts.

Please provide the following information for each component:

- model number and serial number of the ATevo battery charger
- reference designator, factory part number & description
- quantity required

16.3. Replacing Defective Components

High voltages appear at several points inside ATevo. Use extreme caution
when working inside enclosure. Do not attempt to work inside ATevo unless
 you are a qualified technician or electrician.

	Disconnect and lock out all power from ATevo before starting to remove or	
	replace any components. Turn OFF ac power at distribution panel upstream	
WARNING	from ATevo. Disconnect battery from DC Output Circuit Breaker (CB2+/-). Wait	
	several minutes to allow voltages in dc filter electrolytic capacitors (C1x/C2)	
	to bleed off.	

Each topic in this section provides instructions for replacing a different component if defective.

NOTICE

Printed circuit boards are sensitive to damage from static discharges. Leave replacement pc boards in anti-static bags until you are ready to install them. Ground yourself before handling board, by touching ground stud on back of door. Always handle printed circuit boards by their edges.

16.3.1. Removing Safety Shield & Replacing Main Control Board

Removing Safety Shield

See <u>Removing Protective Safety Shield in Section 4</u>

Replacing Main Control Board

Preparation:

- Shut down and lock out all power to ATevo.
- Remove optional user wiring from various printed circuit board (A1, A2, A4, etc.) terminals (TB#).

Removal of Existing Main Control Board:

- Remove ribbon cable lower-right edge of Main Control Board (A1). Board is mounted on four (4) plastic standoffs and one (1) metal ground stud.
- Remove nut from grounding stud on lower-left corner of board.
- Compress tab on each standoff, and pull board toward you until it clears all standoffs.

If any optional serial communications boards are present (these would be located along left side of Main Control Board), they must be removed along with Main Control Board as a complete assembly. To do so, compress standoffs on each board and pull board toward you until it clears standoffs.

Installation of New Main Control Board:

- Insert replacement board onto instrument panel with same orientation, and push it onto standoffs. Confirm board is fully seated on all four (4) standoffs.
- Install nut onto grounding stud at lower-left corner of board.
- Reconnect ribbon cable at lower-right edge.
- Replace user wiring to various Main Control Board terminals.
- Restart the ATevo.

Replacement Main Control Boards (A1) must be recalibrated. Run Hindle Health Test to check dc voltmeter accuracy. If installation's parameters (float voltage, etc.) are different from ATevo factory preset values, these values will need to be re-entered or restored via SD memory card.

Last modified: 11 May 2021

16.3.2. Replacing Communications Adapter Boards

Replacing a Serial Communications Adapter Board

To replace any Serial Communications Adapters (A12/A13), see <u>16.3.1</u> for Replacing Main Control Board. Main Control Board (A1) must be removed to replace a Serial Communications Adapter board.

Replacing Ethernet Communications Adapter Board

To replace Ethernet Communications Adapter (A22), see <u>16.3.1</u> for Replacing Main Control Board. Main Control Board (A1) must be removed to replace Ethernet Communications Adapter board.

16.3.3. Replacing Rectifier / Heat Sink Assembly or Power Board

Preparation:

- Shut down and lock out all power to ATevo.
- Remove safety shield.
- Disconnect the battery and dc load(s) from the DC Output Circuit Breaker (CB2+/-). Check with a voltmeter before proceeding.
- Make sure rectifier/heat sink assembly (A6) has cooled.

Removal of Existing Rectifier:

- Disconnect wires and ribbon cable from Power Board rectifier assembly.
- Remove (2) bolts securing rectifier assembly at top and bottom of heat sink extrusion.
- Pull rectifier assembly (A6) straight out toward front of ATevo.
- Remove the four (4) screws that attach Power Board to assembly.
- Remove screw that attaches Capacitor Board (A7) to assembly.
- If an Auxiliary I/O Board (A4) is present, remove the four (4) screws that attach it to the assembly.
- Lift and remove all boards from the existing rectifier / heat sink assembly (A6).

Installation of New Rectifier:

- Plug removed boards onto new rectifier/heat sink assembly (A6).
- Make sure all spade connections on bottom of Power Board (A2) are correctly seated on new rectifier.
- Replace all board mounting screws.
- Insert new assembly into enclosure.
- Install mounting bolts on top and bottom of heat sink extrusion.
- Reconnect wires to rectifier/heat sink (A6) and Power Board (A2).
- Replace safety shield and close front panel door.
- Restart ATevo.

Replacing Power Board

To replace Power Board (A2), first follow instructions above for removing Rectifier / Heat Sink Assembly.

Last modified: 5 May 2021

16.3.4. Replacing DC Power Supply

- Shut down and lock out all power to ATevo.
- Remove safety shield.
- DC Power Supply Board (P/S-9V) is plugged onto bottom center of Power Board (A2), directly below L2-2 lug.
- Gently pull Power Supply Board off of Power Board (A2).
- Align two (2) header sockets (on bottom of replacement DC Power Supply) with J101 and J102 header pin strips on existing Power Board.
- Gently press new DC Power Supply Board (P/S-9V) onto Power Board (A2) until it mates.
- Replace safety shield and close front panel door.
- Restart ATevo.

16.3.5. Replacing Auxiliary I/O Board

Preparation:

- Shut down and lock out all power to ATevo.
- Remove safety shield.
- Disconnect the battery and dc load(s) from the DC Output Circuit Breaker (CB2+/-). Check with a voltmeter before proceeding.

Wires connected to the Relay Outputs (A4-TB4), Binary Inputs (A4-TB1), and Analog Inputs (A4-TB3) may still have wetting voltages or signal voltages present.

Removal of Existing Auxiliary I/O Board:

- Analog Inputs terminals (A4-TB3) and Binary Inputs terminals (A4-TB1) are removable. If any wires are present on these terminals, pull the terminal blocks out of their sockets.
- Remove wires connected to Relay Output terminal block (A4-TB4).
- Remove (4) screws that connect Auxiliary I/O Board (A2) to Heat Sink Assembly (A6).
- Remove Auxiliary I/O Board (A4) from Rectifier / Heat Sink Assembly (A6) by pulling it forward, toward front of ATevo.

Installation of New Auxiliary I/O Board:

- Align header socket at top right of Auxiliary I/O Board (A4) with header pins on Power Board (A2).
- Push Auxiliary I/O Board onto header pins of Power Board and align (4) mounting holes with standoffs on Heat Sink Assembly.
- Install (4) mounting screws through board and into standoffs.
- Replace safety shield, close front panel door, and restart ATevo.

16.3.6. Replacing Filter Capacitor Board Assembly

For ATevos rated 30-50 Adc, the Filtering Assembly (A7) consists of a capacitor bank (C1x) and bleed resistors (R9x) mounted on a printed circuit board. ATevos rated 75-100 Adc, feature discrete blue electrolytic filter capacitor 'cans' (C1x).

Preparation:

- Shut down and lock out all power to ATevo.
- Wait several minutes to allow internal potentials in capacitors to bleed off.
- Remove safety shield.

Removal (30-50 Adc):

- Locate Filter Board (A7) on top of heatsink, above Power Board (A2) and rectifier, along left side of ATevo.
- Remove two (2) nuts from studs connecting Power Board to Filter Board.
- Remove one (1) screw at top center of Filter Board.
- Remove existing Filter Board (A7) assembly.

Installation (30-50 Adc):

- Place new Filter Board (A7) onto studs of Power Board and replace two (2) nuts and (1) screw.
- Replace safety shield, close door, and restart ATevo.

For 75 Adc and 100 Adc ATevos:

• Locate the C1 discrete capacitor can(s) near the top left of the enclosure.

Removal of Existing Capacitor (C1x) Assembly (75 Adc and 100 Adc):

- Remove the screws attaching the capacitor to connection wires and/or bus bar.
- Loosen the screw on the capacitor bracket at the bottom of the capacitor mounting.
- Make note of the polarization of the capacitor (+ and terminals).
- Remove capacitor(s) from bracket(s).

Installation of New C1 Capacitor Assembly (75 Adc and 100 Adc):

- Place new capacitor(s) into brackets maintaining the same polarity as the one(s) removed.
- Tighten the screw(s) on the capacitor bracket(s).
- Reconnect the connection wires and/or busbars in the same location using the capacitor terminal screws

• Replace safety shield, close door, and restart ATevo.

16.3.7. Replacing AC Surge Suppressor MOV Board

- Shut down and lock out all power to the ATevo.
- Remove the safety shield.
- The MOV Board (A9) is bolted to top left side of circuit breaker bracket.
- Remove the two (2) screws that connect the Transformer (T1) primary wire lugs to the MOV Board (A9).
- Remove the bolt that mounts the MOV Board (A9) to the breaker bracket.
- Bolt the new MOV Board (A9) onto the breaker bracket.
- Install the two (2) screws through the lugs that connect MOV Board to the primary wires and tighten nuts.
- Replace the safety shield and close the front panel door.
- Restart the ATevo.

Last modified: 4 March 2021

16.3.8. Replacing Eliminator Filter Capacitor – optional

For 30 Adc, 40 Adc and 50 Adc ATevos

The C2 filter consists of a single capacitor with two wires that connect to the Power Board.

Preparation:

- Shut down and lock out all power to ATevo.
- Remove safety shield.
- Locate C2 capacitor mounted to back panel near top left of the enclosure.

Removal of Existing Capacitor (C2x) Assembly:

- Loosen screw on capacitor bracket at bottom of capacitor mounting and disconnect wires attached to capacitor from Power Board. Replacement C2 will have new wires with pre-crimped terminals.
- Remove C2 capacitor.

NOTICE

The pos(+) and neg(-) wires have different terminals to eliminate the possibility of connecting in reverse polarity.

Installation of New C2 Capacitor Assembly:

- Connect wires of new C2 capacitor assembly to Power Board.
- Insert new C2 into capacitor bracket and tighten screw at base of capacitor.
- Replace safety shield, close door and restart ATevo.

For 75 Adc and 100 Adc ATevos

The C2 filter is mounted next to the C1 filter capacitor(s) and connects to the C1 capacitor with a bus bar. Follow instructions in <u>Section 16.3.6</u> for replacing both C1 and C2.

16.3.9. Replacing Circuit Breakers

Procedure is the same for both AC Input Circuit Breaker (CB1) and DC Output Circuit Breaker (CB2).

Preparation:

- Shut down and lock out all power to ATevo.
- Remove safety shield.
- Check with a voltmeter before proceeding.
- Remove wires on both sides of breaker noting polarity.

For Standard kAIC Breakers:

- Remove (4) screws on front of breaker bracket and remove breaker.
- Place new breaker in same orientation and replace (4) mounting screws.
- Reconnect wires with same polarity as removed breaker.

For Medium kAIC or High kAIC Breakers:

- These breakers are mounted to a breaker bracket via (2) screws and nuts. The screws are along centerline of breaker between the lugs on the left and right side of the breaker. The nuts are on the back of the breaker bracket.
- Remove nuts from back of breaker bracket and pull breaker toward you, off of breaker bracket.
- Remove screws from breaker and insert them into new breaker.
- Position new breaker onto breaker bracket and install nuts on back of breaker bracket.
- Reconnect wires with same polarity as removed breaker.
- Replace safety shield, close door and restart ATevo.

Last modified: 10 March 2021

16.3.10. Replacing Power Isolation Transformer

Preparation:

- Shut down and lock out all power to ATevo.
- Allow internal voltages and heat to dissipate.
- Remove safety shield.
- Disconnect battery from DC Output Circuit Breaker (CB2+/-).
- Check with a voltmeter before proceeding, including any installed remote sense wires.

Transformer Removal:

- Remove enclosure shroud.
- Disconnect Transformer (T1) wires at Power Board lugs (A2-X1 and A2-X4).
- Disconnect T1-Y1 and T1-Y2 transformer wires at Power Board (A2) terminal block.
- Disconnect MOV Board (A9) from H1 and H5 primary leads, by removing two (2) screws that connect H1 and H5 lugs to MOV Board (A9).
- Disconnect H1 and H5 primary wires from AC Input Breaker (CB1).



The Power Isolation Transformer (T1) is extremely heavy. Be prepared to support its weight before proceeding.

- Remove hardware at corners of transformer mounting plate.
- Carefully lift transformer off and out of enclosure.

New Transformer Installation:

- Position new transformer in same orientation as existing, making sure mounting holes in plate align with holes in enclosure.
- Reinstall hardware in corners of transformer mounting plate.
- Route H1 and H5 primary wires to AC Circuit Breaker (CB1), making sure lugs for MOV connection align with bolt holes in MOV board (A9).
- Install two (2) screws through lugs that connect MOV Board (A9) to primary wires, and tighten nuts.
- Insert ends of H1 and H5 primary wires into AC Input Breaker (CB1) and tighten compression lugs.
- Route X1 and X4 secondary wires from transformer to X1 and X4 lugs on Power Board. Insert wires into lugs and tighten lugs.
- Route Y1 and Y2 wires from transformer to terminal block on Power Board (A2). Install wires into terminal block and tighten screws.
- Replace safety shield and close front panel door.
- Restart ATevo.

17. Appendices & Drawings

APPENDICES

Appendix A – Specifications

Appendix B – Standard Drawings

Appendix C – Document Control Information

17.1. Appendix A – Specifications

Except as noted, all specifications apply at 77 °F / 25 °C, nominal ac line voltage & nominal float voltage.

Table 1 – Specifications

Specification	Conditions	24 Vdc	48 Vdc	130Vdc	260 Vdc
Output Voltage Regulation	Vac +10%, -12% 0 to 100% load frequency 60 ± 3 Hz (0 to 122 °F / -18 to 50 °C)	± 0.25% (see product literature for specific data)			
Transient Response	10-90% load change, with battery connected	(per NEMA PE-5)			
Output Ripple Voltage	Filtered (with battery, at battery terminals)	30 mV	30 mV	100 mV	200 mV
	Filtered (without battery)	1% rms 2% r			rms
	Battery Eliminator (without battery)	30 mV	30 mV	100 mV	200 mV
	Super Eliminator Filter (with battery)	n/a	n/a	30 mV	n/a
Current Limit	Adjustable	50-110% of rated output current			
Soft Start	0 to 100% Load	4 seconds			
Surge Withstand Capability	test per ANSI C37.90.1-1989	no erroneous outputs			
Reverse Current from Battery	ac input power failure	(tbd)			
Audible Noise	average for four (4) sides, 5 ft / 1.5m from enclosure	less than 65 dBA			

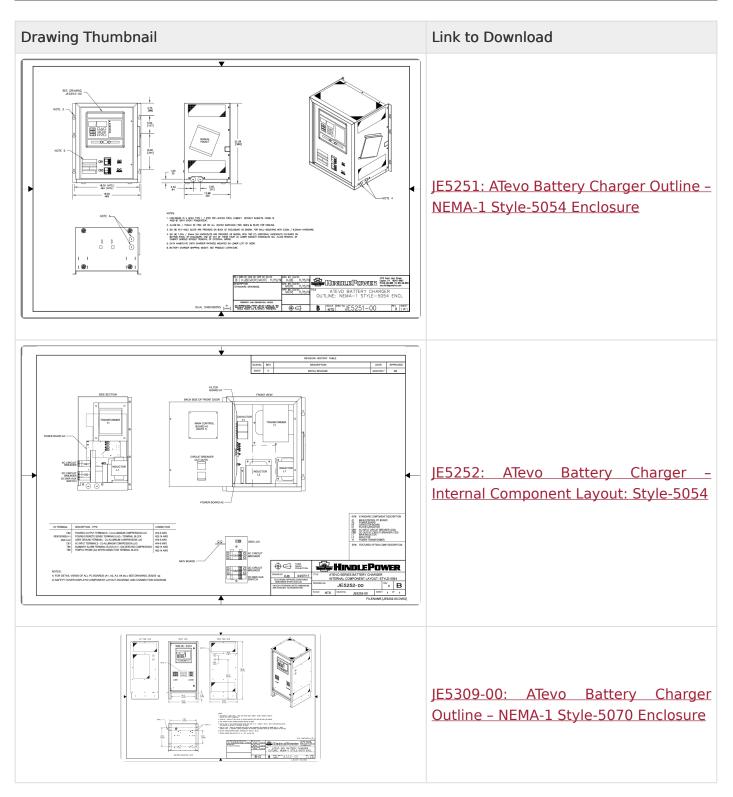
Table 2 – Specifications, Continued

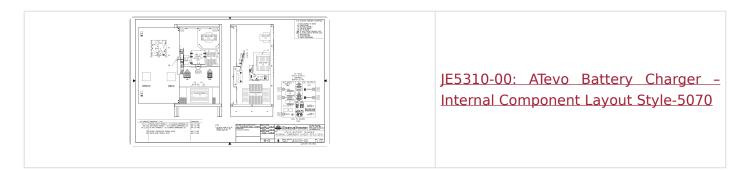
Specification	Conditions	24 Vdc	48 Vdc	130Vdc	260 Vdc
Environment	cooling	natural convection for (6-25Adc) &			Adc) &

		(15-100Adc)
	ambient temperature	operating 0 to 122 °F / -18 to 50 °C
	elevation	3000 ft / 1000m without de-rating
	relative humidity	0 to 95% non-condensing
	pollution degree	PD2
	installation category	Category III
	ingress	NEMA Type 1 (standard)
Alarm Relay Contact Rating	120 Vac	0.5 A resistive
AC Input Voltage	(value on nameplate)	+10%, -12% (of nominal)

Last modified: 12 September 2022

17.2. Appendix B – Standard Drawings





17.3. Appendix C – Document Control Information

Revision Numbers: Document and Page

Document revisions are controlled by the application which was used to produce this online manual which is found at <u>https://www.manula.com</u>. The document revision number is displayed in the header for all pages.

Each page of the manual may be revised by the manufacturer on a regular basis in order to provide customers updated information in a timely manner. The revision date of each page is shown in the footer of each page.

Parts Data Package

A job-specific customized Parts Data Package report is supplied with every shipped ATevo battery charger. The data listed in this report supercedes any information featured in product literature, standard documentation, and/or quote documents. The parts and quantities listed are applicable only to the battery charger featuring the same serial number listed on the Parts Data Package report.

Drawings

A customized record drawing package is available for any ATevo, featuring a unit-specific drawing list / data nameplate detail, outline drawing, itemized internal component layout, electrical schematic with component ratings, and a full connection diagram. If the standard drawings featured in this manual are not sufficient, please contact your sales representative for drawing availability from the battery charger manufacturer.

Any job-specific custom drawings supplied with an ATevo supercede the standard drawings featured in the manual. The standard drawings featured in the manual may not be included with custom printed manuals, when job-specific custom drawings are supplied.

Online Availability of Related Information

Other related product operating manuals, feature and accessory special instructions, standard drawings (including the ones listed in this manual), field service instructions, and product application notes for the AT Series microprocessor- controlled battery chargers and battery charger products are available online at http://www.ATSeries.net/. Saved in Adobe Acrobat Portable Document Format (PDF), they are readily available for downloading and printing.

If revision levels differ between the drawings embedded in this manual and the full online PDF drawings, refer to document with the higher revision level. For document availability of private-

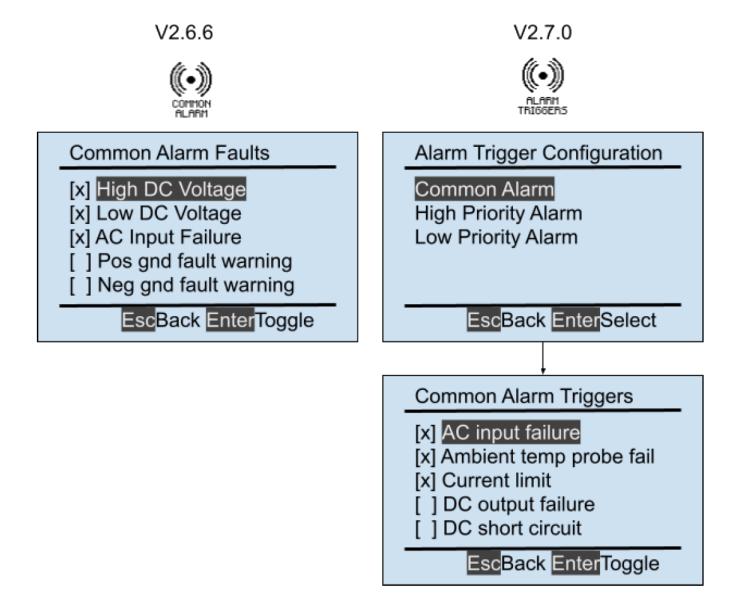
labeled manuals and/or standard drawings, please contact your sales representative or visit the web site listed on the back cover of this manual.

17.4. Firmware v2.7.0 Enhancements

Firmware v2.7.0 for ATevo brings enhanced new features. Click on each of the toggles below to learn more:

Alarm Triggers

The Evo charger always had the user configurable "Common Alarm". New alarms named "High Priority Alarm" and "Low Priority Alarm" are now available to a user who wishes to further customize alarm priority. These alarms can be configured to close a relay on an AUX I/O and are also readable over SCADA. Configuration is enhanced to accommodate selecting the triggers for these new alarms in the same menu that the common alarm is configured.



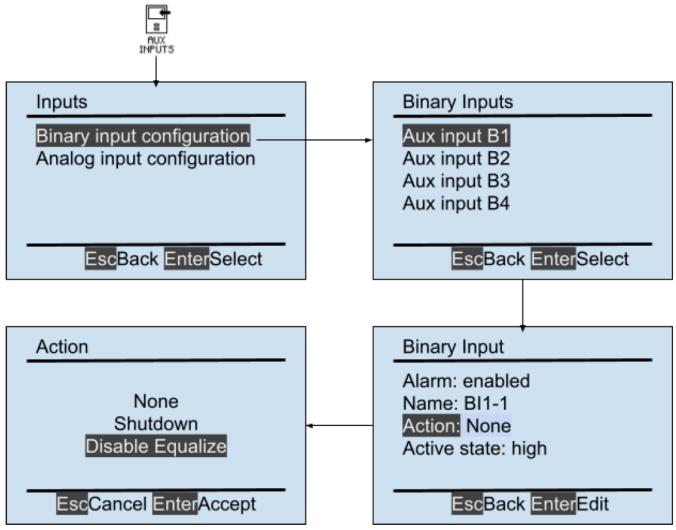
Firmware prior to v2.7.0 navigated directly to common alarm configuration. Firmware v2.7.0 now navigates to a menu that allows a user to select one of the three "aggregate" alarms to configure. The lower right display shown is typical when "Common Alarm" has been selected.

"High Priority Alarm" and "Low Priority Alarm" displays are similar. Also new in v2.7.0 is that alarms are listed in alphabetical order. In addition, alarm types that depend on optional hardware are only displayed if the respective option is installed. Examples are "Battery overtemp" and "Battery temp probe fail"; these are visible only if a battery temperature probe is installed and enabled.

Disable Equalize

Disables the EQUALIZE output voltage mode which attempts to equalize the voltage among battery cells. This action can be triggered by either a binary or analog input. An example usecase for this feature would be when an aux input connected to a hydrogen sensor fires a 1% Hydrogen Alarm, this input can disable the EQUALIZE charging.

This is presented as a new selection under the AUX INPUTS menu as an "Action" for either a <u>binary input</u> or an <u>analog input</u>, as seen in the figure below.



Menu Changes

For clarification and to accommodate the new features mentioned above.

Menu Icons v2.6.6			Icons changed in v2.7.0
	EVENTLOSS		nLARM TRIGGERS
RELAYS		TESTING	
	SAVERESET SETTINGS	SECURITY	
SYSTEM SETTINGS	SYSTEM INFO		

For more information about how to upgrade firmware, see the topic in Section 8 that applies to the ATevo product you purchased:

- Originally supplied with firmware v2.6.6 or earlier
- Originally supplied with firmware v2.7.0 or later